

Cobra-8 User Guide

v1.02



Preface

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1. Using this guide

This chapter includes the following sections:

- 1.1, Navigating around this guide in Acrobat Reader (p6).
- 1.2, Warnings and notes (p7).
- 1.3, Printing this guide (p7).

Note: The instructions in this chapter refer to Acrobat Reader v6.0.

1.1 Navigating around this guide in Acrobat Reader

If you are viewing this guide using Acrobat Reader you can move around the guide using Acrobat's navigation buttons:



Go to the first page of the guide



Go back one page



- Go forward one page
- Go to the last page of the guide
- O
 - Go back to previous view



Go forward to next view

Fit whole page in window

1.1.1 Bookmarks

You can use Acrobat's 'Bookmarks' window to navigate to the required chapter/section of this manual. If the bookmarks are not visible, click on the **Bookmarks** tab (see below) to display them:



Click on a bookmark link to move to the relevant chapter. Click on a \pm m link to view the sub-sections within a chapter.

1.1.2 Using hot links

If you are viewing this guide in Acrobat Reader you can use 'hot links' to move quickly to the section you want (when you place the mouse cursor over a hot link it turns into a hand icon). There are three types of hot link:

- On the Contents page: click on the entry to take you to the relevant section.
- Cross references: you will find these throughout the manual, for example, "Refer to section 5.3 for instructions". Click on the section reference to take you to the relevant page.
- On the Index page: click on the page number for the index entry to take you to the relevant page.

1.2 Warnings and notes

1.2.1 Warnings

The warnings in this manual are mainly intended to protect you from injury and the Cobra-8 platesetter and your plates from damage. Please read all warnings carefully and follow any instructions. Warnings are shown like this:

WARNING: When working with the Cobra-8 system you must protect yourself from injury and protect the Cobra-8 platesetter from damage.

1.2.2 Notes

The notes in this manual give additional information on using the Cobra-8 system. Notes are shown like this:

Note: For most of the above operations, you can select more than one file at a time using the **Shift** and/or **Ctrl** keys on the keyboard.

1.3 Printing this guide

To print this guide:

1. In Acrobat Reader, select **Print...** from the **File** menu to display a dialog similar to the following:

| Print | ?× |
|---|--|
| Printer Name: Apple Color LaserWriter 12/600 Status: Ready Type: Apple Color LaserWriter 12/600 | Properties |
| Print Range | Preview K 11.7 8.26 Les Culte Vac Vac Vac Vac Vac Vac Vac Vac |
| Print <u>W</u> hat: □Document | Units: Inches Zoom: 95% |
| Printing <u>ips</u> Advanced | OK Cancel |

- 2. Select the required printer from the **Name** pull-down menu.
- 3. Click on the **Properties** button and select the **Landscape** orientation on the **Layout** tab.

Note: Select the **Portrait** orientation if you are printing the manual 2-up.

- 4. Click on **OK** to return to the 'Print' dialog.
- 5. Set the other options, as required, then click on **OK** to print this guide (or the specified pages).

2. Before you begin

This chapter includes the following sections:

- 2.1, Version information (p8).
- 2.2, Basic requirements for using the Cobra-8 system (p8).
- 2.3, Other manuals supplied with the Cobra-8 system (p8).

2.1 Version information

The information in this manual refers to the following software versions:

- Cobra Console v1.0.2.
- Torrent RIP v7.2.
- Queue Configuration v4.4.
- Cobra Layout Tool v1.0.0.
- Cobra Test Tool v1.0.0.

Note: Throughout this manual, vx.x or vx.x.x is used to indicate the relevant software version number.

2.2 Basic requirements for using the Cobra-8 system

Before you start working through this manual, please make sure that:

- You have carefully read the safety notices and information in chapter 3. This covers how to work safely with the Cobra-8 system and how to stop the Cobra-8 platesetter in an emergency.
- You are familiar with Windows XP Professional and the platform(s) that you will be printing to Torrent from (for example, Macintosh OSX).

- You know how to print a job from a page make-up application, such as QuarkXPress.
- You have a basic knowledge of how the Torrent RIP works and how to use it (refer to chapter 6 for details on using the Torrent RIP).

Note: This guide assumes you will be using AppleTalk to print jobs from your page make-up workstation to the Torrent RIP. Refer to the **Torrent User's Guide** for details about other methods of printing jobs to Torrent.

2.3 Other manuals supplied with the Cobra-8 system

The following manuals may also be supplied with the Cobra-8 system:

Torrent User's Guide

The **Torrent User's Guide** gives full details on setting up and using the RIP. The **Torrent User's Guide** is available in PDF format on the machine that Torrent is running on. To view the guide, select **Start > Programs > HighWater Designs > Torrent vx.x > Torrent User Guide vx.x**.

InkMonitor User's Guide (optional)

InkMonitor is an optional software application that generates ink duct settings and/or ink duct control files suitable for automatic ink duct control on many different presses. This manual gives basic instructions for setting up the Cobra-8 system to use InkMonitor. However, you should also refer to the separate **InkMonitor User's Guide** for full details on using the InkMonitor software. You can find the manual in PDF format on Pre-Press Solutions CD 1.

3. Health, safety and conformance

This chapter contains important health and safety information. Please read it carefully and also refer to the Cobra-8 Safety Information manual for additional information.

This chapter contains the following sections:

- 3.1, Safety notices (p9).
- 3.2, Conformance (p9).
- 3.3, Working safely (p10).
- 3.4, Stopping the Cobra-8 platesetter in an emergency (p11).

3.1 Safety notices

WARNING: This equipment must be earthed. Cobra-8 requires a single power outlet, accessible AT ALL TIMES and located as close as possible to the Cobra-8 system.

Cobra-8 is a CLASS 1 EMBEDDED LASER product. Once the laser carriage cover is removed, Cobra-8 becomes a CLASS 3B LASER DEVICE and appropriate safety precautions must be taken.

CAUTION: The use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous laser exposure.

WARNING: When the laser cover is removed, the laser beam used in the Cobra-8 platesetter is harmful to the eyes. Servicing and repair should be carried out by HighWater qualified personnel only.

3.1.1 Laser properties

Wavelength: 405 nm. Emission duration: continuous. Laser output:Maximum 60 mW

3.1.2 Labels

There are a number of labels on your Cobra-8 machine. Please ensure that you follow all the necessary safety precautions, as indicated.

3.2 Conformance

The Cobra-8 platesetter and vacuum pumps conform to the following standards and directives:

CE Declaration of Conformity

Directives complied with:

98/37/EEC 73/23/EEC

Standards complied with:

EN55022 EN61000 EN60950-1:2001 FCC CFR47 IEC60950-1:2001 BS 60825-1 21CFR 1040.10 & 1040.11

Low Voltage and EMC Directives

Directives complied with:

- EMC: 89/336/EEC
- LVD: 73/23/EEC as amended by 93/68/EEC

Standards complied with:

EMC: EN55022: 1998 + A1:2002 + A2:2003-Class A EN61000-3-2:2001 EN61000-3-3:1995 FCC CFR47 Parts 15.107 & 15.109-Class A

- LVD: EN60950-1:2001 IEC60950-1:2001
- LASER SAFETY: BS 60825-1:1994+A1 & A2 21CFR 1040.10 & 1040.11

3. Health, safety and conformance

3.3 Working safely

WARNING: You must work safely in order to protect yourself from injury and the Cobra-8 platesetter from damage. Please follow the instructions in this section carefully.

Under normal operating conditions it is not possible for you to come into contact with the laser beam when Cobra-8's cover is open. However, you, the user, must ensure that:

• All access doors to the Cobra-8 room display the BSIapproved warning symbol:



- When engineers are working on the laser, no-one enters the room unless they are wearing safety goggles that meet approved standards.
- You have received training on safety procedures, as well as instructions on how to operate Cobra-8.
- Cobra-8 is never left in a condition where the operator can be exposed to the laser beam.

3.3.1 Protecting yourself from injury

- Make sure that nothing (especially your clothing) gets trapped in Cobra-8's cover.
- The edges of a plate are sharp so take great care when handling plates and, in particular, keep the edges of the plate away from your face.

3.3.2 Protecting the Cobra-8's drum from damage

• To avoid damage, do not put any object, other than a plate, into Cobra-8's drum.

3.3.3 Protecting the plate from being fogged by light

- In the brightroom, use the appropriate safety light (as recommended by the plate manufacturer) to prevent fogging of your plates.
- While the brightroom is in use you need to prevent its door being opened. To do this you could:
 - Use an external light on the brightroom to show when it is in use.
 - Put a message on the door to indicate that the brightroom is in use.

WARNING: For safety reasons, we recommend that you DO NOT lock the brightroom door.

- If your monitor does not have a yellow filter, you can use the Blackscreen utility to darken the monitor when there is a danger that your plates could be exposed to its light. Refer to section 5.5.2 for details about using Blackscreen.
- After output, protect the plate from unsafe light sources until it has been processed.

3.3.4 Protecting the plate from contamination

- When you load or unload a plate, avoid touching the part of it that will be exposed. You can wear special lint-free gloves to avoid getting fingerprints on the plate.
- Regularly inspect Cobra-8's drum for dust and other particles and remove these, as described in section 16.1.

3.3.5 Protecting your system from data loss or corruption

• When you have finished using Cobra-8, you must always shut down the system properly to avoid data loss or corruption. Section 5.3 shows you how to shut down the Cobra-8 system.

3.4 Stopping the Cobra-8 platesetter in an emergency

If you need to stop the Cobra-8 platesetter **immediately** because of potential injury or damage to a person or the Cobra-8 platesetter, then do any of the following:

• Open the Cobra-8 platesetter's cover. This will immediately stop the carriage and laser.

Note: If Cobra-8 was in its imaging cycle when the cover was opened, refer to section 9.6 for details of how the Cobra-8 system will respond and how to restore the system to normal operation.

WARNING: Opening the cover while Cobra-8 is in its imaging cycle should be avoided. Only do this in an emergency situation.

- Turn the Cobra-8 platesetter off using the power switch on the side of the machine.
- Disconnect the system from the power source by removing its mains plug from the wall socket.

WARNING: Switching off Cobra-8 using the power switch or removing the mains plug without shutting the system down properly first is NOT recommended and should only be done in an emergency situation.

4. Introduction to the Cobra-8 system

This chapter gives an overview of the whole Cobra-8 system. It includes the following sections:

- 4.1, The Cobra-8 system (p12).
- 4.2, The Cobra-8 platesetter (p12).
- 4.3, The Cobra-8 platesetter in operation (p13).
- 4.4, The Cobra-8 workstation (p13).
- 4.5, Plate information (p15).

4.1 The Cobra-8 system

HighWater's Cobra-8 platesetter is designed to meet the needs of a wide range of the pre-press and printing industry. It produces high quality, aluminium plates, which have the cleanness, accuracy and repeatability only achievable with digital imaging. The Cobra-8 system has a modular design making it easy to install, set up and maintain.

The Cobra-8 system's two main components are:

- The Cobra-8 platesetter, which images the plates.
- **The Cobra-8 workstation**, which runs all the software required to process your jobs and output them to the Cobra-8 platesetter.

The next three sections describe the Cobra-8 system in more detail.

4.2 The Cobra-8 platesetter

The Cobra-8 platesetter images your plates. Its two main parts are the drum and the carriage, as described next.

4.2.1 The drum

The **drum** is where you load the plate. On or near to the drum you will find the following:

• The **register bar** — depending on the option purchased, there are two standard 'U' notch registrations:

| | Option 1 | Option 2 |
|--------------------|----------|----------|
| Inner registration | 425mm | 425mm |
| Outer registration | 780mm | 830mm |

- The **registration contacts** these are located in the register bar and help you to position the plate correctly on the drum.
- The **registration LEDs** and **load button**, also located on the register bar, for example:



The registration LEDs help you to position the plate correctly. You use the load button to prepare the drum for plate load and to release the vacuum from the plate.

- The **locking wheels** and **levers**, located on the register bar, as shown in the previous diagram. These are used to switch between the inner and outer registrations. Please refer to section 9.2 for details on how to do this.
- The **vacuum channels** these apply a vacuum across the drum to hold the plate securely in place during imaging. Refer to section 9.3 for details on setting up the vacuum.

Note: The two vacuum units are positioned in the Cobra-8's casing:



• The **lead screw**, also called the **ball screw** — the carriage (see below) moves along this as the plate is imaged.

4.2.2 The carriage

The **carriage** sits above and to the left of the drum and contains:

- The **laser** this images the plate.
- The **spinner** this directs the laser around the drum.

4.3 The Cobra-8 platesetter in operation

Imaging a plate on the Cobra-8 platesetter involves the following steps:

- 1. You set up a job for output using the Cobra Console software.
- 2. You load a plate into Cobra-8's drum. When the plate is in the correct position, the vacuum is automatically applied to hold the plate in place.
- 3. Close Cobra-8's cover.
- 4. The carriage moves across the drum and the laser images the job onto the plate.
- 5. Once the job is imaged, the vacuum is automatically released. You can now open the cover and remove the imaged plate, ready for processing.

4.4 The Cobra-8 workstation

The Cobra-8 workstation is a high-performance computer, which is supplied with all the software you need to process your jobs and output them to the Cobra-8 platesetter.

The Cobra-8 workstation runs Windows XP Professional and the following HighWater software applications:

Cobra Console

The Cobra Console gives you full control of job output to the Cobra-8 platesetter, allowing you to view current, pending, completed and errored jobs, delete and requeue jobs, as well as configure the various Cobra-8 software applications.

See chapters 7 and 8 for more information about using the Cobra Console.

• Torrent RIP

HighWater's Torrent RIP (based on the Harlequin RIP) accepts incoming PostScript/PDF files from the network and interprets them into bitmap TIFF files suitable for output to the Cobra-8 platesetter.

See chapters 6, 11 and 12, and the **Torrent User's Guide** for more information about using the Torrent RIP.

• Queue Configuration

The Queue Configuration application lets you create the Cobra Console queues, which output TIFF files from the Torrent RIP to the Cobra-8 platesetter.

See chapter 14, Appendix A and Appendix B for more information about creating queues using the Queue Configuration application.

• Cobra Layout Tool

The Cobra Layout Tool lets you create layout (ICF) files for use with the Cobra Console. Layout files contain the plate and job position information that the Cobra Console needs when outputting your jobs to the Cobra-8 platesetter (and also information required for using InkMonitor if this application is installed with your Cobra-8 system).

See chapter 13 for more information about the Cobra Layout Tool.

• Barcode Plate Requeue (BPR)

The Barcode Plate Requeue (BPR) option adds a barcode to your plates to allow you to quickly locate jobs for re-output.

See section 7.5 and Appendix C for more information about BPR.

Cobra Test Tool

The Cobra Test Tool helps to diagnose problems with the Cobra-8 system. It also lets you check the laser power setting for your plates, and save system settings.

See chapters 15 and 18 for more information about the Cobra Test Tool.

• Low Res Generator (LRG)

This creates low-res 'view' files for use with the Cobra Console. See section 5.5 for more information about the Low Res Generator.

• Blackscreen

You can use this to darken the computer monitor when you are handling plates. See section 5.5 for more information about Blackscreen.

• InkMonitor (optional)

This optional software calculates the amount of ink required on the press. Where relevant, this manual gives instructions for setting up the Cobra-8 system for use with InkMonitor.

You should also refer to the **InkMonitor User's Guide** for more information about using InkMonitor.

4.5 Plate information

The Cobra-8 system supports the following plate types:

| Plate type | Pos/neg | Filter fitted | Plate type |
|--|----------|------------------|--------------|
| Agfa Lithostar Plus LAP-V / Ultra-V | Positive | Yes | Silver |
| Agfa Lithostar N91V | Negative | Yes* | Photopolymer |
| Fuji Film LP-NV | Negative | No | Photopolymer |
| Kodak VioletPrint | Negative | No | Photopolymer |

*This is a 0.4D filter, which is different to the filter used for the other plates.

Note: If you are considering changing the type of plate you use on the Cobra-8 platesetter, the filter may need to be changed or removed. Please contact HighWater Designs or your support provider for more information about this.

4.5.1 Plate sizes

The Cobra-8 platesetter can be used with plates between the following sizes:

| Maximum size | 1080 x 850 mm 0.3 mm thick | Maximum expose area* 1080 x 835 mm |
|--------------|-------------------------------|---------------------------------------|
| Minimum size | 510 x 400 mm 0.15 mm thick | Maximum expose area* 510 x 385 mm |

* The maximum expose area varies, depending on how much of the plate sits in the register bar (this area does not get exposed). Typically, this is 15 mm. Cobra-8 can expose right up to the edges of the plate in the slow-scan direction.

Maximum size plate



Unimageable area at bottom of plate (typically, 15 mm)

Minimum size plate



of plate (typically, 15 mm)

4.5.2 More information

| Plate thickness | 0.15–0.3 mm |
|--------------------|--|
| Grip area | Typically, 15 mm at front edge of plate (this area does not get exposed) |
| Imaging resolution | 2540 dpi / 100 dpmm at 150-200 lpi |
| Spot size | 10 microns |

4.5.3 Positive and negative working plates

Plates may be exposed in two different ways:

Negative working plates

The laser exposes parts of the plate which will be inked on the press.

Positive working plates

The laser exposes parts of the plate which will NOT be inked on the press, so all positive working plates are always exposed fully from edge to edge (in the slow-scan direction).

In either case, the physical appearance of the plate to go on the press will be the same (positive image, right reading), apart from the unexposed grip area.

5. Overview of using the Cobra-8 system

This chapter gives an overview of using the whole Cobra-8 system. It includes the following sections:

- 5.1, Outputting a job to the Cobra-8 platesetter (p17).
- 5.2, Starting the Cobra-8 system (p20).
- 5.3, Shutting down the Cobra-8 system (p20).
- 5.4, Cobra-8 status lights (p21).
- 5.5, The Low Res Generator (LRG) and Blackscreen (p21).

5.1 Outputting a job to the Cobra-8 platesetter

The two diagrams on the following pages show how you output a job to the Cobra-8 platesetter. First, you print a job from a page make-up workstation to Torrent (which runs on either a separate workstation or on the Cobra-8 workstation, depending on your particular system configuration). Torrent RIPs the job and produces TIFF bitmap files that you output to Cobra-8 using the Cobra Console.

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Cobra-8 system workflow (two-computer configuration)



Cobra-8 system workflow (one-computer configuration)



5.2 Starting the Cobra-8 system

To start the Cobra-8 system:

- 1. Press the power switch on the right-hand side of the Cobra-8 platesetter. The Cobra-8 platesetter starts up.
- 2. Switch on the vacuum units.
- 3. Switch on the Cobra-8 workstation and log on using the username **Cobra** with no password.
- 4. The Cobra Console (and any other required software applications) will launch automatically.

Note: If you have a two-computer configuration, the Torrent RIP resides on the second computer. If so, also start this computer and launch the Torrent RIP.

The Cobra-8 system is now ready for use.

5.2.1 Re-launching the Cobra Console

If you need to re-launch the Cobra Console at any point, select **Start > Programs > HighWater Designs > Cobra Console v1.x.x > Cobra Console**.

Note: If you have any problems running the Cobra Console after re-launching it, close down all running applications, log off the machine and then log back on again using the username **Cobra** with no password.

5.3 Shutting down the Cobra-8 system

WARNING: When you have finished using the Cobra-8 system, quit out of all the running applications properly (as described in this section) then shut down the workstation before you switch off the Cobra-8 platesetter and vacuum unit. If you do not shut down the Cobra-8 system properly, you may corrupt files and lose data.

5.3.1 To shut down the Cobra-8 workstation:

- In the Cobra Console, suspend processing (using the Pause/Resume button in the top left-hand corner) and deal with any requested Cobra plate operation.
- Click on the Quit button in the top right-hand corner of the 'Cobra Console' window

 Any jobs that are currently being processed or are being output to the platesetter are completed before the Cobra Console quits.
- 3. Close down all other running applications.
- 4. From the Windows Start menu, select Shut Down....
- 5. Select **Shut down** then click on the **OK** button.
- 6. Switch off the monitor, if necessary.

5.3.2 To switch off the Cobra-8 platesetter:

- 1. Make sure the workstation has been shut down.
- 2. Press the power switch on the Cobra-8 platesetter.
- 3. Switch off the vacuum units.

WARNING: To disconnect power completely from the Cobra-8 platesetter, the AC power cord must be removed from the wall outlet.

5.4 Cobra-8 status lights

There are two status lights (red and green) on the front panel of the Cobra-8 platesetter. The different combinations of lights have the following meanings:

| Red | Green | Meaning |
|----------|---------------------|--|
| Off | Off | The Cobra-8 system is not ready. |
| Off | On | The system is ready and idle, waiting for job output to commence or for the user to load/unload a plate. |
| Off | Flashing slowly | A plate is being exposed. |
| Off | Flashing quickly | The carriage is moving to the image start position or to the plate load position. |
| Flashing | Off | An error has occurred. Restart the whole Cobra-8 system. If the error persists, contact your support provider. |



[Any state] An error has occurred. Restart the whole Cobra-8 system. If the error persists, contact your support provider.

5.5 The Low Res Generator (LRG) and Blackscreen

The Cobra-8 system includes two useful software utilities, the **Low Res Generator** (LRG) and **Blackscreen**, as described below.

5.5.1 The Low Res Generator (LRG)

The Low Res Generator (LRG) launches automatically during the workstation's startup. When a TIFF file has been output by Torrent and arrives in the bitmaps directory (usually in K:\PLOTDATA\BITMAPS\[sub-dir]), LRG produces a low-resolution view file of it for use in the Cobra Console.

Note: LRG saves the low-res view file at K:\PLOTDATA\VIEW\[sub-dir].

5.5.2 Blackscreen

In the brightroom, you need to protect your plates from being exposed to light. The Cobra-8 workstation monitor has a yellow filter attached to protect your plates from light. However, if you are also using LAP-O type plates or film in the same room as the Cobra-8 platesetter, you may find the Blackscreen utility useful for blanking the screen.

To use Blackscreen:

- 1. Select Start > Programs > HighWater Designs > Cobra Engine v1.0.1 > Blackscreen.
- 2. The workstation's monitor will go dark.
- 3. When you have finished loading/unloading the plate/film, either press the **Esc** key or double-click the mouse to exit Blackscreen.

6. Using the Torrent RIP

The first step in using the Cobra-8 system is to send your jobs from a page make-up application to the Torrent RIP, which will output them as TIFF bitmap files. Later, you will output these bitmap files to the Cobra-8 platesetter via the Cobra Console.

This chapter shows you how to use the Torrent RIP and includes the following sections:

- 6.1, Before you begin (p22).
- 6.2, Overview of using the Torrent RIP (p22).
- 6.3, Torrent's main window (p23).
- 6.4, Page setups and input queues (p23).
- 6.5, The Output Controller (p24).
- 6.6, Printing a job to Torrent (p27).
- 6.7, When you have finished (p28).
- 6.8, Torrent's toolbar (p29).

6.1 Before you begin

Before you start working through this chapter, please be aware of the following:

- Before you can print to Torrent you need to create the Cobra-8 print queue(s) on every computer that you will be printing from. This is covered in chapter 19.
- You can use your usual page make-up and imposition software with the Torrent RIP if it can produce PostScript or PDF files.

- The Cobra-8 installation engineer created one or more Torrent page setups and input queues specifically for use with the Cobra-8 system. If there is more than one page setup or input queue, make sure you know the name, purpose and settings of each one.
- You should know how to print a job from your page make-up application. If not, please refer to your page make-up application's manual for full details on printing jobs.
- If you are not printing your jobs to Torrent via an AppleTalk network, please refer to the **Torrent User's Guide**, which gives details on other methods of printing your jobs to Torrent.
- Quit out of Torrent properly when you have finished using it.

6.2 Overview of using the Torrent RIP

You use Torrent to RIP your jobs and produce TIFF bitmap files, which you later output to the Cobra-8 platesetter via the Cobra Console. This chapter gives a basic overview of the Torrent RIP and using it as part of the Cobra-8 system. However, setting up and using Torrent is potentially a complex task so, if you require more information on Torrent and its many capabilities, you should refer to the **Torrent User's Guide**.

Using Torrent as part of the Cobra-8 system involves the following steps:

- Start the Torrent RIP, if it is not already running.
- If necessary, start Torrent's input queues, which let you send jobs across your network to Torrent.
- On the page make-up workstation, open or create a job.
- Print the job to Torrent from your page make-up application.

6. Using the Torrent RIP

- Optionally, use Torrent's Output Controller to preview jobs and carry out job management.
- Once the jobs have been output as TIFF files by Torrent, they will appear in the relevant queue in the Cobra Console for output to the Cobra-8 platesetter.

6.3 Torrent's main window

If Torrent is not already running, launch it now by selecting **Start** > **Programs > HighWater Designs > Torrent vx.x > Torrent vx.x**. Torrent's main window appears:



Torrent's main window contains:

• The menus, which contain all the commands needed to run Torrent:



• The toolbar containing 12 buttons, which let you quickly access Torrent's most commonly used menu options and dialog boxes (section 6.8 describes each of these buttons):



• The status area (in the top right of the window), which shows what Torrent is doing (refer to the **Torrent User's Guide** for more details about this):

Preview

 The RIP Monitor — this large text area below the toolbar shows the progress of jobs through Torrent, and displays information about timing, errors, job completion, fonts, etc. If you have problems with the RIP, check for error messages here.

6.4 Page setups and input queues

In Torrent, a page setup specifies the settings to be applied to a job (for example, the resolution, page size, orientation, scaling, screening, dot shape, and the 'device' a job is to be printed to). Each different combination of settings requires a separate page setup.

One or more page setups have already been created for you by the Cobra-8 installation engineer. Each of these page setups is associated with its own input queue, which lets you send jobs across the network to the Torrent RIP. Once your input queues have been 'broadcast', as described below, they appear as virtual printers on your page make-up workstations on the network, and you can print your jobs directly to them.

6.4.1 Broadcasting the input queues

You need to broadcast the input queues so that you can print a job to Torrent. To broadcast them, do any of the following:

- Select **Torrent > Start Inputs...** (so that there is a tick next to it).
- Press **Ctrl-I** on the keyboard.
- Click the Start Inputs button 4 on the toolbar.

While the input queues are being broadcast, you will see the 'Input Manager Dial'. When it has finished, Torrent is ready to receive and process incoming PostScript/PDF jobs from across the network (assuming that the print queues have been set up on those machines, as described in chapter 19).

6.4.2 Stopping the input queues

There are times when you need to stop the Torrent RIP accepting incoming jobs (for example, when you are creating or editing page setups). To do this, you need to stop the input queues by doing any of the following:

- Select **Torrent > Start inputs...** (so that there is no tick next to it).
- Press **Ctrl-I** on the keyboard.
- Click the Stop Inputs button 4 on the toolbar.
- Select Stop Input Queue from the Input Queue menu.

When the input queues have stopped you will no longer be able to print jobs to Torrent from across the network.

6.4.3 Viewing the input queues

In Torrent, to check which input queues have been set up and are available:

1. Select **Torrent > Input Controller...** to display the Input Controller:

| Input Contr | oller | | | 2 |
|--------------|---------------|------------|-----|---------|
| Name | Туре | Page Setup | Ena | Status |
| GTO46 | AppleTalk | GTO46 | On | Stopped |
| SM102 | AppleTalk | SM102 | On | Stopped |
| | | | | |
| Show prote | cted channels | | | |
| <u>E</u> dit | New Copy | Delete | On | Off |

- 2. This window lists each input queue along with other information, including its associated page setup.
- 3. Make sure that each required input queue is listed as **On** in the **Enable** column, otherwise you will not be able to print to it when you have broadcast the inputs. (To enable an input queue, highlight it and click the **On** button.)
- 4. When you have finished, close the Input Controller.

6.5 The Output Controller

When you print jobs to Torrent you can use the Output Controller to monitor and control the progress of those jobs through the RIP. This section gives a brief overview of the Output Controller.

Note: Use of the Output Controller is optional.

To display the Output Controller, select **Output > Output Controller**. The following window is displayed:



The Output Controller's **Active Queue** contains pages that are waiting to be output. Pages listed at the top of the Active Queue will be printed first. The **Held Queue** contains pages that have been output (or you can move them there from the Active Queue to suspend them).

When a page is being output, it is shown in the box at the top of the Output Controller between the Active Queue and the Held Queue.

The number of pages in each queue, together with the amount of disk space they use, is displayed below each queue.

The Output Controller allows you to:

- Suspend job output.
- Preview jobs on screen.
- Re-print, re-order, stop and remove jobs.

These functions are described in the following sub-sections.

Note: Refer to the **Torrent User's Guide** for full details on the Output Controller.

6.5.1 Suspending job output

To stop jobs being output by the Torrent RIP, check the **Disable output** box. All job processing will stop once the current job has been processed.

Note: Disabling output does not stop jobs being printed to Torrent from across the network.

6.5.2 Previewing jobs on screen

Before your jobs are output as TIFF files, you may want to preview them on screen, for example, to make sure that jobs have separated correctly.

Note: The Cobra Console also has an option to preview your jobs before output to the Cobra-8 platesetter.

To preview your jobs:

1. Before you send jobs to Torrent from your page make-up application, check the **Disable output** box on Torrent's Output Controller to stop Torrent outputting the jobs as TIFF files.

Note: You need to disable output because you cannot preview a job while Torrent is outputting.

2. Print your job to Torrent (see section 6.6) then highlight one or more of the job's separations in the Active Queue and click on the **Roam** button.

Note: You can select more than one job separation using the **Shift** and/or **Ctrl** keys on the keyboard.

3. A preview of the job appears on-screen, for example:



- 4. The mouse cursor turns into a hand icon when it is placed over the image. You can use this to move the image around to view specific parts of it.
- 5. To view the whole job, select **Reduced Roam** from the **Roam** menu.

Note: The 'Options' dialog, available in the **Roam** menu, gives you more viewing options.

- 6. When you have finished previewing the job, close all open 'Roam' windows.
- 7. Uncheck the **Disable output** box when you want Torrent to start outputting jobs again.

6.5.3 Re-printing, re-ordering, stopping and removing jobs

You can also use the Output Controller to:

- **Re-print a job**: drag the job(s) from the Held Queue back to the Active Queue. To check or edit the settings before the job is re-printed, highlight the required job and click on the **Info** button (refer to the **Torrent User's Guide** for more information about this).
- **Change the order that jobs are printed**: drag the job(s) to the required place in the Active Queue (jobs at the top of the queue are printed first).
- Stop a job that is currently being printed: drag the job from the top box to either the Held Queue or the Active Queue.
- Stop a page that has not yet been printed: drag the job from the Active Queue to the Held Queue.
- **Permanently remove a job from either queue**: highlight the job and click on the **Remove** button. You will be asked to confirm the removal of the job. Click on **Yes**.

Note: For most of the above operations, you can select more than one file at a time using the **Shift** and/or **Ctrl** keys on the keyboard.

6.6 Printing a job to Torrent

This section gives you basic instructions for printing a job from a page make-up workstation to Torrent.

Note: You should already know how to print a job in your page make-up application. Please consult the relevant application's manual for more details about printing jobs.

WARNING: Before you can print to Torrent you need to set up the Cobra-8 print queue(s) on your page make-up workstation(s). This is covered in chapter 19 and you should do this now if it has not been done already.

6.6.1 Making the Torrent input queues available

Before printing to Torrent, you need to make Torrent's input queues available over the network. To do this:

- 1. In Torrent, select **Start Inputs** (so there is a tick by it) from the **Torrent** menu. While the input queues are being broadcast you will see the 'Input Manager Dial'.
- 2. After a short time, the Torrent RIP is ready to receive jobs printed from across the network.

6.6.2 Selecting the printer (Mac Classic users only)

If you are printing to Torrent from Mac Classic you need to select the printer first:

 On the Macintosh, open the **Chooser**. Click once on the LaserWriter icon in the top left-hand window, and then on **EtherTalk** in the 'AppleTalk Zones' window (the bottom-left window). The names of the available Torrent input queues appear in the right hand window along with any other printers, for example:



2. Highlight the required input queue then close the Chooser.

6.6.3 Setting the print settings

To set the print settings:

- 1. Launch your page make-up application and open or create a job within it.
- 2. In the 'Print' or 'Page Setup' dialog, set the following options:
 - Separations should be On.
 - For the **Printer Description**, select **Cobra 8-up**.
 - Select Custom for the Paper Size and specify the Paper Width and Paper Height values, taking into account the additional measurement for registration

marks (for example, Quark jobs typically add 11 mm all round).

WARNING: The paper width and height must include any extra measurement for registration marks, etc., otherwise the job will not output correctly.

- For the **Printer**, choose the name of the Torrent input queue.
- 3. Set all other options, as required.

6.6.4 Printing the job

When you have finished setting all the options on the 'Page Setup' or 'Print' dialog:

- 1. On the 'Print' dialog, click the **Print** or **OK** button to print the file to Torrent.
- 2. In Torrent, you will see a progress dialog as the job is being input.
- 3. Once the job has been input, each separation appears in the Output Controller's Active Queue. As each separation is output as a TIFF file, it is moved to the Held Queue.

Note: Section 6.5 shows you how to use the Output Controller to preview and control the processing of your jobs in Torrent.

6.7 When you have finished

When your jobs have been output as TIFF files by Torrent they are ready for output to the Cobra-8 platesetter using the Cobra Console software. The job separations will automatically appear in the relevant Cobra Console queue(s).

- Chapters 7 and 8 show you how to use the Cobra Console to output jobs to the Cobra-8 platesetter and manage your jobs.
- Chapter 9 shows you how to set up the Cobra-8 platesetter for imaging the plate.

6.8 Torrent's toolbar

Torrent's toolbar gives you quick access to the most frequently used menu options and dialog boxes. The toolbar buttons and their meanings are shown below.

Note: Not all of these buttons are required for use with the Cobra-8 system.



Print File

This displays the 'Print File' dialog, which lets you print a file. This is equivalent to the **Torrent > Print File** command.



Print Calibration

This displays the 'Print Calibration' dialog, which lets you print calibration targets for use in calibrating output devices. This is equivalent to the **Output > Print Calibration** command. (See section 12.3 for more information.)



Start Inputs

This starts any enabled inputs. This is equivalent to the **Torrent > Start Inputs** command when the inputs are stopped. (See section 6.4.1 for more information.)



Stop Inputs

This stops any enabled inputs. This is equivalent to the **Torrent > Start Inputs** command when the inputs are started. (See section 6.4.2 for more information.)



Page Setup Manager

This displays the 'Page Setup Manager' dialog, which lets you create and edit page setups. This is equivalent to the **Torrent > Page Setup Manager** command. (See section 11.3 for more information.)

|--|--|--|

Device Manager

This displays the 'Device Manager' dialog, which lets you create and configure devices driven from a multiple device driver. This is equivalent to the **Torrent > Device Manager** command.



Separations Manager

This displays the 'Separations Manager' dialog, which lets you create and edit separation styles for the selected device. This is equivalent to the **Colour > Separations Manager** command. (See the section "Separations, Screening & Colour" on page 60 for more information.)



Colour Setup Manager

This displays the 'Colour Setup Manager' dialog box, which allows you to create and edit colour setups with or without colour management (depending on whether the password-enabled ColourPro option is activated).This is equivalent to the **Colour > Colour Setup Manager** command.



Calibration Manager

This displays the 'Calibration (Dot Gain) Manager' dialog, which lets you create and edit calibration sets. This is equivalent to the **Output > Calibration Manager** command. (See section 12.4 for more information.)

Cassette Manager

This displays the 'Cassette Manager' dialog, which lets you create cassettes and edit their information. This is equivalent to the **Output > Cassette Manager** command.



Input Controller

This displays the 'Input Controller' dialog (or it hides the controller if it is already displayed). This is equivalent to the **Torrent > Input Controller** command. (See section 11.6 for more information.)



Media Manager

This displays the 'Media Manager' dialog, which lets you set up automatic media management. This is equivalent to the **Output > Media Manager** command.

7. The Cobra Console – Overview

You use the Cobra Console to output plates to the Cobra-8 platesetter, manage plate queues, view errored plates, and so on. This chapter gives an overview of the Cobra Console and it includes the following sections:

- 7.1, The Cobra Console (p31).
- 7.2, The Pause/Resume button (p32).
- 7.3, The toolbar buttons (p32).
- 7.4, Plate search (p33).
- 7.5, Requeueing a plate using its barcode (p34).
- 7.6, The Tools button (p35).
- 7.7, Configuration options (p36).
- 7.8, Cobra Console Preferences (p38).
- 7.9, Previewing a plate (p39).
- 7.10, Removing the Torrent button from the Cobra Console (p39).

Note: Using the Cobra Console for processing jobs and outputting them to the Cobra-8 platesetter is covered, in detail, in chapter 8.

7.1 The Cobra Console

When you log in to the Cobra-8 workstation the Cobra Console launches automatically:



Note: If you need to re-launch the Cobra Console at any point, select **Start > Programs > HighWater Designs > Cobra Console v1.x.x > Cobra Console**. If the Cobra Console does not launch, log off then log back in to Windows using the username **Cobra** with no password.

The 'Home' tab (shown in the previous dialog) is displayed when the Cobra Console first launches. The 'Current plate' panel shows the plate (if there is one) that is currently being processed/output to the Cobra-8 platesetter. The 'Pending plates' panel shows the next plates (up to three) that are waiting for output. These two panels are discussed fully in the next chapter.

The following sections describe the 'Cobra Console' window and the buttons that are common to all tabs.

7.2 The Pause/Resume button



The system **Pause/Resume** button in the top left-hand corner of the window controls the overall processing of the whole Cobra Console. It indicates the state of the

Cobra Console:

- Flashing grey the system is starting up.
- **Flashing green/black** the Cobra Console is **suspended**. No processing is occurring (apart from any jobs that were being processed or were being output to the Cobra-8 platesetter when the system was suspended).
- **Solid green** the Cobra Console is **active** and is processing jobs.

Click on the **Pause/Resume** button to toggle the Cobra Console's processing status between suspended and active.

Notes: It may take a short time for the system to change between the active and suspended states.

As well as pausing/resuming processing of the whole Cobra Console, you can also suspend individual plates and queues. This is described further in chapter 8.

7.3 The toolbar buttons

The Cobra Console has six toolbar buttons along the top right of the window:



The **Torrent** button displays the Torrent RIP application (if it is running). Using the Torrent RIP is covered in more detail in chapters 6, 11 and 12.

Note: If the Torrent RIP is running on a separate workstation to the Cobra-8 workstation, then this button will not do anything. You can remove this button from the Cobra Console by following the instructions in section 7.10.



The **Search for plate** button lets you search for a processed plate. This is covered further in section 7.4.



The **barcode** button lets you search for a plate using its barcode (if this feature has been implemented). This is covered further in section 7.5.

Continued overleaf...



The **Tools** button gives you access to:

- **The Cobra Test Tool**, which can help diagnose problems with the Cobra-8 system, let you check the laser power setting for your plates and save system settings. See chapters 15, 16 and 18 for further details.
- **Configuration** options for setting up the various Cobra-8 software applications and specifying their locations on disk. See section 7.6 for further details.
- **Preferences**, which let you specify email addresses for sending log files. See section 7.6 for further details.

Note: The **Tools** button is not available if the Cobra Console is processing jobs. You must first suspend processing using the **Pause/Resume** button.



The **Help** button opens this manual, the **Cobra-8 User Guide**, in Adobe Acrobat.

The **Quit** button quits out of the Cobra Console software.

Note: The **Quit** button is not available while the Cobra Console is processing jobs. You must first suspend processing using the **Pause/Resume** button and deal with any plate operation requested by the Cobra Console. Any jobs that are currently being processed or are being output to the Cobra-8 platesetter are completed before the Cobra Console quits.

7.4 Plate search

The plate search button 🔍 lets you search for a plate in any queue. To do this:

- 1. Click on the **Search for plate** button in the top right-hand corner of the Cobra Console.
- 2. The 'Search for plate' dialog is displayed listing all plates that are currently in the system (that is, processing, pending, completed and errored plates), for example:

| lame contains | |
|-----------------------------------|------------------|
| Plate | Location |
| SM102_1UncalibratedTargetMonoCali | Imager |
| SM102_1UncalibratedTargetMonoCali | Imager |
| 3M102_1UncalibratedTargetMonoCali | SM102 |
| 3M102_1HighWaterinkjettestpageY00 | Completed plates |
| 3M102_1HighWaterinkjettestpageC00 | Completed plates |
| SM102_1HighWaterinkjettestpageM00 | Completed plates |
| 3M102_1HighWaterinkjettestpageK00 | Completed plates |
| 3M102_1UncalibratedTargetMonoCali | Completed plates |
| SM102_1UncalibratedTargetMonoCali | Completed plates |
| | |

3. To locate the required plate, simply type the plate name, or part of it, into the **Name contains** text box.

Notes: The search is not case-sensitive and is also carried out on the queue name (which is prepended to the plate name).

To clear the **Name contains** text box, click on the cross icon

4. All the plate names containing the text you entered are displayed, along with their location, for example:

| Name contains | Target | | | 0 |
|---------------|----------------------|--------|----------|---|
| | Plate | | Location | |
| SM102_1Uncali | bratedTargetMonoCali | Imager | | - |
| SM102_1Uncali | bratedTargetMonoCali | Imager | | |
| SM102_1Uncali | bratedTargetMonoCali | Imager | | |
| SM102_1Uncali | bratedTargetMonoCali | Imager | | |
| SM102_1Uncali | bratedTargetMonoCali | Imager | | |
| SM102_1Uncali | bratedTargetMonoCali | Imager | | |
| 3M102_1Uncal | bratedTargetMonoCali | Imager | | |
| SM102_1Uncal | bratedTargetMonoCali | SM102 | | |
| | | | | |
| | | | | |

5. Select the required plate then click on the **Go to plate** button. You will be taken to the plate in its relevant queue.

7.5 Requeueing a plate using its barcode

You can requeue a plate for output to the platesetter using its barcode (if one was printed on the plate).

Notes: Refer to Appendix C for more information on setting up the Barcode Plate Requeue (BPR) application to add a barcode to your plates.

The record of a plate's barcode is held for 28 days since the plate was last output. When this time limit is exceeded, a 'Cannot find a completed plate with this identifier' message is displayed when you attempt to requeue a plate.

To requeue a plate for output using its barcode:

1. In the Cobra Console, click on the Barcode icon in the top right-hand corner of the window. The following dialog is displayed:



2. Either scan the barcode off the plate, or manually type in its 12-digit barcode number (with or without hyphens).

Notes: The correct format for the barcode is 12 digits (for example, 0000000023, or three groups of 4 digits separated by hyphens, for example, 0000-0000-0023).

If the barcode was not typed in the correct format, as specified above, you will see an 'Invalid identifier' message when you click on **OK**.

3. Click on the **OK** button.

4. If the plate is found, the job will be moved back to its original queue, where it will be output to the Cobra-8 platesetter again, when that queue is active.

If the plate cannot be found, you will see the following message:



Click on **OK** to close the dialog.

7.6 The Tools button

The Tools button (***) in the top right-hand corner of the Cobra Console gives you access to:

- The **Cobra Test Tool**, which can help diagnose problems with the Cobra-8 system, check the laser power setting for your plates and save system settings. See chapters 15, 16 and 18 for more details about using the Cobra Test Tool.
- **Configuration** options. These let you configure the various software applications (for example, Queue Configuration and Torrent) needed to run the Cobra-8 system. The configuration options also let you specify the paths to these applications. This is covered in section 7.7.
- The **Preferences** let you specify email address(es) for sending log files and let you change the password for accessing the Configuration options. This is covered in section 7.8.

To access the tools:

1. Set the Cobra Console to its suspended state (if necessary, click on the **Pause/Resume** button in the top left-hand corner of the window).

Note: The current plate output must be completed and the plate unloaded before you can access the **Tools** button.

- 2. Click on the **Tools** button 🕋 in the top right-hand corner of the window.
- 3. The following is displayed:

| Test |
|-------------------|
| 🔵 Cobra test tool |
| |
| Password |
| |
| 🔵 Log in |

- To launch the Cobra Test Tool, click on the **Cobra test tool** button. (See chapters 15, 16 and 18 for more details about the Cobra Test Tool.) You will see a 'Suspending processing' dialog before the Cobra Test Tool launches.
- To access the Configuration options or Preferences, type in the **Password** (by default, this is **administrator**) then click on the **Log in** button. The 'Configuration' and 'Preferences' tabs at the top of the window become active. These are described in the next two sections.

7.7 Configuration options

The 'Configuration' tab lists a number of software applications that are used as part of the Cobra-8 system.

To access the Configuration options:

1. Click on the **Configuration** tab. You will see a list of the Cobra-8-related software applications:



Note: If an application has a red button, the location of that application on disk is not defined. You can set this by following the instructions in section 7.7.2.

You can use the 'Configuration' window to:

- Launch these applications in order to configure the Cobra-8 system (as described in section 7.7.1).
- Set the paths to these applications (as described in section 7.7.2). You need to do this so that the Cobra Console knows where to find the required applications.

The available applications are as follows:

Queue Configuration

You use this to create the Cobra Console queues. (See chapter 14, Appendix A and Appendix B for more information about creating queues using the Queue Configuration application.)

Torrent RIP

HighWater's Torrent RIP accepts incoming PostScript/PDF files from the network and interprets them into bitmap TIFF files suitable for output to the Cobra-8 platesetter.

See chapters 6, 11 and 12, and the **Torrent User's Guide** for more information about using the Torrent RIP.

Note: In some Cobra-8 configurations, the Torrent RIP resides on a separate workstation to the Cobra-8 workstation.

• Cobra Layout Tool

The Cobra Layout Tool lets you create layout (ICF) files for use with the Cobra Console. Layout files contain the plate and job position information that the Cobra Console needs when outputting your jobs to the Cobra-8 platesetter (and also information required for setting up InkMonitor if this application is installed with your Cobra-8 system).

See chapter 13 for more information about the Cobra Layout Tool.

• Barcode Plate Requeue configuration

The Barcode Plate Requeue (BPR) option adds a barcode to your plates to allow you to quickly locate jobs for re-output.

See section 7.5 and Appendix C for more information about using BPR.

• Low-Res Generator (LRG)

This creates low-res 'view' files for use with the Cobra Console.

See section 5.5 for more information about the Low Res Generator.

• Image viewer

The image viewer allows you to preview a plate. Refer to section 7.9 for more information about using the Image viewer.
• HWRegister

This is used to enable the Cobra-8 software applications. (The installation engineer will already have done this.)

• Q2 Output Controller

This underlying application processes your jobs and outputs plates to the Cobra-8 platesetter.

7.7.1 Launching the software applications

To launch the software applications listed on the 'Configuration' tab (except the Q2 Output Controller and Low-Res Generator, which will not launch):

1. Click on the relevant button to launch that particular software application.

Note: If an application has a red button alongside it, that application's location is not defined so the application will not launch. Set the location, as described in the next sub-section.

7.7.2 Specifying an application's location on disk

The 'Configuration' tab allows you to specify an application's location on disk. You may need to do this if you have installed a new version of the software and you need to tell the system where it can be found, or if an application has a red button alongside it indicating that its application path is not set.

To specify an application's location on disk:

1. Hold the **shift** key down and click on the application's button.

Note: If the application's button is red, you do not need to hold the **shift** key down.

2. An 'Open' dialog is displayed:

| 🊏 Open | | | | × |
|------------------------|------------|-----------------|-----------------|----------|
| Look <u>i</u> n: 📑 s | system | | - ā A | |
| 🗂 Logs | | 🗋 CtPImager.exe | 🗋 hwutils.dll | ۵ |
| 🗋 AddBarcod | le.exe | 🗋 CtPImager.ini | 🗋 LoadBalancer | .exe 🗋 Q |
| barcode.ex | xe | 🗋 CtPImager.log | 🗋 Irgspool.exe | 🗋 S |
| BPRConfig | .exe | 🗋 editor.exe | OdbcAccess. | ш [`т |
| 🗋 controller. | exe | 🗋 engine.exe | 🗋 pdiofncs.dll | 🗋 vi |
| 🗋 decomp2.0 | : | 🗋 HWImage2.dll | 🗋 pythonstatus. | dil |
| | | | | |
| | | | | • |
| File <u>N</u> ame: | editor.exe | | | |
| Files of <u>T</u> ype: | All Files | | | _ |
| | | | Open | Cancel |

3. Locate the required application then click on the **Open** button.

The default application locations are:

- Queue Configuration D:\Cobra\Q2v4.4\system\Editor.exe
- Torrent RIP D:\TORR7.2r0\HIGHWI.exe

Note: The Torrent RIP may reside on a separate workstation, in which case you need to access it on that machine.

- Cobra Layout Tool D:\Cobra\Engine v1.0.1\plotter.exe
- Barcode Plate Requeue D:\Cobra\Q2v4.4\system\BPRConfig.exe
- Low-Res Generator D:\Cobra\Q2v4.4\System\LRGD.exe

- Image viewer D:\Cobra\Q2v4.4\HWViewer\HWViewer.exe
- **HWRegister** D:\Cobra\Q2v4.4\security\HWRegister.exe
- **Q2 Output Controller** D:\Cobra\Q2v4.4\system\controller.exe

The next section describes how to set the Preferences. When you have finished using the Cobra Console tools, click on the **Return to user mode** button **()**.

7.8 Cobra Console Preferences

The Cobra Console Preferences let you specify email addresses for sending log files and let you change the password for accessing the Configuration options.

To set the Preferences:

1. If you haven't done so already, open the tools by following the instructions in section 7.6 and type in the password (the default is **administrator**).

2. Click on the **Preferences** tab. The following window is displayed:

| Preferences | |
|------------------------|-------------------------|
| Log file email address | support@highwater.co.uk |
| Show images in pl | ate tooltips |
| Enter new password | |
| Confirm new passwor | d |
| 🔵 Set password | |
| | |

3. In the **Log file email address** field, type the email address(es) where you would like error log files to be sent. If there is more than one email address, separate them with a semi-colon, for example:

support@highwater.co.uk;support@colorquest.co.uk

 If you wish to change the password for accessing the Cobra Console tools, then type the new password into the Enter new password field and again into the Confirm new password field.

Click on the Set password button.

WARNING: Any password you set is not secure — that is, it is held in an unencrypted file in a human-readable format.

If you have finished using the Cobra Console tools, click on the **Return to user mode** button

7.9 Previewing a plate

All tabs on the Cobra Console let you preview plates using the HWViewer application. To preview a plate with HWViewer:

1. Highlight a plate (either its preview or in a list):

| · In a star | Plate | Status |
|---------------------|-------------------------|-----------|
| | SM102_1Frontcoverpdf00 | Suspended |
| | SM102_1TestJob1pdfM00 | Suspended |
| | SM102_1CALENDARcolpdf00 | Suspended |
| Bry Good and | SM102_3CALENDARcolpdf00 | Suspended |
| . If dam an lot the | SM102_2CALENDARcolpdf00 | Suspended |
| · 11 / 11 | SM102_5CALENDARcolpdf00 | Suspended |
| : [| SM102_4CALENDARcolpdf00 | Suspended |
| | SM102_1TestJob1pdfC00 | Suspended |

2. Click on the **Viewer** button . The plate is opened in the HWViewer application, for example:



3. When you have finished, close the HWViewer window.

7.10 Removing the Torrent button from the Cobra Console

The Torrent button **C** in the top right of the Cobra Console window, switches the Torrent RIP application into the foreground (if Torrent is installed on the Cobra-8 workstation). However, if the Torrent RIP is running on a separate workstation, this button has no effect, in which case you can remove it from the Cobra Console, if desired. To do this:

1. On the Cobra-8 workstation, open the Windows Explorer.

Note: If you are running the Cobra Console, you can do this by pressing the **Alt** and **tab** keys simultaneously, to display the **Start** menu, then right-click in the **Start** menu and select **Explore**.

- 2. In the Windows Explorer window, navigate to D:\Cobra\Console v1.x.x.
- 3. Open the **CCGController.ini** file in Notepad.
- 4. Scroll down to the section starting:

The RIP. application.rip.path=D:\TORR7.2r0\HIGHWI.exe

Change this to:

The RIP. application.rip.path=

5. Save the file and close the Notepad window.

When you next log in to the Cobra-8 workstation and run the Cobra Console, there will be no Torrent button.

8. The Cobra Console tabs

This chapter describes the tabs available in the Cobra Console:

- 8.1, The 'Home' tab (p40).
- 8.2, The 'Queue' tab (p43).
- 8.3, The 'Completed plates' tab (p45).
- 8.4, The 'Errored plates' tab (p47).

8.1 The 'Home' tab

The Cobra Console's 'Home' tab is displayed when the Cobra Console launches. The 'Home' tab shows the plate that is currently being processed/output to the Cobra-8 platesetter and the next plates (up to three) that are queued for output, for example:



The 'Home' tab has a 'Current plate' and 'Pending plates' panel, as described in the next two sections.

8.1.1 The 'Current plate' panel

The 'Current plate' panel in the top half of the window shows information for the plate that is currently being processed, the operation and status of the Cobra-8 platesetter (or any other processing that is occurring), and a preview of the current plate, as described in the following sub-sections.

'Plate information' panel

The 'Plate information' panel displays the plate's Name (which has the queue name prepended to it), plus the Plate and Layout names (these names were defined in the Cobra Layout Tool), for example:

| Plate information | |
|-------------------------|--|
| Name 2up_newtest5C00 | |
| Plate 2up | |
| L ayout 2up | |

'Operation' panel

The 'Operation' panel shows the current status of the Cobra-8 platesetter:



Idle

No jobs are ready for output, or the Cobra Console's processing status has been set to suspended (indicated by a flashing green/black icon in the top left-hand corner of the window).



Load plate...

Cobra-8 is waiting for the user to load a plate into the drum (as described in section 9.4).



Busy...



Unload plate...

Busv...

The plate has been imaged (or the plate was aborted). Remove the plate from Cobra-8's drum.

The plate is currently being imaged.

Unload plate...



Plate badly registered...

Plate badly registered...

This error occurs if the plate becomes misregistered (after you have correctly registered it, but before the vacuum starts).

You will need to reload the plate: press the **Load** button on the register bar, pull the plate out from under the register bar, press the **Load** button again and then reclamp the plate.

Load plate...



Close cover...

Cobra is waiting for its cover to be closed (after the plate has been successfully loaded into the drum).

Close cover...

'Preview' panel

The 'Preview' panel shows one of the following two images:







During imaging

Once imaging has started, the 'Preview' panel shows a preview of the job being imaged on the plate in the drum. The moving grey shaded area indicates how much of the plate has not yet been imaged (the grey bar clears from right to left).

8.1.2 The 'Pending plates' panel

The 'Pending plates' panel in the bottom half of the window shows the next plates (up to three) in the queue that are waiting for output to the Cobra-8 platesetter, for example:

| Pending plates | | |
|--|--|--|
| Name 2up_Hepplewhite1C00 Plate 2up Layout 2up | | |

The plate Name (with the queue name prepended to it), Plate and Layout information (as defined in the Cobra Layout Tool) is shown for the first pending plate in the queue.

The following buttons are available:



Open plate in viewer

This displays the highlighted plate in HWViewer. See section 7.4 for more details about using HWViewer.

Activate queue

If the queue is suspended click on the **Activate** button to re-start output to the Cobra-8 platesetter.



Suspend queue

If the queue is active, click on the **Suspend** button to suspend plate output to the Cobra-8 platesetter.

8.2 The 'Queue' tab

The 'Queue' tab lets you view all the jobs that are waiting in the queues for processing. You can delete jobs, and suspend and activate individual jobs and queues.

Click on the **Queue** tab \blacksquare to display the 'Queue overview' window:

| (c) mager (c) SM02 (c) SM02 (c | iekoo | Pendi Pendi | ng ng | |
|---|-------|----------------|----------|--|
| (3) SM102_1 Wordlog (3) Sup | icK00 | Pendi | ng | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| () | | | | |
| | | | | |
| Queue Information | | | | |
| Name Operation | | | | |
| imager ctpimager.exe | , | | | |
| Active | | | | |
| Operation | | | | |
| Idle | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

The 'Queue' panel lists all the queues that have been created, for example:

| Queue | |
|--------------|---|
| 🜔 (3) Imager | |
| 🕕 (3) SM102 | |
| 🕕 (3) 2up | |
| | |
| | - |
| | |

Notes: These queues were created using the Queue Configuration application, as described in chapter 14.

Jobs are moved from the 'TicketMaker' queues to the Imager queue, which outputs them to the platesetter.

In the bottom half of the window, in the 'Queue information' panel, you will see more information relating to the queue for example:

| Queue Information | | | |
|---------------------|--------------------------|--|--|
| Name Imager | Operation Add barcode | | |
| Status Suspended | Expose plate | | |
| Operation Idle | | | |

The 'Queue information' panel shows the following information:

- **Name** the queue name (as created in the Queue Configuration application).
- Status The queue's status—either suspended or active.
- **Operation** The current operation that the queue is performing (or if it is idle).

The 'Operation' panel to the right, lists all processing tasks that the queue will perform on all jobs in the queue.

On the right-hand side of the window, the following buttons are available for each queue (or the commands are available from a pop-up menu when you right-click on the queue name in the queue list):



Activate queue

This activates a suspended queue (any jobs that have been individually suspended will stay suspended).

Note: Only one TicketMaker queue can be active at a time. Therefore, when you activate a TicketMaker queue, all other TicketMaker queues are automatically suspended. The Imager queue can be activated or suspended regardless of the other queues' states.

| 6 | | |
|---|----|---|
| 6 | •• | - |
| | | |

Suspend queue

This suspends an active queue.

Click on a queue name to view the plates in that queue, for example:

| Queue | | Plate | Status | |
|------------|---|----------------------|---------|---|
| (3) Imager | | SM102_3wordlogic2Y00 | Pending | - |
| (2) PM102 | | SM102_1wordlogicY00 | Pending | |
| (3) SM 102 | | SM102_1wordlogicK00 | Pending | |
| 🕕 (3) 2up | | | | |
| | - | | | - |
| | • | <u>ح</u> | | 2 |

- The 'Plate' column shows the plate name (with the queue name prepended).
- The 'Status' column shows the status of the plate (pending, completed or suspended).

Click on a plate name to view plate information, for example:

Plate information

Na

Pk

| me 2up_Hepplewhite1K00 | |
|----------------------------------|---------|
| ite 2up | |
| yout Pun | . S e (|
| | |

The 'Plate information' panel shows the following information:

- **Name** the plate name (with the queue name prepended to it).
- **Plate** This is the plate definition as created in the Cobra Layout Tool's 'Plate' tab (see chapter 13 for more information about this).
- **Layout** This is the layout name as created in the Cobra Layout Tool's 'Layout' tab (see chapter 13 for more information about this).
- A preview of the job (spot colours are shown in black).

The following buttons are available for the highlighted plate(s) (or they are available from a pop-up menu when you right-click on a plate name):



Open plate in viewer

This displays the plate in HWViewer. See section 7.4 for more details about using HWViewer.

Abort

Use this to abort a plate that is currently being processed (the plate will be moved to the 'Errored plates' tab. See section 8.4 for more details about errored plates).



Activate

Use this button to activate a suspended plate. **Note:** If the queue itself is suspended, the status of the plate changes to Pending.



Suspend

Use this button to suspend an active plate.



Move down

This moves the selected plate(s) down one place in the queue (plates at the top of the queue get processed first).



Move up

This moves the selected plate(s) up one place in the queue (plates at the top of the queue get processed first).

| 6 | - | |
|---|---------------|--|
| | $-\mathbf{T}$ | |
| | | |

Move to top of queue

This moves the selected plate(s) to the top of the queue (plates at the top of the queue get processed first).

| 1 | _ | - | |
|----|---|---|--|
| 10 | | 2 | |
| | | ~ | |

Move to queue...

This moves the plate to the specified queue (which you choose from a pop-up menu).



Delete

This deletes the selected plate(s). You will be asked to confirm the delete.

Note: Once deleted, a plate cannot be recovered.

Note: For most actions, you can select more than one plate using the **Shift** and/or **Ctrl** keys.

8.3 The 'Completed plates' tab

The Cobra Console's 'Completed plates' tab lets you view all the plates that have been successfully processed. You can view, requeue and delete plates, as described in this section.

Click on the **Completed plates** tab **v** to display the following window:



The 'Queue' panel lists all of the queues that have been created, for example:

| Que | ue |
|------------|----|
| [ALL] | |
| (46) SM102 | |
| (30) 2up | |
| | |
| • | |

The number in brackets before the queue name shows how many completed jobs are in that queue.

Click on the **ALL** entry to view the completed plates in all queues, or click on a specific queue name to view completed plates for that queue only, for example:

| Name contains |
|--|
| Plate |
| 2up_1CobraPrint05Y00 |
| 2up_1CobraPrint05K01 |
| 2up_1UncalibratedTargetMonoCalibrationTestStripY00 |
| 2up_1CobraPrint05C00 |
| 2up_Nathaniel1M00 |
| 2up_Nathaniel1K00 |
| 2up_1CobraPrint05M01 |
| 2up_1CobraPrint05Y02 |
| 2up_1CobraPrint05M02 |
| 2up_Hepplewhite1K00 |
| 2up_newtest14C00 |
| 2up_newtest16C00 |
| 2up_Hwt2540_G4 |
| 2up_nickdelppM00 |
| 2up_David1K00 |
| 2up_ndelxM00 |
| 2up_David1Y00 |
| 2up_newtest17C00 |
| 2up_Jonathan1Y00 |
| 2up_1CobraPrint05K02 |
| 2up_ndelxC00 |
| 2up_newtest6C00 |
| Anne Al Ian - Charles d'Eanne Millen - An Charles - The ADada Anno |

To search for a specific plate/plates, use the **Name contains** field (either type all or part of the name into the text box). Use the cross icon **to clear the text box**.

Click on a plate name to view its plate information, for example:

Plate information

| ame 2up_Hepplewhite1C00 | |
|-----------------------------------|--|
| late 2up | |
| ayout 2up | |
| | |

The 'Plate information' panel displays the following information:

- **Name** the plate image name (with the queue name prepended to it).
- **Plate** This is the plate name as created in the Cobra Layout Tool's 'Plate' tab (see section 13.5 for more information about this).
- **Layout** This is the layout name as created in the Cobra Layout Tool's 'Layout' tab (see section 13.4 for more information about this).
- A preview of the plate (spot colours are shown in black).

The following buttons are available for the highlighted plate(s):

Note: These options are also available from a pop-up menu when you right-click on a plate name.



Open plate in viewer

This displays the plate image in HWViewer. See section 7.4 for more details about using HWViewer.

Note: This button is not available if more than one plate is selected.



Requeue

This requeues the selected plates back to their original queue(s) for reprocessing.

Delete

This deletes the selected plate(s). You will be asked to confirm the delete.

Note: Once deleted, a plate cannot be recovered.

Note: For the **Requeue** and **Delete** actions you can select more than one plate using the **Shift** and/or **Ctrl** keys.

8.4 The 'Errored plates' tab

The Cobra Console's 'Errored plates' tab lets you view all the plates that have terminated with an error. When an error has occurred, the 'Errored plates' tab icon will turn red:



Click on the **Errored plates** tab to display the following window:



The 'Queue' panel lists all of the queues that are available, for example:

| General errors | |
|----------------|---|
| (O) Messages | |
| Queue | |
| (0) Imager | - |
| (1) SM102 | |
| (1) 2up | |
| | |
| | |

The number in brackets before the queue name shows how many errored plates are in that queue.

Click on the queue name to view the errored plates for that queue.

8. The Cobra Console tabs

To search for a specific plate/plates, use the **Name contains** field (either type all or part of the name into the text box). Use the cross icon 🕋 to clear the text box.

Click on a plate name to view the plate's information, for example:

| Plate information | | |
|-----------------------|--------------------------|--|
| Name 2up_David1M00 | Operation inkduct.exe | |
| Plate 2up | Error Operation died | |
| Layout 2up | Reason | |

The 'Plate information' panel displays the following information:

- **Name** the plate image name (with the gueue name ٠ prepended to it).
- **Plate** This is the plate name as created in the Cobra Layout • Tool's 'Plate' tab (see section 13.5 for more information about this).
- **Layout** This is the layout name as created in the Cobra Layout Tool's 'Layout' tab (see section 13.4 for more information about this).
- **Operation** This shows what processing stage the plate was ٠ at when the error occurred.
- **Error** This shows the error that occurred (for example, ٠ user aborted plate).
- **Reason** This shows the reason why the error occurred. ٠
- A preview of the plate (spot colours are shown in black).

The following buttons are available for the highlighted plate(s):

Note: These options are also available from a pop-up menu when you right-click on a plate name.

Email log files



This emails log files to the email address(es) specified in the Cobra Console's Preferences (see section 7.6 for more details about this).

Note: Log files record processing information and are useful for determining the cause of an error.



Open plate in viewer

This displays the plate image in HWViewer. See section 7.4 for more details about HWViewer.

Note: This button is not available if more than one plate is selected.



Requeue

This requeues the selected plates back to their original queue(s) for reprocessing.

Delete

This deletes the selected plate(s). You will be asked to confirm the delete.

WARNING: A deleted plate is not retrievable in any way.

Note: For the Requeue and Delete actions you can select more than one plate using the **Shift** and/or **Ctrl** keys.

9. Setting up the Cobra-8 platesetter for output

This chapter shows you how to set up the Cobra-8 platesetter so that it is ready to image a plate. It includes the following sections:

- 9.1, Initial checks of the Cobra-8 platesetter (p49).
- 9.2, Setting the register bar option (p49).
- 9.3, Setting up the vacuum (p50).
- 9.4, Loading a plate into the Cobra-8 drum (p50).
- 9.5, Unloading the plate (p52).
- 9.6, If Cobra-8's cover is opened during the imaging cycle (p53).

Note: The Cobra-8 platesetter can optionally use sound alerts during operation. Please refer to section 15.3 for details on setting the sound alerts.

9.1 Initial checks of the Cobra-8 platesetter

Before loading a plate into Cobra-8's drum you should make the following checks:

- Ensure that there are no foreign objects on the Cobra-8 drum (pens, cups, paper, etc.).
- Check that the Cobra-8's drum and surrounding areas are free from dust and particles. Refer to section 16.1 for details on cleaning the drum.

WARNING: Anything left on the drum could damage the platesetter and/or the plate, and particles in the drum may contaminate plates.

• Make sure the plate is the correct size for the job being output (the plate size should be between 510 x 400 mm minimum and 1080 x 850 mm maximum. See section 4.5 for more plate information).

9.2 Setting the register bar option

Depending on the option purchased, there are two standard $\ensuremath{`U'}$ notch registrations:

| | Option 1 | Option 2 |
|--------------------|----------|----------|
| Inner registration | 425mm | 425mm |
| Outer registration | 780mm | 830mm |

The locking wheels and levers on the register bar let you select the inner or outer registration pins:



Note: The Cobra-8 register bar requires a round 'U' notch on the left-hand side of the plate and a square notch on the right-hand side of the plate, so plates must be punched to this format.

To select the inner (425mm) registration

To select the inner registration:

- 1. Slowly turn the locking wheels anti-clockwise until the levers move to the left.
- 2. Re-tighten the locking wheels.

To select the outer (780 or 830mm) registration

To select the outer registration:

- 1. Loosen the locking wheels by turning them clockwise.
- 2. Move the levers to the right and hold them there while you re-tighten the locking wheels.

9.3 Setting up the vacuum

The Cobra-8 platesetter holds the plate in place in the drum using a vacuum, which is applied to up to 26 channels across the drum. Before imaging a plate, you must ensure that all the channels covered by the plate are switched on and any uncovered channels are switched off. You do this using the vacuum channel switches, which sit just above the register bar:



To switch a vacuum channel on or off:

- **On:** Rotate the vacuum channel switch from left to right (clockwise) to turn the channel on (as indicated by **o** on the switch).
- **Off:** Rotate the vacuum channel switch from right to left (anti-clockwise) to turn the channel off (as indicated by **x** on the switch).

Notes: Rotate the switches by running your finger across them. The central 12 vacuum switches do not rotate.

When you have finished, make sure that all the channel switches sit flush with the Cobra-8 drum.

9.4 Loading a plate into the Cobra-8 drum

WARNING: When handling plates, make sure that you follow the safe working procedures covered in chapter 3 and the plate handling procedures in section .

9.4.1 Before loading the plate

Before loading the plate into Cobra-8's drum:

- 1. Remove the interleave sheet from the plate.
- 2. Punch the plate, as appropriate.
- 3. Switch on the brightroom's yellow light or other safety lighting and close the door.

Note: Make sure that no-one enters the room while you are loading/unloading plates. (See section 3.3.3 for more details.)

- 4. On the Cobra Console, make sure that the next job is ready for output and that the Cobra Console is not suspended.
- 5. Open Cobra-8's cover.
- 6. Set the vacuum channels correctly for the plate size, as described in section 9.3.
- 7. When prompted by the Cobra Console, load the plate, as described next.

9.4.2 Loading the plate

To load a plate into Cobra-8's drum:

1. 'Arm' the register bar by pressing the **Load** button. All four LEDs will flash:





- 2. Hold the plate along its top edge (and also a side edge, if you wish).
- 3. Place the plate squarely into Cobra-8's drum, while also flexing it to form a semi-cylindrical shape.
- 4. Rotate the plate anti-clockwise very slightly and slide the plate down such that the bottom left hand corner of the plate slides under the register bar and onto the left hand (round) registration pin, lighting the left hand registration LED.

Note: The entire surface of the right hand registration pin is contact sensitive, so it is important to ensure that the left hand notch of the plate is fully engaged onto the left hand registration pin before registering the right hand plate notch onto the right hand registration pin. Failure to ensure this could result in mis-registered plate output.

5. Maintaining your grip at the top of the plate and ensuring that the left hand notch of the plate remains in full contact with the left hand registration pin, slide the bottom right corner of the plate under the register bar and onto the right hand registration pin, lighting the right hand registration LED. 6. Maintain an even, downwards pressure on the plate such that it remains in contact with both registration pins and also with the drum surface (as far as is possible whilst you are holding the plate), this can be achieved with one hand located centrally along the top of the plate:



When the plate is in the correct position, the outer- or innermost two LEDs (depending on the registration system used) will light and the plate clamping cycle will begin.

The plate clamping cycle will clamp and release the plate 3 times in quick succession (this ensures that the plate is sitting flat against the drum) and the clamp will then close whilst the vacuum is applied.

7. Once the vacuum starts, carefully release your grip of the plate, lightly pushing the plate back against the drum surface as you do so, to ensure that plate is fully held against the drum surface by the vacuum. A short period after the vacuum is first applied, the clamp will open, as the vacuum is now holding the plate firmly in position.

Note: If during this process, the plate becomes misregistered, the clamp will open automatically and the register bar will return to the 'Armed' state.

If you need to abandon the plate load, at any point, press the **Load** button on the register bar. This will switch off the vacuum. You can now pull the plate out from the register bar.

8. Check that both plate sides are fully vacuumed to the Cobra-8 drum. If there is any gap between the drum and the plate (as shown below), unload the plate and then re-load it.



Plate loading is now complete.

- 9. Close Cobra-8's cover. Cobra-8 will now start its imaging cycle. The Cobra Console shows the platesetter's progress as it images the plate, as described in section 8.1.
- 10. When Cobra-8 has finished imaging the plate, the Cobra Console will ask you to open the cover and remove the plate, as described in the next section.

9.5 Unloading the plate

Once the plate has been imaged, unload it as follows:

- 1. Make sure the plate will not be exposed to any light source that might fog it.
- 2. Open Cobra-8's cover.
- 3. Carefully remove the plate from the drum.

4. Process the plate.

9.6 If Cobra-8's cover is opened during the imaging cycle

WARNING: Unless there is an emergency, you should never open Cobra-8's cover to stop job output. If you wish to abort the currently outputting job, then click the x button next to the Progress bar on the Cobra Console.

If Cobra-8's cover is opened during the imaging cycle:

- 1. Cobra-8's carriage will stop moving immediately. If the laser is operating, it will switch off immediately so that you cannot be exposed to it.
- 2. On the Cobra Console you will be asked to close the Cobra-8 platesetter's cover:



Close cover...

3. When you have closed the cover, Cobra-8's carriage will return to its default position (to the left-hand side of the

drum) and you will see a message on the Cobra Console asking you to unload the plate:



Unload plate...

4. Remove the plate and discard it.

Note: The plate will be moved to the 'Errored plates' tab in the Cobra Console, from where it can be requeued for reoutput: go to the 'Errored Plates' tab, locate the required plate then click on the 'Requeue' button

5. You can now continue with normal plate output.

10. Overview of creating a new workflow

When the Cobra-8 system was installed, the engineer set it up to work with your plates and other job settings. However, if you want to introduce a new plate size or type, or change other settings, you need to create a new 'workflow' through the system — this workflow gives the system all the information needed to correctly route, process and output jobs to the Cobra-8 platesetter.

This chapter includes the following sections:

- 10.1, When you need to create a new workflow (p54).
- 10.2, The elements that make up a workflow (p54).
- 10.3, Naming workflow elements (p56).

Note: Chapters 11–14 show you how to create a new workflow.

10.1 When you need to create a new workflow

You need to create a new workflow in your system when you introduce either of the following:

- A new plate size or type.
- A new job position on the plate.

10.2 The elements that make up a workflow

The whole process of job output, from page make-up right through to final output to the Cobra-8 platesetter, consists of processing 'elements' that include software applications and parameter files. The diagram overleaf shows how each of these elements makes up the workflow:

- First, you print the job to a Torrent **input queue** from a workstation on the network.
- Torrent RIPs the job and applies the settings specified in the Torrent **page setup** (resolution, page size, job rotation, etc.).
- Torrent outputs the job (as bitmap TIFF file separations) to the **directory** specified in the Torrent page setup.
- The Cobra-8 Console looks in this directory for jobs to process, and places any job it finds there into the appropriate **queue**.

The Cobra Console processes jobs in the queues and then moves them to the Imager queue which outputs them to the Cobra-8 platesetter, using the parameters stored in the associated **Layout file** (created in the Cobra Layout Tool) and **queue information** (from the Queue Configuration application).

Note: The items shown in bold above are the 'elements' that make up the workflow. You need to create these elements, as described in the following chapters.



10.3 Naming workflow elements

Before you create the new workflow, you should choose a common name for all the separate workflow elements. Giving all workflow elements the same name makes it easier to:

- Create, edit and delete workflows.
- Track jobs.
- Track errors.
- Maintain your system (for file deletion, etc.).

Using the press name is the recommended way of naming your workflows, for example, **SM102**. However, the workflow name may need to be more specific: for example, if you have more than one workflow for the same press. To avoid confusion, make sure the name you choose clearly identifies the workflow. For example, the names **SM102_centred** and **SM102_default** are more meaningful than **SM102_1** and **SM102_2**.

11. Creating a Torrent page setup and input queue

The first stage in creating a workflow is to create a page setup and input queue in the Torrent RIP. The page setup defines the settings (resolution, page size, etc.) to be applied to the jobs sent to Torrent. The input queue lets you print jobs to Torrent from across the network.

This chapter shows you how to create a Torrent page setup and input queue, and it includes the following sections:

- 11.1, Before you begin (p57).
- 11.2, Launching the Torrent RIP (p57).
- 11.3, The Page Setup Manager (p58).
- 11.4, Creating a new page setup (p58).
- 11.5, Saving the page setup (p65).
- 11.6, Creating a new input queue (p66).
- 11.7, When you have finished (p67).

11.1 Before you begin

Before you start to work through this chapter please bear the following points in mind:

- Choose one unique name for the workflow, as discussed in section 10.3. You will use this name for both the page setup and input queue (and also for the Layout file and queue that you will create in the following chapters). In this example, we will call the new workflow **SM102**.
- Before you create the new Torrent page setup, create the directory where the TIFF files are to be saved. This should be a sub-directory of K:\PLOTDATA\BITMAPS\[sub-dir] on the

Cobra-8 workstation. The sub-directory should have the same name as the workflow you are creating, for example, **K:\PLOTDATA\BITMAPS\SM102**.

WARNING: If you have a two-computer Cobra-8 system, this directory MUST be created on the Cobra-8 workstation, not on the RIP workstation.

- You should be familiar with using the Torrent RIP. Chapter 6 gives an overview of the Torrent RIP and the **Torrent User's Guide** gives full details on setting up and using the RIP.
- This chapter shows you how to set the Cobra-8-specific settings in the Torrent page setup. For more information about other settings, such as trapping and colour management, please refer to the **Torrent User's Guide** (and/or other documentation that was supplied with any Torrent options/plugins you are using).

11.2 Launching the Torrent RIP

Launch the Torrent RIP by clicking on the Torrent RIP icon (C) in the top right-hand corner of the Cobra Console.

Notes: If the Torrent RIP does not launch, then open it following the instructions in section 7.7.1.

If Torrent is not running on the Cobra-8 workstation, launch it by selecting **Start > Programs > HighWater Designs > Torrent vx.x > Torrent x.x**, or similar.

11.3 The Page Setup Manager

In Torrent, you create a page setup using the Page Setup Manager. To display the Page Setup Manager:

- 1. If necessary, stop the input queues by selecting **Start Inputs** in the **Torrent** menu (so that it does not have a tick by it).
- 2. Either choose **Page Setup Manager...** from the **Torrent** menu, or click on the **Page Setup Manager** button on the toolbar. The following window is displayed:

| Р | age Setup Manager | | | | | × |
|---|-------------------------------------|---------------------------|-------------------------------|--------------------------------|--|---|
| | Name Default Page Setup GT046 | Device Preview TIFF | Resolution 100.0 2540.0 | Calibration (None) GTO46 | Separations Style CMYK Composite CMYK Separations (Halftone) |] |
| | <u>E</u> dit | <u>N</u> ew | <u>С</u> ору | <u>D</u> elete | Units: dpi 💌 |] |

3. The Page Setup Manager lists all the page setups that have been created. For each one, it shows the page setup's name, output device, resolution, calibration and separations style.

The Page Setup Manager lets you edit, create, copy and delete page setups. Creating a new page setup is described in the next section.

11.4 Creating a new page setup

The quickest way to create a new page setup is to copy an existing one and edit its details. To do this:

1. In the Page Setup Manager, highlight an existing page setup and click on the **Copy...** button.

Note: If possible, copy a page setup that is similar to the one you will be creating.

2. The 'New Page Setup' dialog is displayed:

| iew Page Setup | x |
|--|----------------------------|
| Output Device | Resolution |
| Device: TIFF | ⊻ertical: 2540.0 ▼ Units: |
| Configure device | Horizontal: 2540.0 🗸 dpi 💌 |
| ProofReady: | Verride resolution in job |
| Separations, Screening & Colour | Processing |
| Style: CMYK Separations (Halftone) 💌 🛅 | Optimisation: None |
| Colour: (No Colour Management) 💌 🛅 | Exposure: 0 |
| Trapping | |
| Method: (None) Configure | Enable <u>F</u> eature |
| Preferences: | |
| Calibration & Dot Gain | Effects |
| Calibration: GTO46 | □ <u>N</u> egative |
| | AB <u>M</u> irrorprint |
| | 📃 🗌 🗌 Control strip |
| Intended Press: (None) | Rotate: 0 |
| Actual Press: (None) | Trịm page |
| Cassette & Page | Scaling |
| Cass <u>e</u> tte: | ⊻ertical: 100.00 % |
| Page layout | Horizontal: 100.00 % |
| Accelerate | Save As Cancel |

This dialog contains all the details of the page setup you copied. The dialog is divided into a number of panels, which allow you to specify the settings to be applied to your jobs. Each of the panels is described in the following sections.

Output Device

| Output De Device: | avice TIFF | • |
|----------------------|------------------|----------|
| | Configure device | |
| ProofRea | dy: | T |

The 'Output Device' panel specifies where your output will be sent. For use with the Cobra-8 system, the output will be to TIFF files. To set this:

- 1. From the **Device** pull-down list, select **TIFF**.
- 2. Click on the **Configure device...** button to display the 'TIFF Configuration' dialog:

| TIFF Configuration | × |
|---|---|
| Eolder K:\PLOTDATA\BITMAPS\SM102 | 2 |
| Path includes resolution | |
| File name generation: Conventional | |
| Template-based name generation | Output format |
| Iemplate: TIFF<2unique>.TIF | TIFF Format: Multiple strips |
| L] | 🗖 Reverse bit order |
| Conventional name generation | Pad to <u>3</u> 2 bit alignment (monochrome only) |
| Stem: TIFF | Byte ordering: IBM PC |
| <u>U</u> se jobname as stem □ Use <u>8</u> .3 Filenames | |
| Del page num prefix Use job <u>n</u> ame unchanged | Compression: CCITT Group 4 |
| Unigue filenames | Anti-Aliasing: None |
| Suffi <u>x</u> : TIF | |
| Post processing | |
| Command: | |
| OK | Cancel |

3. To tell Torrent where to output the TIFF files, click on the **Folder** button. The 'Select Folder' dialog is displayed.

Locate and highlight the **K:\PLOTDATA\BITMAPS\[subdir]** folder that you created on the Cobra-8 workstation (as described in section 11.1) then click on **OK**. The location of the TIFF files is now shown alongside the 'Folder' button.

Note: *sub-dir* is the new workflow directory you created, in this example, **SM102**.

- 4. Make sure that all other fields are set as shown in the previous 'TIFF Configuration' dialog:
 - The **Path includes resolution** box is unchecked.
 - File name generation is set to Conventional.
 - The **Template** field is not required.

In the 'Conventional name generation' panel:

- The **Stem** is set to **TIFF**.
- The **Use jobname as stem** box is checked.
- The Use 8.3 Filenames box is unchecked.
- The **Del page num prefix** box is unchecked.
- The **Use jobname unchanged** box is unchecked.
- The **Unique filenames** box is checked.
- Suffix is set to TIF.

In the 'Output format' panel:

- **TIFF Format** is set to **Multiple strips**.
- The **Reverse bit order** box is unchecked.
- The **Pad to 32 bit alignment (monochrome only)** box is unchecked.
- Byte ordering is set to IBM PC.
- Compression is set to CCITT Group 4.
- Anti-Aliasing is set to None.
- Do not select any options in the 'Post processing' panel.

5. Click on **OK** to close the 'TIFF Configuration' dialog.

You have now finished setting the TIFF options.

Separations, Screening & Colour



You use this panel to set the separations and screening options.

Notes: HighWater recommends the settings described in this section. However, if you have different requirements, you may change the settings, as appropriate.

You only need to create a new separations style for Cobra-8 once (unless you need to create additional separations styles) — it will then be available for all page setups.

To set the separations and screening options:

1. Click on the **Separations Manager** button ()) to display the following dialog:

| Separations Manager | | × |
|-----------------------------|-----------------------------|--------------------------------------|
| De <u>v</u> ice: TIFF | Y | |
| Style Name | Colour Space | Output Format |
| CMYK Separations (Halftone) | CMYK | Separations (Halftone) -> Monochrome |
| CMYK Separations (Contone) | CMYK | Separations (Contone) -> Monochrome |
| CMYK Composite (Pixel) | CMYK | Composite (Pixel) |
| CMYK Composite (Band) | CMYK | Composite (Band) |
| RGB Composite (Pixel) | RGB | Composite (Pixel) |
| RGB Composite (Band) | RGB | Composite (Band) |
| Monochrome (Halftone) | Monochrome | Monochrome (Halftone) |
| Monochrome (Contone) | Monochrome | Monochrome (Contone) |
| 1 | | |
| <u>E</u> dit <u>N</u> ew | <u>C</u> opy <u>D</u> elete | Select OK Cancel |

- 2. If there is already a separations style for use with Cobra-8 then highlight it and click on the **Select** button. Otherwise, to create a new separations style for use with Cobra-8, continue with these instructions.
- 3. Highlight the **CMYK Separations (Halftone)** entry, then click on the **Copy...** button. The following dialog is displayed:

| Nev | v Style for dev | ice 'TIFF' | × | | | | |
|-----|---|--------------------------------------|---|--|--|--|--|
| | To create a new Colours, Screening and Separations style select the Colour Space & Output Format and give it a name. | | | | | | |
| | The style needs to be created before you can set the separations and/or screening parameters. | | | | | | |
| | <u>S</u> tyle name: | CMYK Separations (Halftone) |] | | | | |
| | <u>Colour</u> space: | СМҮК | I | | | | |
| | <u>O</u> utput format: | Separations (Halftone) -> Monochrome | 1 | | | | |
| - | | | - | | | | |
| | | Lancel | | | | | |

4. Type in a new name for the separations style, for example, CMYK HT Seps EllipP 175 lpi.

5. Click on the **Create** button. The following dialog is displayed:

| dit Style for 'CMYK HT Se | eps EllipP 175 lpi' - CM | 1YK - Separa | ations (Halftone) - | -> Monochrome | × |
|---|--|---|--|--|---|
| Separations are generated in list order. To change order select and drag to new position Set print to 'Yes' to automatically print 'other colours in job'. | Separation Cyan Magenta Yellow Black (Other colours in job) | Print ? Yes Yes Yes Yes No | Angle 15.0 75.0 0.0 45.0 45.0 | Override sepa Use Level 1 s Override angl Reject presep Regombine pr | rrations in job pot colours es in job parated jobs reseparated jobs |
| Edit selected row: | Cyan | Yes | ▼ 15.0 | New | Delete |
| Dot <u>s</u> hape: | Euclidean | | | Override dot sha | age in job |
| Select row to edit frequency for device resolution. | Resolution(s) 72.0 32.0 100.0 300.0 400.0 | Fi 25 25 25 53 53 | requency .0 .0 .0 .0 .0 | Override freque | ncy in job |
| Edit selected row: 7 | 2.0 d | pi 💌 25 | i.0 Ipi | • | |
| ☐ <u>G</u> enerate ☐ <u>U</u> se Harl | e extra grey levels equin Precision Screenin | Limit <u>p</u> g: <u>H</u> P | umber of distinct grey S Options | ievels to: 256 💌 | |
| ☑ <u>R</u> otate s | creens according to page | e rotation | | ОК | Cancel |

- 6. From the Dot shape pull-down menu, select EllipticalP.
- 7. In the top window, highlight the **Black** separation.
- 8. In the **Edit selected row** box, type **135** for the new angle:

| Edit selected row: | Black | Yes | ▼ 135 | New | <u>D</u> elete |
|--------------------|-------|-----|-------|-----|----------------|
|--------------------|-------|-----|-------|-----|----------------|

9. If there are other colours in the job to be printed (other than CMY), highlight **(Other Colours in job)** in the top window. In

the 'Edit selected row' box, select **Yes** from the first pull-down menu, and change the angle to **135**:



Note: Leave the **Cyan**, **Magenta** and **Yellow** angles at 15°, 75° and 0°, respectively.

- 10. Select the **Override separations in job**, **Override angles in job**, **Reject preseparated job**s, and **Recombine preseparated jobs** options, as required.
- 11. Check the **Override dot shape in job** box.
- 12. Check the **Override frequency in job** box.
- 13. In the **Resolution** and **Frequency** list, scroll down to **2540** resolution and change the frequency to the required value (between **175** and **200** lpi) in the 'Edit selected row' panel:

| Dot <u>s</u> hape: | EllipticalP | | • |
|---------------------|---------------|-----------------|---|
| | Resolution(s) | Frequency | |
| Coloris and the set | 2400.0 | 133.0 | |
| Select row to edit | 2438.0 | 133.0 | |
| device resolution | 2540.0 | 175.0 | _ |
| device resolution. | 3000.0 | 150.0 | |
| | 3048.0 | 150.0 | - |
| | | | |
| Edit selected row: | 2540.0 | dpi 💌 175.0 lpi | - |

Note: We recommend that you do **not** set a frequency of over 200 lpi.

- 14. Check the **Generate extra grey levels** box near the bottom of the dialog, then select **2048** from the **Limit distinct number of grey levels to** list.
- 15. Check the Use Harlequin Precision Screening box.

16.You have now finished creating the new separations style. The finished dialog should look similar to this:

| e | Separation | Print 2 | Ángle | | |
|--|---|----------------------------------|---|---|----------------|
| Separations are generated in list order | Evan | Yes | 15.0 | Override separation | ns in job |
| generated in list order. | Magenta | Yes | 75.0 | — | |
| To obange order select | Yellow | Yes | 0.0 | I Use Level 1 spot c | olours |
| and drag to new | Black (Other colours in job) | Yes | 135.0 | ✓ Override angles in j | iobi |
| position | (other colours in job) | 100 | 100.0 | | |
| Set print to 'Yes' to | | | | Reject preseparate | ed jobs |
| automatically print | | | | | |
| 'other colours in job'. | | | | I Hecombine presep | arated jobs |
| | , | | | | |
| Edit selected row: | (Other colours in job) | Yes | ▼ 135.0 | New D | elete |
| | | | | | |
| | | | | | |
| - | | | | | |
| Dot <u>s</u> hape: | EllipticalP | | | Override dot shape in | njob |
| Dot <u>s</u> hape: | EllipticalP | | F | Override dot shape in | n job |
| Dot <u>s</u> hape: | EllipticalP Resolution(s) | | Frequency | Override dot shage in | n job |
| Dotshape: | EllipticalP Resolution(s) 1600.0 2000.0 | | Frequency 100.0 133.0 | Override dot shape in | n job |
| Dot shape: | EllipticalP Resolution(s) 1600.0 2000.0 2032.0 | | Frequency 100.0 133.0 133.0 | Override dot shape in Override frequency in | n job n job |
| Dot shape: Select row to edit frequency for device resolution. | EllipticalP Resolution(s) 1600.0 2000.0 2032.0 2400.0 2400.0 | | Frequency 100.0 133.0 133.0 133.0 133.0 | Override dot shape in Override frequency in | n job n job |
| Dot <u>shape:</u> Select row to edit frequency for device resolution. | EllipticalP Resolution(s) 1600.0 2000.0 2032.0 2400.0 2540.0 | | Frequency 100.0 133.0 133.0 133.0 133.0 175.0 | Override dot shape in Override frequency in | n job n job |
| Dot shape: Select row to edit frequency for device resolution. | ElipticalP Resolution(s) 1600.0 2000.0 2032.0 2400.0 2540.0 2540.0 | dpi | Frequency 100.0 133.0 133.0 133.0 175.0 175.0 | Override dot shape in Override frequency in V | n job n job |
| Dot shape: Select row to edit frequency for device resolution. | ElipticalP Resolution(s) 1500.0 2000.0 2032.0 2400.0 2540.0 2540.0 c everta crevulevels | tpi 🔽 [| Frequency 100.0 133.0 133.0 133.0 133.0 175.0 Ipi number of distinct grey | Override dot shape in Override frequency in Override frequency in | n job n job |
| Dot shape: Select row to edit frequency for device resolution. | ElipticalP Resolution(s) 1600.0 2000.0 2032.0 2400.0 2540.0 2540.0 ce extra grey levels | tpi 👤 | Frequency 100.0 133.0 133.0 133.0 175.0 Ipi gumber of distinct grey | Override dot shape in Override frequency in Override frequency in Override frequency in Override frequency in | n job n job |
| Dot shape: Select row to edit frequency for device resolution. | ElipticalP | tpi 💌 🗍 Limit ng: <u>E</u> | Frequency 100.0 133.0 133.0 133.0 135.0 175.0 Ipi gumber of distinct grey IPS Options | Override dot shape in Override (requency in Override (req | n job |

17.Click on **OK** to close the dialog. You will now see the new separations style in the Separations Manager:

| Separations Manager | | | | |
|---|---|--|--|--|
| De <u>v</u> ice: Preview | Y | | | |
| Style Name | Colour Space | Output Format | | |
| CMYK Composite CMYK Separations (Contone) CMYK Separations (Halftone) RGB Composite Monochrome (Contone) Monochrome (Halftone) | CMYK CMYK CMYK RGB Monochrome Monochrome | Composite Separations (Contone) -> Monochrome Separations (Halitone) -> Monochrome Composite Monochrome (Contone) Monochrome (Halitone) | | |
| Edit | CMYK | Separations (Halftone) -> Monochrome | | |

18. Make sure the new separations style is highlighted, then click the **Select** button to choose this style and return to the 'New Page Setup' dialog.

WARNING: You must recalibrate the page setup after changing the separations style settings. Please refer to chapter 12 for full details on calibration.

Note: Refer to the **Torrent User's Guide** for more details about setting the colour management options, if required.

Trapping

| - Trapping | | |
|-----------------|--------|-----------|
| <u>M</u> ethod: | (None) | Configure |
| Preferences: | | |

Select the required trapping option, if any.

Note: Please refer to the **Torrent User's Guide** (or other supplied documentation) for more information about trapping.

Calibration & Dot Gain

| 1 | – Calibration & Dot | Gain | |
|---|-------------------------|--------|----------|
| | Cali <u>b</u> ration: | (None) | _ |
| | Tone <u>C</u> urves: | (None) | |
| | Intended <u>P</u> ress: | (None) | • |
| | Act <u>u</u> al Press: | (None) | • |

This panel lets you set the calibration and dot gain settings. (You will do this later. Continue with the instructions in this chapter first, then go to chapter 12 for instructions on how to calibrate the page setup).

WARNING: You MUST calibrate your Torrent page setups to ensure quality of output.

Cassette & Page

| Cassette & | Page | |
|--------------------|-------------|----------|
| Cass <u>e</u> tte: | _ | * |
| | Page layout | |
| | | |

This panel is not required for use with the Cobra-8 system.

Resolution

| Resolution- | | |
|---------------------|------------------|--------|
| ⊻ertical: | 2540.0 💌 | Units: |
| <u>H</u> orizontal: | 2540.0 💌 | dpi 💌 |
| Verride | resolution in jo | b |

To specify the resolution:

- 1. Select **dpi** from the **Units** pull-down list, then set the **Vertical** and **Horizontal** resolution values to **2540**.
- 2. Make sure the **Override resolution in job** box is checked.

Processing

| Processing |
|--------------------|
| Optimisation: None |
| , |
| Exposure: 0 |
| |
| Enable Feature |
| |
| |
| |

To set any required processing options:

- 1. The **Optimisation** and **Exposure** fields are not required.
- To specify a feature, check the Enable Feature box then select a feature from the pull-down menu. Refer to the Torrent User's Guide for more information about using features.

Effects

| Effects | Negative |
|------------------|-----------------------|
| AB | ☐ <u>M</u> irrorprint |
| | 🗖 Control strip |
| Ro <u>t</u> ate: | 0 💌 |
| | 🗖 Trịm page |

The following effects are available:

- **Negative** outputs the job in negative.
- **Mirrorprint** produces a mirror image (reflected in the vertical axis).
- The **Control strip** option is **not** suitable for use with the Cobra-8 system so do not select it.
- You can Rotate the job by 0, 90, 180 or 270 degrees.
- **Trim page** removes white space at the top and bottom of the job.

Note: You can see the effects of selecting the **Rotation**, **Negative** and **Mirrorprint** options in the small page icon AB.

Scaling



To set the scaling:

1. Set the **Horizontal** and **Vertical** scaling to **100**%.

Options...

To set the page setup options:

1. Click on the **Options...** button at the bottom of the 'New Page Setup' dialog to display the following dialog:

| Page Setup Options |
|---|
| PostScript Language compatibility level: 3 |
| Run prep at start of job: AppleLaserPrep6.0 |
| ☐ 且emove colour operators (Compensates for bugs in AppleLaserPrep6.0) |
| East patterns (Some patterns may appear differently) |
| Emulate old imagemask behaviour (Causes inverted images) |
| Add showpage at end of job if necessary (For printing EPSF files) |
| Abort if calibration is on, and the selected cal set does not match job |
| ☐ Abort the job if any fonts are missing |
| Enable font emulation |
| Ereserve monochrome and preseparated jobs |
| <u>Number of copies to print:</u> 1 |
| Minimum shaded fill levels: Auto |
| |
| Extras OK Cancel |

- 2. Set the fields, as required (refer to the **Torrent User's Guide** for more information about the available options).
- 3. When you have finished, click on **OK** to close the 'Page Setup Options' dialog.

PDF Options...

To set the PDF options:

1. Click on the **PDF Options...** button (at the bottom of the 'New Page Setup' dialog) to display the following dialog:

| DF Options | | × | | |
|--------------------------------|--|---|--|--|
| Print Pages | | | | |
| 🔽 Print all page | es | | | |
| Page(s): | | | | |
| | Enter page numbers and/or ranges separated by commas. For example: 2, 4, 7-11 | | | |
| Page size bour | iding box: MediaBox | [| | |
| - PDF Types | | | | |
| Accept type(s): | Auto-detect types | | | |
| On error: | Report errors and accept as PDF 1.4 | | | |
| Enfocus cettilied status check | | | | |
| 🗖 Abort if sta | atus check fails | | | |
| PDF Profiles t | o compare with: | | | |
| | Add Remove | | | |
| | Cancel | | | |

- 2. Set the fields, as required (refer to the **Torrent User's Guide** for more information about the available options).
- 3. When you have finished, click on **OK** to return to the 'New Page Setup' dialog.

You have now finished creating the page setup. Saving it is covered in the next section.

11.5 Saving the page setup

When you have finished creating the new page setup, the dialog will look similar to this:

| ew Page Setup | <u>.</u> |
|--|------------------------------|
| Output Device | Resolution |
| Device: TIFF | ⊻ertical: 2540.0 ▼ Units: |
| Configure device | Horizontal: 2540.0 🗸 dpi 💌 |
| ProofReady: | ☑ Override resolution in job |
| - Separations, Screening & Colour- | Processing |
| Style: CMYK HT Seps EllipP 175 lpi 🗾 🏹 | Optimi <u>s</u> ation: None |
| Colour: (No Colour Management) | Exposure: 0 |
| Trapping | |
| Method: (None) Configure | Enable <u>F</u> eature |
| Preferences: | |
| Calibration & Dot Gain | Effects |
| Cali <u>b</u> ration: (None) | I <u>N</u> egative |
| Tope Curves: (Nope) | AB <u>M</u> irrorprint |
| | 📃 🔲 Control strip |
| Intended Press: (None) | Rotate: 0 💌 |
| Actual Press: (None) | Trim page |
| Cassette & Page | _ Scaling |
| Cass <u>e</u> tte: | ⊻ertical: 100.00 % |
| Page layout | Horizontal: 100.00 % |
| Accelerate Options PDF Options | Save As Cancel |

To save the page setup:

1. Click on the **Save As...** button, type a name into the **Save As** box, then click on the **Save** button.

Note: You should give the page setup the same name as the workflow, for example, **SM102**.

2. The page setup you have just created appears in the 'Page Setup Manager', for example:

| Page Setup Manager | | | | > |
|--|-----------------------------------|---|---|---|
| Name Default Page Setup GT046 SM102 | Device Preview TIFF TIFF | Resolution 100.0 2540.0 2540.0 | Calibration (None) GTO46 SM102 | Separations Style CMYK Composite CMYK HT Seps EllipP 175 Ipi CMYK HT Seps EllipP 175 Ipi |
| <u>E</u> dit | <u>N</u> ew | <u>Copy</u> | <u>D</u> elete | Units: dpi |

3. Click on **OK** to close this window.

WARNING: Make sure that you close the 'Page Setup Manager' by clicking the OK button, otherwise any changes you have made to the page setups will be lost.

Now that you have created a page setup, you need to associate it with an input queue, which will allow you to send jobs from your page make-up workstation to Torrent. This is covered next.

11.6 Creating a new input queue

To create an input queue for the page setup you have just created:

1. Select **Input Controller...** from the **Torrent** menu to display the 'Input Controller':

| Input Cor | ntroller | | |] |
|-----------|------------------|------------|---------|---------|
| Name | Туре | Page Setup | Enable | Status |
| GTO46 | AppleTalk | GTO46 | On | Stopped |
| | | | | |
| Show pr | otected channels | | | |
| - 0 I | Maur | Copy | elete 0 | 01 |

2. Click on the **New** button. The 'Input Channel Edit' dialog is displayed:

| Input Channe | el Edit | × |
|---------------|---------|-----------|
| <u>N</u> ame: | | Configure |
| <u>Т</u> уре: | | |
| Page Setup: | • | |
| ✓ Enabled | | Cancel |

- 3. Select the **Page Setup** you have just created from the pulldown list.
- 4. Type in a **Name** for the new input queue (this should be the workflow/page setup name, for example, **SM102**).
- 5. Select AppleTalk from the Type pull-down list.

Note: It is possible to send jobs to Torrent other than via AppleTalk. Please refer to the **Torrent User's Guide** for further details about this.

6. Make sure the **Enabled** box is checked:

| Input Channe | el Edit | × |
|-------------------|-------------|-----------|
| <u>N</u> ame: | SM102 | Configure |
| <u>T</u> ype: | AppleTalk 💌 | |
| Page Setup: | SM102 | |
| ☑ <u>E</u> nabled | | Cancel |

Note: If you do not set **Enabled**, the input queue will be marked **Off** in the Input Controller, and you will not see it on any workstations after you have broadcast your input queues.

 Click on **OK** to close the 'Input Channel Edit' dialog. In the 'Input Controller' you will see the input queue you have just created:

| Ċ | ² Input Contro | oller | | | × |
|---|---------------------------|--------------|------------|---------------------------|---------|
| | Name | Туре | Page Setup | Enable | Status |
| | GTO46 | AppleTalk | GTO46 | On | Stopped |
| | SM102 | AppleTalk | SM102 | On | Stopped |
| | - | | | | |
| | Show protec | ted channels | | | |
| | <u>E</u> dit | New | Сору | <u>D</u> elete <u>O</u> n | Off |

8. Close the 'Input Controller' window.

11.7 When you have finished

Now that you have finished creating a new Torrent page setup and input queue, you need to run through the test and calibration procedures, as described below.

11.7.1 Testing the Torrent page setup and input queue

To check that the Torrent page setup and input queue you have created are working properly:

- 1. If you haven't done so already, copy the appropriate Cobra-8 PPD to a workstation you are printing from and create a Cobra-8 print queue (chapter 19 shows you how to do this).
- 2. Test the input queue and page setup by printing a job from the page make-up workstation (see section 6.6 for instructions on printing a job to Torrent).
- 3. Use the Torrent RIP's Roam feature to check that the job has output correctly (see section 6.5.2 for more information about this).
- Check that the TIFF bitmap separations are in the correct output directory on the Cobra-8 workstation (K:\PLOTDATA\BITMAPS\[sub-dir]).

When you have checked that the new input queue and page setup are working properly you can create a Layout file to associate with a Cobra Console queue. This is covered in chapter 13.

11.7.2 Calibrating the page setup

Before printing jobs to Torrent you must also calibrate the Torrent page setup, as described next in chapter 12.

WARNING: You must go through the calibration procedure described in chapter 12 before you produce output for anything other than test purposes.

12. Calibrating Torrent page setups

Every Torrent page setup needs to be calibrated to ensure that the Cobra-8 platesetter produces the correct dot densities for the jobs it outputs. This chapter describes how to calibrate a Torrent page setup and includes the following sections:

- 12.1, Before you begin (p68).
- 12.2, Introduction to calibration (p68).
- 12.3, Printing an uncalibrated target (p69).
- 12.4, Using the Calibration Manager (p69).
- 12.5, Refining the calibration (p72).
- 12.6, Re-calibrating a page setup (p73).

Note: Also refer to the **Torrent User's Guide** for more information about calibrating page setups.

WARNING: You must go through the calibration procedure described in this chapter before you produce output for anything other than test purposes.

12.1 Before you begin

Before you start working through this chapter, make sure that:

- You have created all the required page setups.
- You have a suitable plate densitometer.
- You have suitable plates and a processor.

12.2 Introduction to calibration

Calibration settings need to be created for each Torrent page setup that you use. The calibration process is summarized below and step-by-step instructions are included in the following sections.

- 1. Select the required Torrent page setup and print out an uncalibrated 'target' on the Cobra-8 platesetter.
- 2. Use a densitometer to read the densities off the plate.
- 3. Use Torrent's Calibration Manager to create new calibration settings for the page setup. Enter the values from the densitometer and save them.
- 4. Select the page setup again, attach the new calibration settings to it and save it.
- 5. Print out the calibrated target to check the new settings and refine the calibration, if necessary.

Note: Although the engineer who installed your Cobra-8 system calibrated the Torrent page setups that were initially created, you should check the calibration from time to time. You will also need to calibrate any new page setups you create.

12.3 Printing an uncalibrated target

The first step in calibrating a page setup is to print an uncalibrated target. To do this:

- 1. In Torrent, deselect **Start Inputs...** on the **Torrent** menu (so there is no tick by it).
- 2. Select **Print Calibration** from the **Output** menu to display the following dialog:

| Print Calibration | | × |
|---|-----------------------------|----------|
| Print for: Monochrome only | From <u>P</u> age Setup(s): | |
| Print <u>u</u> ncalibrated target | Default Page Setup GTO46 | <u>^</u> |
| Print <u>c</u> alibrated target | SM102 | |
| Print uncalibrated press target | | |
| Print calibrated press target | | |
| Print e <u>x</u> posure sweep | | - |
| Erom: Lo: Step: 0 256 1 | Cancel | |

- 3. From the **Print for** pull-down menu, select **Monochrome only**.
- 4. Select the page setup you wish to calibrate from the list in the **From Page Setup(s):** column.
- 5. Click on the **Print uncalibrated target** button. This produces a test strip which you should output to the Cobra-8 platesetter.
- 6. When you have output the job to plate and processed it, use an appropriate densitometer to measure the values on the test strip. Make a note of the values you measure.

12.4 Using the Calibration Manager

Once you have output the test strip to plate and read the values, you need to create new calibration settings in the Calibration Manager. To do this:

- 1. Select **Page Setup Manager...** from the **Torrent** menu to open the Page Setup Manager.
- 2. Select the page setup you are calibrating and click on the **Edit...** button to open the 'Edit Page Setup [name]' dialog.
- 3. In the 'Calibration & Dot Gain' panel, click on the **Calibration** (Dot Gain) Manager button:



4. The 'Calibration (Dot Gain) Manager' dialog is displayed:

| Cal | ibration (D | ot Ga | in) Manager | • | | | | × |
|-----|------------------|---------------|-----------------|----------------|----------------|--------------|--------------|--------|
| | De <u>v</u> ice: | TIFF | | • | Colour | Monocł | rome | • |
| | Vame | | Resolution | Dot shape | Freg | Exp +/- | Profile | Status |
| G | iT046 | | 2540.0x25 | Elliptical1 | 150-175 | (Any) N | Linear | E |
| | | | | | | | | |
| | E dit fro | m <u>u</u> nc | alibrated targe | t | | Edit from ca | ibrated targ | jet |
| | <u>N</u> ew | | <u>С</u> ору | <u>D</u> elete | <u>S</u> elect | OK | | Cancel |

This window lists any calibration sets that have already been created.

12. Calibrating Torrent page setups

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- 5. From the **Device** pull-down menu at the top of the dialog, select **TIFF**.
- 6. From the **Colour** pull-down menu, select **Monochrome**.
- Click on New... to display the 'Edit uncalibrated target for TIFF' dialog:

| Edit uncalibrated target for TIFF |
|--|
| Warning Criteria |
| Profile: |
| Besolution: |
| Horizontal: |
| |
| |
| |
| |
| Name: Channel: Grey |
| |
| |
| Measurements as: Positive % Dot Negative media |
| ✓ Force solid colours |
| 0.0 2.0 4.0 6.0 8.0 10.0 15.0 20.0 30.0 40.0 45.0 50.0 |
| 0.00 2.00 4.00 6.00 8.00 10.00 15.00 20.00 30.00 40.00 45.00 50.00 |
| 55.0 60.0 70.0 80.0 85.0 90.0 92.0 94.0 96.0 98.0 100.0 |
| |
| |
| |
| Smooth Extrapolate Clear Reset Import OK Cancel |
| |

- In the Name field, give the calibration set a name based on the one for the page setup/workflow (for example, SM102).
- In the 'Warning Criteria' panel, enter values for Resolution, Dot shape and Screen Freq that match those of the page setup you are calibrating (typically, 2540 dpi, EllipticalP and 175 to 200 lpi, respectively).

Note: The calibration is normally valid for all screen

frequencies, but you can enter a range for the **Screen freq.**, if required, and select the appropriate units of measurement.

- 10. Leave the **Exposure** box unchecked.
- 11. Make sure the **Use for Pos & Neg** box is unchecked. This is handled by the Cobra-8 software.
- 12. Select the appropriate value from the **Measurements as** pull-down menu, depending on the type of densitometer you are using.
- 13. The **Force solid colors** box should be left unchecked.
- 14.In the boxes marked **0.0** to **100.0** type in the values that you measured from your test strip.

15. When you have finished, the dialog will look similar to this:

| Edit uncalibrated target for TIFF |
|--|
| Warning Criteria |
| Profile: |
| |
| 2540.0 V Horizontal: |
| |
| ✓ Screen freq: 150.0 - 175.0 pi ▼ |
| Exposure: Use for Pos & Neg |
| Name: SM102 Channet: Grey |
| Add Copy Delete |
| Measurements as: Positive % Dot |
| |
| 0.0 2.0 4.0 6.0 8.0 10.0 15.0 20.0 30.0 40.0 45.0 50.0 |
| 0.00 2.05 4.50 6.50 8.50 11.00 16.00 21.00 32.00 42.00 46.00 52.00 |
| 55.0 60.0 70.0 80.0 85.0 90.0 92.0 94.0 96.0 98.0 100.0 |
| 57.00 63.00 73.00 83.00 86.00 93.00 94.00 96.00 98.00 100.00 |
| |
| Smooth Egtrapolate Clear Reset Import OK Cancel |

16.Click on $\boldsymbol{\mathsf{OK}}$ to save the calibration settings.

17.In the 'Calibration (Dot Gain) Manager', make sure the new calibration set is highlighted, and click on **Select**.

| Cal | ibration (D | ot Ga | in) Manager | | | | | | × |
|---|------------------|-------|-------------|-------------|----------------|-------------|---------------|---------------|---|
| | De <u>v</u> ice: | TIFF | : | • | Colour | Mono | chrome | • | |
| | Vame | | Resolution | Dot shape | Freq | Exp +/ | - Profile | Status | |
| G | TO46 | | 2540.0x25 | Elliptical1 | 150-175 | (Any) N | Linear | E | |
| S | M102 | | 2540.0x25 | Elliptical1 | 150-175 | (Any) N | Linear | E | |
| | | | | | | | | | |
| Edit from uncalibrated target New Copy Delete | | | | | <u>S</u> elect | Edit from c | ajibrated tar | get Cancel | |

18.You are returned to the 'Edit Page Setup [name]' dialog. The new calibration set is now displayed in the **Calibration** field:

| – Calibration & Dot | Gain | | |
|-------------------------|--------|---|---|
| Cali <u>b</u> ration: | SM102 | • | |
| Tone <u>C</u> urves: | (None) | • | |
| Intended <u>P</u> ress: | (None) | | • |
| Act <u>u</u> al Press: | (None) | | - |

19.Click on **OK** to return to the Page Setup Manager, and on **OK** to exit it.

WARNING: Make sure that you close the 'Page Setup Manager' by clicking the OK button, otherwise any changes you have made to the page setups will be lost.

12.5 Refining the calibration

We recommend that you repeat the calibration process at least one more time to check that the calibration is correct and to provide further refinement to it. To do this:

1. In Torrent, select **Print Calibration...** from the **Output** menu to display the following dialog:

| Print Calibration | | × |
|---|---------------------|----------|
| Print for: Monochrome only | From Page Setup(s): | |
| Print <u>u</u> ncalibrated target | Default Page Setup | <u> </u> |
| Print <u>c</u> alibrated target | SM102 | |
| Print uncalibrated press target | | |
| Print calibrated press target | | |
| Print e <u>x</u> posure sweep | | v |
| Erom: Io: Step: 0 256 1 | Cancel | |

2. Select the required page setup from the **From Page Setup(s):** column.

Note: This is the same page setup that you used in the previous section.

- 3. From the **Print for** pull-down menu, select **Monochrome only**.
- 4. Click on the **Print calibrated target** button. This produces a test strip which you should output to Cobra-8.
- 5. When you have output the job to plate and processed it, use an appropriate densitometer to measure the values on the test strip. Make a note of the values you measure.

- 6. If the measured values compare acceptably with the test strip values then no further action is required. However, if the measured values are significantly different, continue with the instructions in the rest of this section.
- 7. Select **Page Setup Manager...** from the **Torrent** menu to open the 'Page Setup Manager'.
- 8. Select the page setup you are calibrating and click on the **Edit...** button to open the 'Edit Page Setup [name]' dialog.
- In the 'Calibration & Dot Gain' panel, click on the Calibration (Dot Gain) Manager button. The 'Calibration (Dot Gain) Manager' is displayed.
- 10. From the **Device** pull-down menu at the top of the dialog, select **TIFF**.
- 11. From the **Colour** pull-down menu, select **Monochrome**.
- 12. Highlight the required calibration and click on the **Edit from calibrated target...** button.
- 13.In the boxes marked **0.0** to **100.0** type in the values that you measured from your test strip.
- 14. When you have finished, click on **OK** to save the calibration settings.
- 15.In the 'Calibration (Dot Gain) Manager', make sure that the calibration set is highlighted, and click on **Select**.
- 16. You are returned to the 'Edit Page Setup [name]' dialog.
- 17.Click on **OK** to return to the 'Page Setup Manager' and on **OK** to exit it.

WARNING: Make sure that you close the 'Page Setup Manager' by clicking the OK button, otherwise any changes you have made to the page setups will be lost.
12.6 Re-calibrating a page setup

You may need to re-calibrate a page setup when, for example, you change inks, processing chemicals or toner, or you change the paper stock. If the page setup has not been changed and you are using its existing calibration set, the process is straightforward:

- 1. In Torrent, select **Print Calibration...** from the **Output** menu.
- 2. Select the required page setup from the **From Page Setup(s):** column.
- 3. From the **Print for** pull-down menu, select **Monochrome** only.
- 4. Click on the **Print calibrated target** button. This produces a test strip which you should output to Cobra-8.

Note: If preferred, you can print out the original, uncalibrated job. Click on the **Print uncalibrated target** button.

- 5. When you have output the job to plate and processed it, use an appropriate densitometer to measure the values on the test strip. Make a note of the values you measure.
- 6. If the measured values are significantly different, select **Calibration Manager...** from the **Output** menu to display the 'Calibration (Dot Gain) Manager'.
- 7. From the **Device** pull-down menu at the top of the dialog select **TIFF**.
- 8. From the **Colour** pull-down menu, select **Monochrome**.
- 9. Highlight the required calibration and click on the **Edit from calibrated target...** button.

Note: If you printed the uncalibrated target, click on the **Edit from uncalibrated target** button.

10.In the boxes marked **0.0** to **100.0** type in the values that you measured from your test strip.

- 11. When you have finished, click on **OK** to save the calibration settings.
- 12. In the 'Calibration (Dot Gain) Manager', make sure that the calibration set is highlighted, and click on **Select**.
- 13. You are returned to the 'Edit Page Setup [name]' dialog.
- 14.Click on **OK** to return to the 'Page Setup Manager' and on **OK** to exit it.

WARNING: Make sure that you close the 'Page Setup Manager' by clicking the OK button, otherwise any changes you have made to the page setups will be lost.

- 15. Select **Print calibration...** from the **Output** menu.
- 16.Select the required page setup from the **Page Setup(s)**: column.
- 17. From the **Print for** pull-down menu, select **Monochrome only**.
- 18.Click on the **Print calibrated target** button. This produces a test strip, which you should output to Cobra-8.
- 19. When you have output the job to plate and processed it, use an appropriate densitometer to measure the values on the test strip. Make a note of the values you measure.
- 20.If you are satisfied with the values, then the re-calibration process is complete.

If you are **not** satisfied with the values, then refine this calibration further by following the instructions in section 12.5 again.

13. Creating a Layout file

After creating the Torrent page setup and input queue you need to create a Layout file (also known as an Imager Configuration File, or ICF file) using the Cobra Layout Tool. Layout files contain the plate and job position information that the Cobra Console needs when outputting your jobs to the Cobra-8 platesetter (and also information required for InkMonitor, if you are using this application with your Cobra-8 system).

This chapter includes the following sections:

- 13.1, Before you begin (p74).
- 13.2, Launching the Cobra Layout Tool (p74).
- 13.3, Setting the Preferences (p74).
- 13.4, Creating a new layout (p75).
- 13.5, Selecting a plate (p77).
- 13.6, Creating a new plate definition (p78).
- 13.7, Saving the Layout file (p79).

13.1 Before you begin

Before you create a new Layout file, you need to determine the correct laser power for the plate that will be used. This is covered in chapter 18 and you should do this now if you have not done so already.

13.2 Launching the Cobra Layout Tool

Launch the Cobra Layout Tool, as described in section 7.7.

13.3 Setting the Preferences

First, you need to tell the Cobra Layout Tool that you are creating a Layout file. To do this:

1. Click on the **Preferences** tab to display the following:

| Cobra Layou | t Tool | _ 🗆 🗙 | | |
|-----------------|---|-------|--|--|
| Layout Plate | Preferences | | | |
| - Product Info | rmation | 1 | | |
| | HighWater Designs | | | |
| I4 | Cobra Layout Tool | | | |
| , | v1.0.0 | | | |
| | Internal Version 12.4 .4 | | | |
| | Copyright © 1999-2006 HighWater Designs Ltd | | | |
| _ Application ! | Setup | | | |
| | Manual plotting | | | |
| | Layout editor | | | |
| | Front of bed at bottom of screen | | | |
| Choice of Units | | | | |
| | Metric | | | |
| | C Imperial | | | |
| Restore Pre | ferences Job Removal | | | |
| | Restore Browse | | | |
| | Exit Apply | | | |

Note: If the InkMonitor software is installed on your system, you will see extra tabs on this dialog:

Layout Plate Ink Coverage PPF Preferences

13. Creating a Layout file

- 2. In the 'Application Setup' panel, click on the **Layout editor** radio button.
- 3. Check the Front of bed at bottom of screen box.
- 4. In the 'Choice of Units' panel, select either **Metric** to display measurements in millimetres, or **Imperial** to display measurements in inches.
- 5. Click on the **Apply** button to apply any changes.

13.4 Creating a new layout

Next, you will use the 'Layout' pane to create a new layout, which specifies the position of the job on the plate and other settings. To do this:

1. Click on the **Layout** tab to display the following pane:

| <mark>Р Б</mark> О Т | Cobra Layout Tool | | | | |
|-------------------------|--|----------------------|---|---------|-------|
| L | ayout Plate Preference | es | | | |
| | Layout: Default | | | | • |
| | Information Plotter: Default Centre <u>H</u> orizontal | F Centre ⊻ertical | Plate: Default V Output <u>P</u> late | | |
| | Image: | | | | |
| | Resolution: | Image Size: | | | |
| | Job Status: | | | | |
| | | | | | - II |
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| | | | | | |
| | Add <u>D</u> elete | Save | <u> </u> | lear Re | store |
| | Ex | it | Apply | | |

Note: If InkMonitor is installed on your system, the Cobra Layout Tool will have extra tabs and options, as described in step 4 below.

- Click on the Add... button and type in a new name for the layout (this should be the workflow name, for example, SM102) then click on OK.
- 3. In the 'Information' panel, click on the **Centre horizontal** and/or **Centre vertical** boxes, if required.
- 4. InkMonitor users only:



- Check the **Ink coverage** box if you want to generate ink duct settings.
- Do not check the **Output plate** box.
- 5. **All users:** Right-click the mouse in the white plate layout area and select **Plate Borders...** from the pop-up menu. The following dialog appears:



6. The 'Horizontal Gap' setting specifies the amount of space between the right or left edge of the plate and the image. Set the **Right** or **Left** gap (you cannot set both), as required.



Note: Cobra-8 can image right up to the edges of the plate in the horizontal (slow-scan) direction so it is not absolutely necessary to set a horizontal gap.

 The 'Vertical Gap' setting specifies the amount of space between the top or bottom edge of the plate and the image. Set the **Front** or **Back** gap (you cannot set both), as required.



Notes: The **Front** gap must take into account the part of the plate that is unimageable — typically, 15 mm. The installation engineer will give you this value.

13. Creating a Layout file

It is not possible to image over the section of plate under the register bar, so the front gap cannot be set smaller than the minimum (typically, 15 mm).

Example: If you set a **Right** gap of **50 mm** and a **Front** gap of **15 mm**, the image will be positioned thus on the plate:



Note: The plate borders settings are applied in addition to the **Centre horizontal** and **Centre vertical** settings to give you more flexibility when positioning the image on the plate.

- 8. When you have finished, click on **OK** to close the 'Plate Borders' dialog.
- 9. On the 'Layout' pane, click on the **Apply** button.

13.5 Selecting a plate

To select a plate for this layout:

1. Click on the **Plate** tab to display the 'Plate' pane:

| 0 | Cobra Layout To | ol | <u> </u> |
|---|------------------|-------------------------|----------|
| | Layout Plate Pr | eferences | |
| | Plate Name: | Default | • |
| | Height (mm): | 850.00 | |
| | Width (mm): | 1080.00 | |
| | Thickness (mm): | 0.30 | |
| | Туре: | Positive O Negative | |
| | Laser power (%): | 33 | |
| | | | |
| | | | |
| | | | |
| | Ad | d Delete Restore | |
| | [| Exit Apply | |

2. Select the required **Plate Name** from the pull-down list.

Note: If the plate you require isn't listed, you need to create a new one. See section 13.6 for details on how to do this.

3. **InkMonitor users only:** On the 'Plate' pane, you also need to select an ink coverage or PPF configuration file. Click on the **Browse...** button to locate and select the required file:

| Ink Coverage/PPF configuration file: | | | |
|--------------------------------------|--|---|--|
| Browse | D:\Cobra\v1.0.0\Presses\Adast\Adast500.cfg | | |
| | • | ► | |
| | | | |

Note: Please refer to the **InkMonitor User's Guide** for more information about creating and using configuration files.

4. **All users:** Click on the **Apply** button.

You have now finished creating a new layout. Next you need to save it as a Layout file, as described in section 13.7. (Section 13.6 shows you how to create a new plate definition, should you need to do this).

13.6 Creating a new plate definition

To create a new plate definition:

- If you are creating a new plate definition to go with an existing layout, then first select the required layout from the Layout tab.
- 2. Click on the **Plate** tab to display the following dialog:

| Cobra Layout Tool | |
|-----------------------------------|----------|
| Layout Plate Preferences | |
| Plate Name: Default | _ |
| Height (mm): 850.00 | |
| Width (mm): 1080.00 | |
| Thickness (mm): 0.30 | |
| Type: Positive Negative | |
| Laser power (%): 33 | |
| | |
| | |
| | |
| Add Delete Restore | |
| Exit Apply | |

Note: If InkMonitor is installed with your Cobra-8 system, the Cobra Layout Tool will have extra tabs.

- 3. Click on the **Add...** button, type a new name for the plate then click on **OK**.
- 4. Type in the **Height** and **Width** of the plate.
- 5. Type in the **Thickness** of the plate (usually **0.3** or **0.15** mm).

- 6. Select **Positive** or **Negative** for the plate **Type**.
- 7. Type in a value for the **Laser power**.

Note: Instructions for determining the laser power can be found in chapter 18.

8. When you have finished, click on the **Apply** button to apply the changes.

Note: The plate you select here will be applied to the currently selected layout on the **Layout** tab. Therefore, make sure that you select the correct plate for the currently selected layout, then click on the **Apply** button.

You have now finished creating a new plate definition.

13.7 Saving the Layout file

When you have selected the required plate and layout you need to save the information as a Layout file. To do this:

- 1. Click on the **Layout** tab and check that the settings are correct.
- 2. Click on the **Save** button to display the 'Save As' dialog.
- If necessary, navigate to the default ICF directory (usually D:\Cobra\Engine v1.0.1), then type a name for the Layout file (this should be the workflow name, for example, SM102.icf).
- 4. Click on the **Save** button. The Layout file is saved.
- 5. When you have finished using the Cobra Layout Tool, quit out of it by clicking the **Exit** button.

When you create the new Cobra Console queue (using the Queue Configuration application), you will associate it with this Layout file. This is covered in the next chapter.

Note: If you have created a new layout, plate definition or Layout file, we recommend that you save this new information, as described in section 16.2.

14. Creating a TicketMaker queue

The final stage of creating the new workflow is to create a TicketMaker queue. You do this using the Queue Configuration application, as described in this chapter.

This chapter includes the following sections:

- 14.1, Before you begin (p80).
- 14.2, An overview of creating a new queue (p80).
- 14.3, Launching the Queue Configuration application (p81).
- 14.4, Creating a new queue (p81).
- 14.5, The finished queue (p89).
- 14.6, Checking the new queue (p89).
- 14.7, Other Queue Configuration options (p90).
- 14.8, Setting the preferences (p91).

Note: This chapter also includes instructions for setting up an InkMonitor queue.

14.1 Before you begin

Before you follow the instructions in this chapter:

- Create the required Layout file(s) using the Cobra Layout Tool (refer to chapter 13 for instructions).
- Make sure that the Imager and Completed queues have already been created, as described in appendices A and B.

14.2 An overview of creating a new queue

You use the Queue Configuration application to create a new Cobra Console queue. For each queue you will specify the following information:

Name The queue's name (the new queue will have the workflow name).

Inputs Where the Cobra Console looks for jobs to process. This is the directory where the Torrent RIP saves the bitmap TIFF files.

- **Thumbnail images** This specifies where the job's thumbnail images can be found.
 - **Job settings** These specify settings such as the job's priority.
 - **Processes to run** This specifies which application(s) should process your jobs.

Process This specifies the Layout file (created in the previous chapter), which contains information about the plate size, job position, etc.

- **Clean-up** These options specify what happens to the job after it has been processed.
- **Resource** These settings ensure that only one job can be output to the Cobra-8 platesetter at a time.

Each workflow/different combination of these settings requires a new queue to be created.

14.3 Launching the Queue Configuration application

To launch the Queue Configuration application:

- 1. Follow the instructions in section 7.7.1.
- 2. The 'Queue Configuration' window opens:

| 😡 Queue Configuration | |
|----------------------------|--------------|
| Output Queues | |
| Add Delete Edit | Copy Up Down |
| Preferences Administration | 0K Cancel |

This window lists all the queues that you see in the Cobra Console (as well as the 'Completed' queue, which forms the Completed tab in the Cobra Console).

WARNING: If there are no 'Imager' and 'Completed' queues then you must create these now before you create any TicketMaker queues. Appendices A and B show you how to do this.

Do not delete the 'Imager' or 'Completed' queues.

14.4 Creating a new queue

To create a new queue:

- 1. In the Queue Configuration window, click on the **Add** button.
- 2. The 'Overview' dialog appears:

| 🥖 Overview | | |
|-------------------|---|--------|
| Name: | [New Output Queue] | j |
| | Get jobs to queue from the directory: C:\Program Files\HighWa\Hot Folder 1 | Change |
| - Thumbnail I | mages | |
| | No thumbnail image directory specified. | Change |
| Job Setting: | 8 | |
| | Default priority is 'Normal'. | Change |
| Processes t | o run | |
| | No processes. | Change |
| - Process ins | tructions | |
| | No parameters. | Change |
| _ Clean-Up _ | | |
| cicarrop | Leave jobs where they are. | Change |
| ⊢ ⊢ Resource M | lanagement | |
| Þ | This queue runs independently of all others. | Change |
| | OK | Cancel |

The 'Overview' dialog lets you view and edit the queue's settings. The following sub-sections show you how to set each option in the 'Overview' dialog.

Name

| Name: | SM102 |
|-------|-------|

In the **Name** field, type in the workflow name for the new queue (for example, **SM102**).

Inputs

| -Inputs | | |
|---------|--|--------|
| | Get jobs to queue from the directory: K:\PLOTDATA\BITMAPS\SM102 | Change |

The 'Inputs' panel specifies the directory where the Cobra Console should look for files to be processed. This is the directory that holds the TIFF files coming from the Torrent RIP.

Note: Each queue must have a unique input directory.

To specify the directory:

1. Click on the **Change...** button to display the following dialog:

| 💽 Inputs | | | × |
|---------------------|--------------|------------|-------------|
| Hot Directory | | | |
| Path: K:\PLOTDATA\B | ITMAPS\SM102 | | Browse |
| Include subdire | ectories | Clear Icon | Change Icon |
| a | [| OK | Cancel |

 The required directory is K:\PLOTDATA\BITMAPS\sub-dir, where 'sub-dir' is the name of the sub-directory where the high-res TIFF files from the Torrent RIP are saved. (The sub-directory should have the same as the workflow name, for example, SM102.)

Either type the full pathname of this directory into the **Path** field, or click on the **Browse...** button to display the 'Queue Hot Directory' dialog:

| Queue Hot Directory | | × |
|--|--------|----------------------------|
| K:\PLOTDATA\BITMAPS\SM102 | Files: | |
| C K:\ PLOTDATA BITMAPS GT046 SM102 | | |
| , New Sub-directories: | _ | ОК |
| Drives: | | Cancel Net <u>w</u> ork |

Locate and highlight the required directory then click on **OK**.

- 3. In the 'Inputs' dialog, check that the correct directory name is shown.
- 4. When you have finished, click on **OK** to return to the 'Overview' dialog.

Thumbnail Images



The LRG application creates job thumbnail images for display in the Cobra Console (see section 5.5 for more details about the LRG application).

To specify the location of the thumbnail images:

1. Click on the **Change...** button. The following dialog appears:

| Thumbnail Image Director y | × |
|--|--------|
| Job Image Display Alternate directory to use when loading thumbnail job images: | |
| K:\PLOTDATA\VIEW\SM102 | Browse |
| You do not have to provide a directory here. However, if you have low res copies of your jobs being generated on your system, enter the name of the directory where these images can be found. This will speed up the display of thumbnail images. | |
| OK | Cancel |

Note: The Thumbnail Images directory is located at K:\PLOTDATA\VIEW\sub-dir, where `sub-dir' is the name of the sub-directory where the high-res TIFF files from the Torrent RIP are saved (the directory should be the workflow name, for example, **SM102**).

- 2. Click on the **Browse...** button, locate the required directory, then click on **OK**.
- 3. When you have finished, click on **OK** to close the 'Thumbnail Image Directory' dialog.

Job Settings



The 'Job Settings' let you specify options such as the job's priority. These settings will be applied to all jobs in the queue. To specify the job settings:

1. Click on the **Change...** button. The following dialog is displayed:

| 🖌 Job Settings | × |
|---|---|
| Initial settings | |
| Number of copies: | |
| Initial priority: Normal | |
| Initial state: Suspended | |
| ✓ Display thumbnails for all jobs as they arrive in the queue | |
| Only display thumbnail image when job is active | |
| Hide this queue (unless will suspend on error) | |
| | |
| C. Always process files | |
| Don't process files while they are open with write access | |
| Don't process files while they are open with read or write access | |
| | |
| | |
| Count jobs down | |
| MultiJob Settings | |
| Process jobs individually. | |
| Change | |
| File Filtering | |
| C Include 🗖 Delete Filter Extensions .tmp, .db | |
| Exclude Exclude Pathname | |
| OK Cancel | |

- 2. In the 'Initial settings' panel, set the following options:
 - Set the Number of copies to 1.
 - Set the **Initial priority** to **Normal**.
 - Set the **Initial state** of all jobs arriving in the queue to **Suspended**.

- Check the **Display thumbnails for all jobs as they arrive in the queue** box. This option displays a thumbnail image of all jobs arriving in the queue (but only if the Low Res Generator has created them and a thumbnail directory has been specified).
- Do not select the **Only display thumbnail image when job is active** option.
- Do not select the Hide this queue... option.
- 3. In the 'During Processing' panel, select the **Don't process** files while they are open with write access option.
- 4. Make sure the 'Multi-Job Settings' option is set to **Process jobs individually**.
- 5. In the 'File Filtering' panel, select the **Exclude** option and type **.tmp**, **.db** into the **Filter Extensions** box:

| - File Filtering | | | |
|------------------|----------|-------------------|-----------|
| C Include | 🗖 Delete | Filter Extensions | .tmp, .db |
| Exclude | Browse | Exclude Pathname | |

6. When you have finished, click on **OK** to return to the 'Overview' dialog.

Processes to run

Note: If you are an InkMonitor user, go to the next sub-section "Processes to run (InkMonitor users only)" for instructions on how to set the options in this panel.

| Processes | to run- | |
|-----------|--|--------|
| 2 | Run the process: "D:\Cobra\Engine v1.0.1\TicketMaker.exe" | Change |

The 'Processes to run' panel specifies which application(s) will process jobs; in this case, the TicketMaker application. To set this:

1. In the 'Processes to run' panel, click on the **Change...** button to display the following dialog:

| O Processes | × |
|--|-------|
| | |
| Process Control | |
| This queue runs no processes | |
| 🗖 Hold All Jobs | |
| This queue runs monitor processes | |
| Process path | |
| Path: | |
| "D:\Cobra\Engine v1.0.1\TicketMaker.exe" Browse | |
| This process is compatible with Q2 v3.0 | |
| This process is a Resident Process | |
| This process is not written for Q2 | |
| Bun this process as hidden (no window visible) | |
| | |
| Previous Next Add Process Remove Pr | ocess |
| ┌─All processes for this queue | |
| Buntime priority: Normal | |
| | |
| Processes in this queue should be run C in parallel C in series | |
| \square When processing jobs in this queue make other queues sto | P |
| Launch Application Path | |
| Browse | - |
| | |
| | |
| | incel |
| | |

2. Do not select any options in the 'Process Control' panel.

- 3. The **Path** field should specify the **TicketMaker.exe** application (this file can be found at D:\Cobra\Engine v1.0.1\). Use the **Browse** button to locate this file.
- Check the This process is a Resident Process box.
 Note: If the This process is compatible with Q2 v3.0 box is checked, you need to deselect it before you can select this option.
- 5. Set the **Run this process as** option to **Hidden (no window visible)**.
- 6. Set the **Runtime priority** to **Normal**.
- 7. Set all other options as shown in the previous 'Processes' dialog.
- 8. When you have finished, click on **OK** to return to the 'Overview' dialog.

Note: If you wish to add a barcode to the plates output in this queue then refer to section C.3 for instructions on how to do this once you have finished creating the queue.

Processes to run (InkMonitor users only)

| Processes to run | | |
|------------------|--|--|
| Change | | |
| | | |

The 'Processes to run' panel specifies which application(s) will process your jobs. If you also wish to run the InkMonitor application for this queue, jobs need to be passed to both the

InkMonitor and TicketMaker applications. To set this up:

1. In the 'Processes to run' panel, click on the **Change...** button to display the following dialog:

| / Processes | × |
|---|---|
| - Process Control | - |
| This queue runs no processes | |
| | |
| | |
| | |
| Process path- | 1 |
| Path: | |
| "D:\Cobra\Engine v1.0.1\InkDuct.exe" | |
| This process is compatible with Q2 v3.0 | |
| This process is a Resident Process | |
| This process is not written for Q2 | |
| Run this process as hidden (no window visible) | |
| Edit Command Line Parameter File | |
| | |
| | |
| | |
| Previous Next Insert Process Add Process Remove Process | |
| All processes for this queue | 1 |
| Runtime priority: Normal | |
| Processes in this queue should be run C in parallel | |
| | |
| when processing jobs in this queue make other queues stop | |
| Launch Application Path | 7 |
| Browse | |
| | |
| | |
| | |

2. Do not set any options in the 'Process Control' panel.

3. In the 'Process path' panel, the path should specify the required InkMonitor application file (InkDuct.exe if you want to output to a printer or file, or CIP3.exe if you want to output CIP3 files). Either type the full path name of the executable InkMonitor file into the Path box (for example, D:\Cobra\Engine v1.0.1\InkDuct.exe) or click on the Browse button to display the 'Application To Run' dialog:

| Application To Run | | X |
|---|-------------------------------------|------------------|
| File name: InkDuct.exe BlackScreen.exe chopperGUI.exe CIP3.exe CIP3.extactor.exe | Directory: d\Cobra\Engine v1.0.1 | OK Cancel |
| disktimer2.exe InkDuct.exe logedit.exe | Calibration jobs | |
| Executable Files (*.EXE) | d: PROGRAMMES | Net <u>w</u> ork |

Navigate to the CobraEngine v1.0.1 directory, select the required InkMonitor executable file then click on **OK**.

4. Check the This process is a Resident Process box.

Note: If the **This process is compatible with Q2 v3.0** box is checked, you need to deselect it before you can select the required option.

- 5. Set the **Run this process as** option to **Hidden (no window visible)**.
- 6. Set the **Runtime priority** to **Normal**.
- 7. Now click on the **Add Process** button. The **Path** field will clear.
- In the 'Process path' panel, the **Path** should specify the TicketMaker application file. **Either** type the full path name of the executable TicketMaker file into the **Path** box (for

example, D:\Cobra\Engine v1.0.1\TicketMaker.exe) **or** click on the **Browse** button to display the 'Application To Run' dialog:

| Application To Run | | × |
|---|---|--------------|
| File name: TicketMaker.exe | Directory: d:\Cobra\Engine v1.0.1 | OK Cancel |
| makeshortcut exe Plotter.exe Pythonimager.exe StatusMonitor.exe testtool.exe TicketMaker.exe | Course Course | |
| List files of type: Executable Files (*.EXE) | Drives: | Network |

Navigate to the Cobra\Engine v1.0.1 directory, select the **TicketMaker.exe** file then click on OK.

9. Select the This process is a Resident Process option.

Note: If the **This process is compatible with Q2 v3.0** box is checked, you need to deselect it before you can select this option.

- 10.Set the **Run this process as** option to **Hidden (no window visible)**.
- 11. In the 'All processes for this queue' panel, set the **Runtime priority** to **Normal** and the **Processes in this queue should be run** to **in series**:

| All processes for this queue | 1 |
|---|---|
| Runtime priority: Normal | |
| Processes in this queue should be run C in parallel | |
| \square When processing jobs in this queue make other queues stop | |

12. When you have finished, click on **OK** to return to the 'Overview' dialog.

Process instructions



The 'Process instructions' panel lets you specify the 'parameters' that the TicketMaker application should run with. In this case, the parameters are the plate and job position details that you saved in the Layout file created in the Cobra Layout Tool (in chapter 13). To set the process instructions:

1. Click on the **Change...** button to display the following dialog:

| 💽 Process Instr | uctions | × |
|-----------------|---|--------|
| Processes | | |
| Parameters: | D:\Cobra\Engine v1.0.1\SM102.icf | Browse |
| | This is a file (enter file's path in the box above) | |
| | O This is not a file (it is a list of parameters) | |
| | | |
| | altor | Calact |
| | | Select |
| | | Edit |
| | [| |
| | ОК | Cancel |

- 2. Click on the **This is a file (enter file's path in the box above)** radio button.
- 3. For the **Parameters**, you need to specify the Layout file that you created in chapter 13 (for example, **SM102.icf**). Click on the **Browse...** button, locate the required Layout file then click on **OK**.

Note: The default directory for the Layout files is D:\Cobra\Engine v1.0.1.

4. Click on **OK** to return to the 'Overview' dialog.

Clean-Up

| Clean-Up- | | |
|-----------|------------------------|--------|
| | Pass jobs to "Imager". | Change |

Once a job has been processed, you need to specify what happens to it next (jobs are passed to the Imager queue, which outputs them to the platesetter). You specify this in the 'Clean-Up' dialog:

1. Click on the **Change...** button to display the 'Clean-Up' dialog:



2. Do not select the options in the 'Error handling' panel.

14. Creating a TicketMaker queue

- 3. In the 'Jobs that complete successfully' panel, select **Pass job** to another queue (specified below).
- 4. In the 'Next queue' panel, type in **Imager** or click on the **Browse...** button to select it from the list of available queues.
- 5. Do not set any other options in this dialog (the previous dialog shows the correct settings).
- 6. When you have finished, click on **OK** to return to the 'Overview' dialog.

Resource Management



You need to set the 'Resource Management' options so that only one TicketMaker queue is active at a time. All other TicketMaker queues are automatically suspended. To set the 'Resource Management' options:

1. Click on the **Change...** button to display the 'Identity' dialog:

| 🕂 Identity | × |
|------------------|---------------------|
| This Queue's Ide | tity |
| Mutex Group: | Cobra Mutex Group 1 |
| Output Identity: | SM102 |
| Ð | OK Cancel |

2. Select the required **Mutex Group** from the pull-down menu or, if there is no mutex group available, type in a new name (for example, **Cobra Mutex Group 1**).

WARNING: All TicketMaker queues (that is, queues with jobs destined for the platesetter, except for the Imager and Completed queues) must belong to the same mutex group.

- 3. In the **Output Identity** field, type a unique name to identify the queue (use the workflow name, for example, **SM102**).
- 4. When you have finished, click on **OK** to return to the 'Overview' dialog.

14.5 The finished queue

You have now finished setting up the new queue. The completed dialog should look similar to this:

| 0verview | | |
|--------------------|--|--------|
| Name: | SM102 |] |
| | Get jobs to queue from the directory: K:\PLOTDATA\BITMAPS\SM102 | Change |
| - Thumbnail | Images- | |
| | Get thumbnail images from the directory: K:\PLOTDATA\VIEW\SM102 | Change |
| Job Setting |]\$ | |
| | Suspend jobs on arrival Default priority is 'Normal'. | Change |
| | to run | |
| 2 | Run the process: "D:\Cobra\Engine v1.0.1\TicketMaker.exe" | Change |
| - ⊢ Process ins | structions | |
| | Using the file: D:\Cobra\Engine v1.0.1\SM102.icf | Change |
| ∟ ⊂ Clean-Un = | | |
| cicanop | Pass jobs to "Imager". | Change |
| | Management | |
| ß | Member of the "Cobra Mutex Group 1" group, with output identity "SM102.icf" | Change |
| | ОК | Cancel |

Note: If you set up the queue to run InkMonitor, the 'Process to run' panel will be different.

Click on **OK** to return to the 'Queue Configuration' dialog. You will see the queue you have just created, for example:

| 😡 Queue Configuration | <u>_</u> _× |
|----------------------------|--------------|
| Output Queues | |
| Imager | |
| GTO46 | |
| SM102 | |
| Completed | |
| | |
| Add Delete Edit | Copy Up Down |
| Preferences Administration | OK Cancel |

Now, create any other required TicketMaker queues by following the instructions in this chapter again.

The following section shows you how to check the new queue(s) in the Cobra Console. Section 14.7 describes more Queue Configuration options and section 14.8 shows you how to set the Queue Configuration preferences.

14.6 Checking the new queue

When you have finished creating new queues, you should make sure they are set up and operating correctly in the Cobra Console. To do this:

- 1. Close the Queue Configuration application by clicking on **OK**.
- Return to the main Cobra Console window by clicking on the button.

3. Click on the **Queue** tab. You should now see the new queue(s) you have just created, for example:

| Queue | |
|--------------|----------|
| 🜔 (3) Imager | ~ |
| 🕕 (3) GTO46 | |
| 🕕 (0) SM102 | |
| | |
| | - |
| • | |

4. You can check which processes it is configured to run in the 'Operation' list:



- 5. The queue is now ready to output your jobs to the Cobra-8 platesetter.
- 6. When you have finished creating all new queues, we recommend that you save the new information. Section 16.2 shows you how to do this.

14.7 Other Queue Configuration options

| Queue Configuration | |
|----------------------------|--------------|
| Output Queues | |
| GT046 | |
| 5м102 | |
| Completed | |
| Add Delete Edit | Copy Up Down |
| Preferences Administration | 0K Cancel |

The 'Queue Configuration' dialog also contains the following buttons:

14.7.1 Up/Down

Use these buttons to move a queue's position up or down in the list (in the Cobra Console, TicketMaker queues are displayed in the same order that they appear here).

Note: We recommend that you keep the queues ordered as follows: **Imager**, **[TicketMaker queues]**, **Completed**.

14.7.2 Preferences...

Use this to set the Preferences, as described in the next section.

14.8 Setting the preferences

The 'General Preferences' dialog sets a number of parameters although, for use with the Cobra-8 system, the only settings you need to change are those for the log file size.

To change the log file size:

1. Click on the **Preferences...** button to open the 'General Preferences' dialog:

| / General Preferences |
|--|
| - File settle time |
| Before queuing new jobs, allow them to settle for: |
| Log file truncation |
| Truncate whenever file gets to: |
| When truncating, cut log file back to: |
| - Log file e-mail |
| Add recipients' name(s) in a semi-colon (;) separated format |
| Mail to: |
| Interpreting File Names |
| I have defined my own string masks for extracting the job name and separation colour from a separation's filename. |
| Identifier search application |
| Path: Browse |
| Options |
| Honour subdirectories when moving jobs, if they exist in the target |
| Comms server port |
| Port number of comms server: |
| |
| OK Cancel |
| |

 In the 'Log file truncation' panel, use the Truncate whenever file gets to option to set the maximum size of the log file (in lines). 3. Use the **When truncating, cut log file back to** option to set the minimum size of the log file (in lines).

When the log file exceeds the maximum size, it will automatically be truncated to the minimum size you have specified (oldest records are deleted first).

4. When you have finished, click on **OK** to close the 'General Preferences' dialog.

Note: There is no need to set any other options on this dialog.

15. The Cobra Test Tool

The Cobra Test Tool software is used to change the sound alerts, obtain Cobra-8 platesetter status information, and to test and help diagnose problems with the platesetter. This chapter describes the procedures that you may need to use.

Note: Apart from changing the sound alerts you will, typically, only carry out the procedures in this chapter if asked to do so by a support engineer.

This chapter includes the following sections:

- 15.1, Launching the Cobra Test Tool (p92).
- 15.2, Setting the preferences (p93).
- 15.3, Changing the sound alerts (p94).
- 15.4, The System Status test (p95).
- 15.5, The Disk Profile test (p97).

Note: The Cobra Test Tool's 'Calibration Strips' procedure (used to determine the correct laser power setting for your plates) is described in chapter 18.

15.1 Launching the Cobra Test Tool

Launch the Cobra Test Tool, as described in section 7.6. The main 'Cobra Test Tool' window is displayed:

| 🖉 Cobra Test Tool | × |
|---|---|
| System Tests Plate Parameters Banner Text Parameters Prefer | ences |
| System Status | |
| Test Detail | |
| Press Run Test to obtain System Status Report. | |
| | |
| | |
| | |
| | |
| Get Full Eeprom details | Save Mail |
| Progress Status | (Double click flashing text for detail) |
| Elapsed Time: | |
| | Cancel Test Run Test |
| | |
| | LoadDefaults Help |

15.2 Setting the preferences

The 'Preferences' dialog lets you specify units of measurement, the addresses of email recipients and the debug level.

To set the preferences:

1. Click on the **Preferences** tab to display the following pane:

| 🖗 Cobra Test Tool | × |
|--|---|
| System Tests Plate Parameters Banner Text Parameters Preferences | |
| Millimetres | |
| C Inches | |
| Mail Recipients: (Separate with semi-colon ;) | |
| support@highwater.co.uk | |
| ✓ Always display mail before sending | |
| Debug Level: Test Statistics: 1 Image: Always show statistics during test. | |
| Error Reporting: | |
| Always show a dialog when errors are reported. | |
| | |
| LoadDefaults Help | |

- 2. Select Millimetres or Inches for the Display Units.
- 3. In the **Mail Recipients** box, type in the email address(es) where results from the Cobra Test Tool are to be sent.

If you are specifying more than one email address, separate them with a semicolon (but no spaces), for example:

support@highwater.co.uk;dev@colorprint.co.uk

Note: Contact your system administrator if the Cobra-8 workstation has not been set up to send and receive emails.

- 4. If you want to view email before it is sent, check the **Always display mail before sending** box.
- 5. If required, change the **Debug Level**. By default, the debug level is **1**. Leave it at this value unless an engineer has asked you to change it.

Note: When you launch the Cobra Test Tool the debug level is always reset to **1**. Higher debug levels give more information in the log file.

- In the 'Test Statistics' panel, check the Always show statistics during test box to display test statistics, including elapsed time, iteration count, and an indication of how the test is proceeding (that is, pass, fail or active).
- In the 'Error Reporting' panel, check the Always show a dialog when errors are reported option to show an error summary pop-up as soon as the Cobra Test Tool generates an error.

If this option is not checked, the status text in the Cobra Test Tool will flash red and you can see the error summary by double clicking on the flashing text.

8. The value you type into some text fields in the Cobra Test Tool (for example, the 'Strip Count' on the 'Plate Parameters' tab) is automatically edited or corrected by the software, if necessary, to ensure that it does not contain illegal characters and that it falls within the allowable range.

The 'Edit Verification Delay' panel lets you set the delay between when you type a value and when the Cobra Test Tool edits/corrects it (if it is out of range).

The delay for checking and amending user-typed values defaults to 1 second (that is, in the middle of the slider). Adjust the rate to be faster or slower, as required.

Note: Illegal characters are, in general, corrected immediately so if, for example, you type **G234** into a field it would correct to **234**.

15.3 Changing the sound alerts

The Cobra Test Tool lets you change the sound alerts that play during the Cobra-8 platesetter's operation. Sounds can be played for the following alerts:

| Error Alert | The sound played when the platesetter detects an error. |
|------------------------|---|
| Badly registered plate | The sound played when the user fails to obtain good pin register on the register bar. |
| Load Plate | The sound played when the platesetter requires the user to load a plate. |
| Unload Plate | The sound played when the platesetter requires the user to unload |

Close Cover The sound played when the platesetter requires the user to close the cover.

To display the sound alerts dialog:

1. In the Cobra Test Tool, click on the **System Tests** tab.

a plate.

2. Select **Sound Controls** from the pull-down menu at the top of the pane to display the following dialog:

| Cobra Test Tool | 2 |
|---|--|
| System Tests Plate Parameters Banner Text Parameters Preference | es |
| Sound Controls | • |
| └ Test Detail | |
| ✓ Enable All Theme: Silent | New Remove |
| Error Alert: Finable sounds\error.wav | Play Browse |
| Badly Registered Plate: | Play Browse |
| Load Plate: F Enable sounds\loadplate.wav | Play Browse |
| Unload Plate: | Play Browse |
| CloseCover: Enable sounds\closecover.wav | Play Browse |
| Progress Status (D | ouble click flashing text for detail) |
| Elapsed Time: | |
| | Cancel Test Run Test |
| | LoadDefaults Help |

15.3.1 Themes

The sound alerts are grouped as 'themes' to simplify the process of switching between different sets of sounds. Two standard themes are supplied with the Cobra-8 system:

- **Silent** this is the default setting, which plays no sounds.
- **Factory** this is the sound set supplied with the Cobra-8 system.

Note: These themes cannot be edited.

15.3.2 Selecting a theme

To select a theme:

- Either select the required Theme from the pull-down list
- **Or** start typing the required theme name into the **Theme** field. After a short delay, the theme name matching your typing is shown.

Note: If the theme name you type does not exist, the **New** button is enabled and you can click on it to define a new theme, as described below.

15.3.3 Creating a new theme

To create a new theme:

- 1. Type the new theme's name into the **Theme** field.
- 2. Click on the **New** button.

Note: Initially, the new theme contains the sound files that were displayed when you clicked the **New** button.

- 3. To change the sound for a particular alert, click on the **Browse** button alongside it to display the 'Open' dialog.
- Navigate to the appropriate directory (the default location is D:\Cobra\beep\sounds), highlight the required sound file and click on the **Open** button.

Note: Currently, only .wav files can be played.

5. To hear the sound sample, click on the **Play** button alongside the alert.

Note: If the file cannot be found, a default sound is played.

6. Click on the **Cancel Test** button to stop the sound playing.

15.3.4 Removing a theme

To remove a theme:

- 1. Select the required **Theme** from the pull-down list.
- 2. Click on the **Remove** button to remove the selected theme.
- 3. You will be asked to confirm the deletion.

Note: You cannot remove the standard themes (**Silent** and **Factory**).

15.3.5 Disabling sound alerts

To disable sound alerts for the current theme:

- 1. To disable all sounds, uncheck the Enable All box.
- 2. **To disable specific sounds in the theme**, make sure the **Enable All** box is checked, then uncheck the individual box(es) for the particular sound alert(s) you want to disable.

15.4 The System Status test

The 'System Status' test performs the following functions:

- Reports software and firmware version numbers for the Cobra-8 platesetter.
- Reports component settings for the Cobra-8 platesetter hardware.
- Indicates problems with the Cobra-8 platesetter.

Note: You are only likely to run this test if requested to do so by your support provider.

To run the 'System Status' test:

1. Click on the **System Tests** tab, then select **System Status** from the pull-down menu at the top of the pane. The following dialog is displayed:

| 🦻 Cobra Test Tool | | × |
|--|-------------|---|
| System Tests Plate Parameters Banner Text Parame | eters Prefe | ences |
| System Status | | |
| Test Detail | | |
| Press Run Test to obtain Sustem Statu | Report | |
| | s Heport. | |
| | | |
| | | |
| | | |
| | | |
| | | |
| Get Full Febrora details | Print | Save Mail |
| | 1-11.1K | Jave Mail |
| Progress | Status | (Double click flashing text for detail) |
| | | |
| Elapsed Time: | | |
| | | Cancel Test Run Test |
| | | |
| | | LoadDefaulte Hale |
| | | |

 If you also want the test to report the contents of the Eeproms associated with each board, check the **Get full Eeprom details** box.

Note: This will slow the test down considerably, so do not select this option unless requested to do so by your support provider.

3. Click the **Run Test** button. You will see the message **Scanning system, please wait...** in the 'Status' panel.

4. When the test is complete, the results appear in the 'Test Detail' window, for example:

| E 🧮 v5.0.0.0 ; 29/06/2007 11:12:56 | ▲ |
|---|-------------------|
| 🚊 💼 Hardware | |
| 🖻 🕮 Cobra CtP Enginel, CyUSB_Driver=0x1080120, USB_Host_Con | htroller_Driver_\ |
| 🎆 0x16, 0x1, Thu May 17 09:33:00 2007 | |
| 🖻 📲 Motor Board | |
| 🖉 🖳 👷 Ball Screw | |
| USB Board | |
| 🔤 🌳 Shutter | |
| 🚊 🕮 Spinner Board | |
| Laser | - |
| • | • |
| Get Full Eeprom details Print Save | Mail |

Each of the machine's sub-systems is shown with its corresponding icon. If a machine sub-system's icon is crossed through in red (\mathbf{X}) then it is not responding and needs further investigation from your support provider.

- 5. You can now print the test report or mail it to your support provider:
 - **To print the report**: first make sure that a printer is available on your network, then click on the **Print** button. Once printed, you can send or fax the report to your support provider.
 - To save the report: click on the Save button, select a directory, then type in a file name. Click on the Save button.
 - To email the report: click on the Mail button (make sure you have set up one or more email addresses in the 'Preferences' dialog, as described in section 15.2). Your email package will launch and send the email. If you have set up the preferences to do so, the report will be displayed before it is sent.

15.5 The Disk Profile test

The 'Disk Profile' test checks the speed/data rate of the selected disk(s) and/or file(s). You can run the disk profile tests on all available drives or on individual drives.

To access the 'Disk Profile' test:

1. Click on the **System Tests** tab, then select **Disk Profile** from the pull-down menu to display the following:

| System Tests Plate Parameters Banner Text Parameters Preferences |
|--|
| Disk Profile Test Detail |
| C:\ (SYSTEM), FreeSpace = 6.60 Gb D:\ (PR0GRAMMES), FreeSpace = 23.39 Gb K:\ (DATA), FreeSpace = 143.34 Gb |
| Print Save Mail Progress Status (Double click flashing text for detail) |
| Elapsed Time: 1s Cancel Test Run Test |
| LoadDefaults Help |

The 'Test Detail' window lists each drive on the Cobra-8 workstation.

15.5.1 Setting the test options

First you need to set the options for the test(s). To do this:

1. In the 'Test Detail' window, right-click on the required drive and select **Set Test Options** from the pop-up menu. The following panel appears:

| Test Detail | | | | | 1 |
|---------------|-------------------|----------|--------------|--------|---|
| Test Mode: | 🗖 File | 🔽 Disk | | | |
| Test Type: | 🔽 Read | 🔽 Write | | | |
| File Name: | protest.txt | | | | |
| | Browse | | | | |
| Test size lim | it (in bytes): 20 | ,485,760 | 🔽 Limit Test | | |
| | | | | Canaal | |
| | | | | | |

- For the Test Mode you can choose to test a File and/or a Disk:
 - If checking a file, to get more accurate test results, choose a large file (greater than 10Mb). It is not possible to write-test a file so only select the **Read** option.

Click on the **Browse...** button and select the file from the dialog.

- If checking a disk, profiling may use all the available free space on the drive. You MUST select both the **Read** and **Write** tests otherwise the 'Read' results will be inaccurate.
- 3. To limit the test to a specified size (even if the file size/disk free space is greater than this value), check the Limit Test box and type a value into the Test size limit (in bytes) field. If you do not limit the test, the entire file or free disk space may be used, depending on the test mode.

4. When you have finished setting the options, click on the **Set** button.

15.5.2 Running the Disk Profile tests

You can either run the disk profile tests on all listed drives, or on individual drives, as described in the following sub-sections.

Running the tests on all drives:

To run the test for all drives:

- 1. Set the **Test Options** for all the drives, as described in the previous sub-section.
- 2. Click on the **Run Test** button. After a while, the test results are displayed in the 'Test Detail' window, for example:

| Test Detail |
|---|
| Image: Statistics Image: Statistics Image: Statistics Image: Statistics |
| Print Save Mail |

See section 15.5.3 for a description of these results.

Running the tests on individual drives:

To run the test on an individual drive:

- 1. Set the **Test Options** for the required drive, as described in section 15.5.1.
- 2. Right click on the drive, and select **Profile** from the pop-up menu.
- 3. The test results for the drive are displayed in the 'Test Detail' window, for example:

| Test Detail | |
|--|---|
| C:\ (NTFS BOOT), FreeSpace = 6.60 Gb Write Statistics Min Rate = 683.59 Kb/sec Max Rate = 11.40 Mb/sec Read Statistics Min Rate = 1.86 Mb/sec Max Rate = 1.86 Mb/sec Max Rate = 175.37 Mb/sec Ave Rate = 7.62 Mb/sec | • |
| Print Save Mail | |

15.5.3 The test results

The test results consist of write and read statistics as follows:

- Write Statistics: Expanding the item will display the minimum, average and maximum data rates. An average data rate of 6–8 Mb/s is acceptable.
- **Read Statistics:** Expanding the item will display the minimum, average and maximum data rates. An average data rate of 8–12 Mb/s is acceptable.

15.5.4 Printing or mailing the test results

Once the tests are complete you can print, save or mail them:

- **Print** Prints the results to the selected printer.
- **Save** Saves the results to the specified file.

• **Mail** — Mails the results to the email recipient(s) listed in the 'Preferences' dialog (as described in section 15.2).

It is possible to print and/or mail a subset of the results by right clicking on the **Write statistics** or **Read statistics** items. A sub-menu appears with the following options:

| Print this selection | |
|----------------------|--|
| Mail this selection | |

Select one of the following options:

- **Print this selection** Print the expanded selection to the selected printer.
- **Mail this selection** Mail the expanded selection to the recipient(s) specified in the 'Preferences' panel.

16. Maintenance

This chapter shows you how to carry out routine maintenance on your Cobra-8 system. It includes the following sections:

- 16.1, Cleaning the Cobra-8 drum (p100).
- 16.2, Saving Cobra-8 system settings (p100).

16.1 Cleaning the Cobra-8 drum

WARNING: All maintenance to the Cobra-8 platesetter, other than that described here, should only be carried out by an approved HighWater engineer. Any damage to the Cobra-8 platesetter resulting from user carelessness or non-approved maintenance is not covered by HighWater's warranty.

The laser beam used in the Cobra-8 platesetter is harmful to the eyes, so do not attempt to remove the laser carriage cover.

The drum and inside of the Cobra-8 platesetter need to be kept as clean as possible to minimize the risk of dust, dirt and other particles contaminating your plates and the Cobra-8 platesetter.

You should inspect the Cobra-8 drum and the surrounding areas every time you load a plate, and you should periodically clean the drum. We recommend that you carefully clean the drum and surrounding areas with a vacuum cleaner hose and lint-free cloth.

16.2 Saving Cobra-8 system settings

The Cobra Test Tool lets you save Cobra-8 software settings (ICF files and plate and layout information from the Cobra Layout Tool, and the Q2 queues created by the Queue Configuration

application). If required, you can then restore these settings, for example, if your current settings get deleted or corrupted.

Note: You cannot save Torrent RIP settings.

16.2.1 Saving Cobra-8 system settings

To save the current Cobra-8 system settings:

- 1. Launch the Cobra Test Tool, if it is not already running (refer to section 7.6 for instructions on how to do this).
- Click on the System Tests tab, then select System Archive/Restore from the pull-down menu to display the following dialog:

| 🖉 Cobra Test Tool | × |
|--|-----------------------|
| System Tests Plate Parameters Banner Text Parameters Preferences | |
| | |
| System Archive/Hestore | _ |
| │ Test Detail | |
| Archive Folder: D:\Cobra\Engine Archive | Browse |
| ArchivedOn_20061221_130257 ArchivedOn_20061228_124325 | Archive |
| ArchivedUn_20070104_115418 ArchivedOn_20070111_185232 | Restore |
| | Delete |
| | Advanced |
| Progress Status (Double click flash | ing text for detail) |
| Cance | Test Run Test |
| LoadDefa | ults Help |

Archived files in the current folder are shown in the Archive list (click on the **Browse...** button to change the current folder).

The 'Info' panel shows a summary of the most recently performed operation (when a new operation is performed the previous operation's details are removed from the 'Info' panel).

3. Click on the **Advanced...** button to display the following dialog:

| Cobra Test Tool |
|--|
| System Tests Plate Parameters Banner Text Parameters Preferences |
| Sustan Archive/Peaters |
| |
| lest Detail |
| Items to Archive/Restore |
| CTP Engine Configuration Files D:\Cobra\Engine v1.0.1 |
| CTP Engine Plate Layouts |
| Spooler Configuration Files D:\Cobra\Q2v4.4 Locate |
| |
| |
| |
| Cancel Finished |
| |
| Progress |
| |
| |
| Cancel Test Run Test |
| |
| |
| LoadDerauits |

Notes: There may be a delay (sometimes long) before this dialog is displayed because the program first tries to locate the relevant software applications on the computer.

If the Q2 software cannot be found, you will not see the 'Spooler Configuration Files' field.

- 4. Select the file information to save by checking the appropriate boxes:
 - **CTP Engine Configuration Files**: These are the Layout files (ICF files) created in the Cobra Layout Tool they hold information about plate size and image position on the plate.
 - **CTP Engine Plate Layouts**: These contain the plate and layout information created in and used by the Cobra Layout Tool.
 - **Spooler Configuration Files**: These contain the Cobra Console queue information (that is, the queues created in the Queue Configuration application).

Note: We recommend that you select all three file types.

 If necessary, select the location of the CTP Engine Configuration Files and Spooler Configuration Files using the Locate... button(s) — the default locations of these files are D:\Cobra\Engine v1.0.1 for the CTP Engine Configuration Files and D:\Cobra\Q2v4.4 for the Spooler Configuration Files.

Note: This step should only be required if more than one version of Q2 or the Cobra software is installed on the machine.

- 6. When you have finished setting the Advanced options, click on the **Finished** button.
- 7. In the 'Test Detail' panel, select an **Archive Folder** by clicking on the **Browse...** button. Locate the required folder then click on the **OK** button.

Note: The default folder is D:\Cobra\Engine Archive. We recommend that you always use this folder.

8. Click on the **Archive** button to save the information to file.

The archive file name has the following structure: *ArchivedOn_[date:year/mm/dd]_[time:hours/mins/secs]*

For example, ArchivedOn_20070117_143309

WARNING: You will not be informed if an error occurs during the archiving process. Therefore, immediately after creating the archive, scroll through the 'Info' panel to see if there are any errors.

16.2.2 Restoring an archive

WARNING: Restoring an old archive will overwrite your current settings, so first save your current settings in case you should later need them.

To restore previously archived settings:

- 1. Click on the **Advanced...** button and select the file types to be restored (**CTP Engine Configuration Files**, **CTP Engine Plate Layouts**, **Spooler Configuration Files**).
- 2. Click on the **Finished** button.
- 3. In the 'Test Detail' panel, select the required **Archive Folder** using the **Browse...** button.

Note: The default folder is D:\Cobra\Engine Archive.

4. Select the file you wish to restore from the list of **Archive** files:



5. Click on the **Restore** button.

WARNING: You will not be informed if an error occurs during the restore process. Therefore, immediately after restoring the archive, scroll through the 'Info' panel to see if there are any errors.

16.2.3 Deleting an archive

To delete old archives that are no longer required:

1. If necessary, select the required **Archive Folder** using the **Browse...** button.

Note: The default folder is D:\Cobra\Engine Archive.

- 2. Highlight the archive in the **Archives** list, then click on the **Delete...** button.
- 3. You will be asked to confirm that you wish to delete the archive:



4. Click on **Yes** to delete the selected archive.

17. Troubleshooting

This chapter provides troubleshooting information for some common problems. If you cannot solve your particular problem or find the help you need, please contact your authorized Cobra-8 support provider.

This chapter covers the following problems:

- 17.1. Torrent RIP problems (p103):
 - 17.1.1 On the Macintosh Classic, an input queue does not appear in the Chooser (p103).
 - 17.1.2 'Insufficient disk space' error (p104).
- 17.2. Cobra Console problems (p104):
 - 17.2.1 No jobs are being processed (p104).
 - 17.2.2 The Cobra Console will not re-launch (p104).
- 17.3. Cobra Layout Tool problems (p104):
 - 17.3.1 There is no Save button on the 'Layout' window (p104).
- 17.4. Plate problems (p104):
 - 17.4.1 Fogged plates (p104).
 - 17.4.2 Dirty plates (p104).
 - 17.4.3 Over/under-exposed plates (p105).
- 17.5. Cobra-8 platesetter problems (p105).

17.1 Torrent RIP problems

Below are some problems you may encounter when using the Torrent RIP. (Please refer to the **Torrent User's Guide** for a comprehensive list of errors that can occur within the RIP.) Torrent's main window is also useful for troubleshooting as it provides information about what the RIP is doing.

17.1.1 On the Macintosh Classic, an input queue does not appear in the Chooser

There are several reasons why a Torrent input queue does not appear in the Chooser on the Macintosh:

- Torrent may not be running, or the Torrent workstation may be switched off.
- You may not have broadcast your input queues (refer to section 6.6.1).
- The input queue may be switched off in the Input Controller (refer to section 6.4.3).
- You have not selected the correct options in the Chooser (refer to section 6.6.2).
- Torrent has crashed. If so, re-start the system and re-RIP any jobs that were being processed when the crash occurred.
- A network failure has occurred, possibly due to a cable fault or because a cable has become disconnected from a machine. Check all cabling.

17.1.2 'Insufficient disk space' error

If your disk runs out of space while a job is being RIPed, Torrent will display a warning message, for example:

System warning - Insufficient disk workspace

System warning: Free disk space has gone below requested limit

Make some more free space available on your disk and the job will be re-processed.

17.2 Cobra Console problems

Below are some problems you may encounter when using the Cobra Console.

17.2.1 No jobs are being processed

Check that the overall Cobra Console processing status is on and that the Imager queue status is active. Also check the status of individual queues and jobs as these may have been suspended.

17.2.2 The Cobra Console will not re-launch

If the Cobra Console will not re-launch from the Windows **Start** menu, or you experience problems running it after a re-launch:

- 1. Close all running applications (refer to section 5.3 for instructions on how to this properly).
- 2. Log off the Cobra-8 workstation.
- 3. Log back on again using the username **Cobra** with no password.

17.3 Cobra Layout Tool problems

Below are some problems you may encounter when using the Cobra Layout Tool.

17.3.1 There is no Save button on the 'Layout' window

If the 'Layout' window has a **Start** button instead of a **Save** button:

- 1. Click on the **Preferences** tab.
- 2. In the 'Application Setup' panel, select the **Layout editor** radio button, then click the **Apply** button.
- 3. On the 'Layout' window there should now be a **Save** button.

17.4 Plate problems

Below are some plate problems you may encounter.

17.4.1 Fogged plates

Your plates will fog if they are exposed to light sources other than the appropriate safety lights for the plate type. Please see section 3.3.3 for information about protecting your plates from light exposure.

17.4.2 Dirty plates

Plates can get dirty from fingerprints and dust/dirt particles from the Cobra-8 drum and surrounding areas. Therefore, it is essential that you handle plates carefully and keep the Cobra-8 platesetter clean — section 16.1 shows you how to do this.

17.4.3 Over/under-exposed plates

If plates are consistently over- or under-exposed over the whole plate area you should check the laser power setting for the plate — chapter 18 shows you how to do this.

Note: You should also re-calibrate your Torrent page setups if you are having expose problems or if you change the laser power setting for a plate.

If the over- or under-exposure does not occur consistently over the whole plate, please call your support provider for further advice.

17.5 Cobra-8 platesetter problems

If the Cobra-8 platesetter is not functioning properly:

- Check that the platesetter and both its vacuum units are switched on.
- Check the status lights on the front of the platesetter. If the red light is on or flashing (as shown below), shut down then restart the whole Cobra-8 system (platesetter and workstation). If the problem persists, call your support provider for further help.



If the red light on the front of the Cobra-8 platesetter is on or flashing, this indicates an error.

• Check all cabling to and from the Cobra-8 workstation and platesetter.

18. Checking the laser power setting for your plates

You need to check the laser power setting for your plates to ensure output quality. This chapter describes how to determine the correct laser power settings, and it includes the following sections:

- 18.1, When to check the laser power setting (p106).
- 18.2, Overview of determining the laser power setting for your plates (p106).
- 18.3, Outputting the Calibration Strips job (p107).
- 18.4, Measuring the plate densities (p108).
- 18.5, Setting the laser power in the Cobra Layout Tool (p110).

18.1 When to check the laser power setting

You need to check the laser power settings for your plates when any of the following occur:

- You start a new box of plates.
- You use a new type of plate (for example, a different size or thickness).
- You change your processor chemistry.
- If plates are consistently over-exposed or under-exposed over the whole plate area.

18.2 Overview of determining the laser power setting for your plates

Determining and setting the correct laser power setting for your plates involves the following steps:

- 1. Launch the Cobra Test Tool.
- 2. Output the 'Calibration Strips' job to plate.
- 3. Measure the 50% density patches on the plate, and find the patch that gives the correct reading.
- 4. Enter this value into the Cobra Layout Tool's plate information section.

Each of these steps is covered in the following sections.

Note: You need to check and set the laser power setting for every plate size/type that you use.

18.3 Outputting the Calibration Strips job

The first stage in determining the correct laser power setting for the plate is to output the Calibration Strips job. To do this:

- 1. Launch the Cobra Test Tool, as described in section 7.6.
- 2. To set up the plate details, click on the **Plate Parameters** tab to display the following:

| 🖉 Cobra Test Tool | | × |
|---|---|---|
| System Tests Plate Parameters Banner Text Parameter | ers Preferences | |
| Plate Settings Name: SM102 Width (Fast): 770.00 mm Height (Slow): 1030.00 mm Thickness: 00.30 mm Positive Working C Laser Power: 049.00 % | Calibration Strips Strip Width (Fast): 558.80 mm Strip Height (Slow): 025.40 mm Strip Gap (Slow): 001.00 mm Strip Count: 40 | |
| | LoadDefaults Help | |

3. Select the required plate from the **Name** menu and check that the plate settings (**Width**, **Height**, **Thickness**, etc.) are correct.

Notes: The plates available in the **Name** menu are those that were created in the Cobra Layout Tool. If the required plate is not available in the list, you need to create it now using the Cobra Layout Tool (this is covered in section 13.6).

Do not change the values in the 'Calibration Strips' panel.

4. Click on the **System Tests** tab and select **Calibration Strips** from the pull-down menu at the top of the pane. The following dialog is displayed:

| 🖋 Cobra Te | st Tool | × |
|---------------------------|---|---|
| System Tests F | late Parameters Banner Text Parameters Preferences | |
| Calibration Strin | | |
| – Test Detail– | | |
| Plate N SM102 | sme: | |
| - Test Im | age Name: | |
| D:\Cob | a\Engine v1.0.1\calibration jobs\CalStrip_835mm_175lscr.TIF Browse | |
| Controls • I wa | : Int to Power Sweep Start Power: 12.00 % | |
| O I wa | nt to Focus Power Step: 3.00 % | |
| 🗖 Pau | se between strips until key press 🛛 Delay Between strips (seconds): 05 👘 | |
| Strip Pr | igress: | |
| | | |
| Progress Elapsed Time: | Status (Double click flashing text for detail) Test was cancelled 2m, 13s | |
| | Cancel Test Run Test | |
| | LoadDefaults Help | |

5. Check that the **Plate Name** and details are correct.

Note: If you place the mouse cursor over the plate name, the plate's details will appear, for example:

| 🗆 Pla | Name: | |
|-------|---|--|
| SM | 12 | |
| - | efault: Width 770.0 mm, Height 1030.0 mm, Thickness 0.30 mm, Type Positive, | |
| F le: | | |

6. Click on the **Browse** button and select the

CalStrip_835mm_175lscr.TIF file then click on the Open button.

Note: The default directory for this file is D:\Cobra\Engine v1.0.1\calibration jobs.

- 7. In the 'Controls' panel, select **I want to Power Sweep**.
- 8. Enter 12.00 % for the Start Power.
- 9. Enter 3.00 % for the Power Step.
- 10.Now load the plate into the Cobra-8 drum (refer to chapter 9 for full details on doing this).

Note: Make sure you load the plate for which you are determining the laser power setting.

- 11. When the plate is loaded, close Cobra-8's cover and click on the **Run Test** button. The Cobra Test Tool will image the plate with the Calibration Strips job.
- 12.When the plate has been imaged, remove it from the Cobra-8 platesetter and process it.

Measuring the plate densities is covered in the next section.

18.4 Measuring the plate densities

The Calibration Strips job consists of 50% and 2% patches laid out in rows and columns similar to this:



To find the correct laser power setting for this plate:

- 1. Select any one row of 50% patches to measure (it does not matter which row you choose).
- 2. Using a plate densitometer, and starting from either the left or right hand side of the plate (and with the grip edge at the bottom), measure each 50% patch in the row until you get a
reading of approximately 52% for a positive working plate, or 58% for a polymer, negative working plate.

Note: For correct readings for other types of plate, please contact your dealer.



Select one 50% row of patches and, starting at one end of the row, measure each patch until you get the required reading

3. Running down the right-hand edge of the selected patch is a vertical line of text, which includes the date, plate size, job name and resolution, for example:



This text also contains a laser power value (34.00% in the above example), which is the correct setting for your plate.
 Make a note of this laser power value.

Note: If necessary, keep reading up/down the line of text until you reach the Power setting.

18.5 Setting the laser power in the Cobra Layout Tool

Once you have determined the correct laser power for your plate, you need to specify it in the Cobra Layout Tool. To do this:

- 1. Launch the Cobra Layout Tool, as described in section 7.7.1.
- 2. Click on the **Layout** tab and select the **Layout** associated with the plate.
- 3. Click on the **Plate** tab to display the 'Plate' pane:

| Cobra Layout To | ol 📃 🔍 |
|------------------|---------------------------|
| Layout Plate Pr | eferences |
| Plate Name: | SM102 |
| Height (mm): | 770.00 mm |
| Width (mm): | 1080.00 |
| Thickness (mm): | 1030.00 |
| Туре: | Positive C Negative |
| Laser power (%): | 33 |
| | |
| | |
| <u></u> | ld <u>D</u> elete Restore |
| [| Exit Apply |

- 4. Select the required **Plate Name** from the pull-down list.
- 5. Check that the **Height**, **Width**, **Thickness** and **Type** are correct.

- 6. Enter the **Laser power (%)** setting, obtained from the Calibration Strips job.
- 7. Click on the **Apply** button to save the information.
- 8. Close the Cobra layout Tool when you have finished.

19. Creating a print queue on the page make-up workstation

Before printing to the Torrent RIP, you need to copy the appropriate Cobra-8 PPD onto each workstation you are printing from, and create a Cobra-8 'printer' for each Torrent input queue you will be printing to. This printer will let you send jobs from the page make-up workstation to the Torrent RIP (for eventual output to the Cobra-8 platesetter).

This chapter includes the following sections:

- 19.1, Copying the PPDs to the page make-up workstation (p111).
- 19.2, Creating a print queue on a Mac OSX workstation (p112).
- 19.3, Creating a print queue on a Mac Classic workstation (p114).
- 19.4, Creating a print queue on a Windows 2000/Server 2003 workstation (p115).
- 19.5, Creating a print queue on a Windows XP workstation (p118).
- 19.6, Creating a print queue on a Windows NT workstation (p120).
- 19.7, Creating a print queue on a Windows 95/98 workstation (p123).

19.1 Copying the PPDs to the page makeup workstation

First, you need to copy the Cobra-8 PPDs to every page make-up workstation you will be printing to Torrent from.

You can find the Cobra-8 PPDs at the following locations:

- On the Cobra-8 workstation at: D:\Cobra\Engine v1.0.1\PPDs\8-up
- On the Cobra-8 CD supplied with your system.

In the PPDs folder, you will find the following sub-folders:

- **Mac** this folder contains the PPD file for the Macintosh (Classic and OSX).
- Win2K_XP this folder contains the PPD file for workstations running Windows XP, Windows 2000 and Windows Server 2003.
- **WinNT** this folder contains the PPD file for workstations running Windows NT.
- **Win9x** this folder contains the PPD file for workstations running Windows 95 and 98.

19.1.1 Copying Cobra-8 PPDs for Mac Classic

To copy the Cobra-8 PPDs to a Mac Classic workstation:

1. Locate and open the **Printer Descriptions** folder on your Macintosh's hard drive. This is usually located at:

Macintosh HD:System Folder:Extensions:Printer Descriptions

2. Copy the Cobra-8 PPD (from the **Mac** folder) into this folder.

19.1.2 Copying Cobra-8 PPDs onto Mac OSX and all Windows workstations

Note: If you are using Windows XP and are updating/re-installing the Cobra-8 PPD files then please follow the instructions in section 19.1.3 below first.

To copy the Cobra-8 PPDs to a Mac OSX or Windows workstation:

 Copy the relevant PPD folder (Mac, Win2K_XP, WinNT or Win9x) onto the workstation. Make a note of the location as you will need to find the folder later when you create the Cobra-8 print queue.

19.1.3 Updating/re-installing PPDs for Windows XP

On Windows XP, if you are updating/re-installing a Cobra-8 PPD file and it is intended to replace an existing PPD with the same name, you first need to remove the existing PPD. To do this:

- 1. Check that the PPD you wish to delete is not being used by any currently installed printers. If it is, you should delete the printers then recreate them after you have re-installed the PPD file.
- 2. In Windows Explorer, navigate to the Windows\System 32\Spool\Drivers directory.
- 3. Locate and delete the .ppd file you are intending to re-install.

19.2 Creating a print queue on a Mac OSX workstation

To create a Cobra-8 print queue on a Mac OSX workstation:

- 1. If you haven't done so already, copy the relevant PPD file to the Mac OSX workstation (see section 19.1.2).
- 2. **In Torrent:** broadcast the input queues by selecting **Start Inputs...** from the **Torrent** menu (so there is a tick by it).

3. **On the Mac OSX page make-up workstation:** launch the 'Print Center' or 'Printer Setup Utility' application (you can find this on the dock at the bottom of the screen). You will see the 'Printer List' dialog:



4. Click on the **Add** icon to display the following window:



5. Select **AppleTalk** from the top pull-down list.

6. Select the required zone, if applicable, from the second pull-down list.

Note: This is the zone where the Torrent input queues are broadcast.

- 7. Highlight the required Torrent input queue from the list of available printers.
- 8. From the **Printer Model** menu, select **Other...** to display the 'Choose a File' dialog:

| | Choose a File | |
|--|------------------------|-----------------------------|
| | Mac | ; |
| G4 CD Burner Network Macintosh HD Archive HD Scratch Desktop howard Applications Documents Movies Vusic Pictures Favorites | Name HWCobra8up.ppd | Date Modified Yesterday |
| New Folder | | Cancel Choose |

 Locate the Cobra-8 PPD file that you copied to the machine earlier (usually called HWCobra-8up.ppd), then click on the Choose button. 10.You should now see the Cobra-8 PPD file listed for the Printer Model:

| | AppleTalk | \$ |
|---------------|--------------------|--------------------|
| | EtherTalk | \$ |
| Name | | Type |
| Agfa SM52 | | PostScript Printer |
| Cobra SM10 | 2 | PostScript Printer |
| Test | | PostScript Printer |
| Dev Laser 1 | 6/600 | PostScript Printer |
| DevLaser | | PostScript Printer |
| Character S | et:Western (Mac) 🔻 | n .c n |
| rinter Model: | HWCobra8up.ppd | |

- 11.Click on the **Add** button.
- 12. You will see the new printer in the Printer List:



- 13. You can now print to this printer, as described in section 6.6.
- 14.Now, create a printer for any other Torrent input queues you wish to print to by following the instructions in this section again.

19.3 Creating a print queue on a Mac Classic workstation

To create a print queue on a Mac Classic workstation:

- 1. If you haven't done so already, copy the relevant Cobra-8 PPD file to the Mac Classic workstation (see section 19.1.1).
- 2. **In Torrent:** broadcast the input queues by selecting **Start Inputs...** from the **Torrent** menu (so there is a tick by it).
- 3. **On the Mac Classic page make-up workstation:** launch the Chooser.
- 4. Click once on the **LaserWriter** icon in the top left-hand window, and then on the required **AppleTalk Zone**, if applicable. The names of the available Torrent input queues appear in the right hand window along with any other printers:



5. Highlight the required Torrent input queue in the right-hand window, then click on the **Create** button to display the following dialog:



- Select the Cobra-8 PPD (usually called HWCobra-8up.ppd) from the list then click on the Select button. The printer is now built on the desktop.
- 7. Close the Chooser.
- 8. You can now print to this printer, as described in section 6.6.
- 9. Now, create a printer for any other Torrent input queues you wish to print to by following the instructions in this section again.

19.4 Creating a print queue on a Windows 2000/Server 2003 workstation

To create a print queue on a Windows 2000/Server 2003 workstation:

- 1. If you haven't done so already, copy the relevant Cobra-8 PPD folder to the Windows 2000/Server 2003 workstation (see section 19.1.2).
- 2. **In Torrent:** broadcast the input queues by selecting **Start Inputs...** from the **Torrent** menu (so there is a tick by it).
- 3. Depending on your platform, do either of the following:
 - On the Windows 2000 page make-up workstation: from the Start menu, choose Printers from the Settings sub-menu to display the 'Printers' dialog.
 - On the Windows Server 2003 page make-up workstation: from the Start menu, choose Printers and faxes to display the 'Printers' dialog.
- 4. Double-click on **Add Printer** to display the 'Add Printer Wizard'. Click on **Next** to display the following dialog:

| Local or Network Printer Is the printer attached to your compu | ter? |
|---|--|
| If the printer is directly attached to yo another computer, or directly to the n | ur computer, click Local printer. If it is attached to etwork, click Network printer. |
| Local printer | |
| Automatically detect and insta | all my Plug and Play printer |
| O Network printer | |
| | |
| | |
| | |
| | < <u>B</u> ack <u>N</u> ext> Cancel |

 Click on the Local printer radio button and make sure that the Automatically detect and install my Plug and Play printer option is not selected. Click on Next to display the following dialog:

| Add Printer Wizard | | | |
|--|--|--|--------|
| Select the Printe Computers com | r Port municate with printers throug | gh ports. | |
| Select the port new port. | you want your printer to use. | If the port is not listed, you can cre | ate a |
| ○ <u>U</u> se the follo | owing port: | | |
| Port | Description | Printer | |
| LPT1: LPT2: LPT3: COM1: COM2: COM3: | Printer Port Printer Port Printer Port Serial Port Serial Port | HP DesignJet 5000 | - - |
| Note: Most | computers use the LPT1: po | rt to communicate with a local print | er. |
| Create a ne | w port: | | |
| Type: | AppleTalk Printing |) Devices | • |
| | | | |
| | | < <u>B</u> ack <u>N</u> ext > | Cancel |

- Click on the Create a new port radio button and select AppleTalk Printing Devices from the Type pull-down menu.
- 7. Click on **Next** to display the following dialog:

| Available Applet | alk Printing Devic | |
|--------------------|--------------------|------|
| AppleTalk Printing | Devices: | |
| EtherTalk | | |
| B Hardware | | |
| A HWAdmin | | |
| B Sales | | |
| Showroom | | |
| 👼 Support | | |
| J | | |
| | | |
| ОК | Cancel | Help |

8. Double-click on the required AppleTalk zone, if applicable, to open the list of printers:

| Available AppleTalk Printing Devices | × |
|--------------------------------------|----------|
| AppleTalk Printing Devices: | |
| 👰 EtherTalk | A |
| 🖨 Cobra SM102 | |
| | * |
| OK Cancel Help | |

- 9. Select the required Torrent input queue then click on **OK**.
- 10.When you are asked if you want to capture the device, click on $\ensuremath{\text{No}}$.
- 11.Next, you are asked for the printer manufacturer and model. Click on **Have Disk...** to display the 'Install From Disk' dialog:

| Install Fro | om Disk | × |
|-------------|---|--------------|
| _ | Insett the manufacturer's installation disk into the drive selected, and then click OK. | OK Cancel |
| | Copy manufacturer's files from: | Browse |

12.Click on the **Browse...** button to display the 'Locate File' dialog.

Note: If you get an error 'The device is not ready', click on the **Cancel** button. The 'Locate File' dialog is then displayed.

13.In the 'Locate File' dialog, navigate to the **Win2k_XP** PPD folder that you copied to your workstation earlier.

- 14.Open the folder and select the **setup.inf** file. Click on the **Open** button.
- 15. Click on **OK** on the 'Install From Disk' dialog.
- 16.In the 'Add Printer Wizard', Cobra-8 should now be listed. Click on the **Next** button to display the following dialog:

| dd Printer Wizard |
|--|
| Name Your Printer You must assign a name for this printer. |
| Supply a name for this printer. Some programs do not support server and printer name combinations of more than 31 characters. |
| Printer name: |
| Cobra SM102 |
| Do you want your Windows-based programs to use this printer as the default printer? |
| C <u>Y</u> es |
| No No |
| |
| < <u>B</u> ack <u>N</u> ext > Cancel |

- 17. Edit the **Printer name** (give it the same name as the Torrent input queue), then select whether you want this to be the default printer. Click on **Next**.
- 18. Choose whether you want the printer to be shared, then click on **Next**.
- 19. Choose whether to print a test page (we recommend that you do), then click on **Next**.
- 20. The Add Printer Wizard now displays a summary of your choices. Check that the information is correct then click on **Finish**.

Note: If any of the information is incorrect, click on the **Back** button until you get to the required screen, then edit the information.

- 21. **Windows 2000 setup only:** If the message 'Digital Signature Not Found' appears, click on **Yes** to continue with the installation.
- 22. **Windows Server 2003 setup only**: If the following warning dialog appears select the **Continue Anyway** option, otherwise the PPD will not be installed:

23.If you chose to print a test page, you are asked if the test page printed out correctly:



Check that the test page is in the Torrent RIP's Output Controller, then click on the **OK** or **Troubleshoot...** button, depending on whether the page printed out correctly or not. 24. When you have finished, you will see the printer you have just created in the `Printers' dialog:

| 🜛 Printers | | | | | | |
|---------------------------------------|-------------------------------|-------------------|---------|--------------------------------|---------------------|------------|
| Eile Edit View | F <u>a</u> vorites <u>T</u> o | ools <u>H</u> elp | | | | - |
| $] \leftarrow Back + \rightarrow + f$ | 🔄 🛛 🧟 Search | n 强 Folders | History | $\mathbb{R} \times \mathbb{R}$ | n 📰 - | |
| Address 🞯 Printers | | | | | • | <i>ф</i> ю |
| Name 🔺 | Documents | Status | Comment | Location | Model | |
| / Add Printer | | | | | | |
| Saserwriter | 0 | Paused | | | Apple LaserWriter 1 | |
| Cobra SM102 | 0 | Ready | | | Cobra-8 | |
| | | | | | | |
| | | | | | | |
| J Status: Ready Document | te: 0 | | | | | |
| placus, Ready Document | 151 0 | | | | | 111 |

- 25. You can now print to this printer, as described in section 6.6.
- 26. Now, create a printer for any other Torrent input queues you wish to print to by following the instructions in this section again.

19.5 Creating a print queue on a Windows XP workstation

Notes: On Windows XP you cannot print to the AppleTalk Torrent input queue(s) until you have installed the Miramar AppleTalk Protocol from Miramar Systems Inc.

You may need to ask your system administrator for help with installing and setting up the Miramar AppleTalk protocol.

Once you have installed the Miramar AppleTalk Protocol, you can create the Torrent print queues on your Windows XP workstation, as described below:

- If you haven't done so already, copy the relevant Cobra-8 PPD folder to the Windows XP workstation (see section 19.1.2).
- 2. **In Torrent:** broadcast the input queues by selecting **Start Inputs...** from the **Torrent** menu (so there is a tick by it).
- On your Windows XP page make-up workstation: from the Start menu select Settings > Printers and Faxes. The 'Printers and Faxes' window is displayed.
- 4. Select **Add Printer** from the **File** menu. The 'Add Printer Wizard' is displayed.

5. Click on the **Next** button to display the following dialog:



- 6. Select **A network printer, or a printer attached to another computer** then click on **Next**.
- 7. The following dialog is displayed:



8. Select the **Browse for a printer** option then click on the **Next** button. The system searches for printers on the network and displays a list of what it finds, for example:

| Whe | in the list of printers appears, select the one you want to use. |
|----------------|--|
| Printer: | |
| <u>S</u> hared | printers: |
| | |
| Printe | rieformation |
| Printe | r information |

- 9. Double-click on the **Miramar Systems' AppleTalk Print Provider** option to display the list of available AppleTalk zones.
- 10.If necessary, double-click on the required AppleTalk zone to display the list of available printers. The published Torrent input queue(s) should be listed here.
- 11. Highlight the required Torrent input queue and click on **Next**.
- 12.You will see the following message asking you to select a printer driver file:



13.Click on OK.

14.Next, you are asked to locate the printer driver file. Click on **OK** to search for the file. The following dialog is displayed:

| ufacturer | Printers |
|--------------|---|
| o e PS | AGFA-AccuSet v52.3 AGFA-AccuSet St v52.3 AGFA-AccuSet 800 AGFA-AccuSet 8005F v52.3 AGFA-AccuSet 8005F v52.3 |

- 15. Click on **Have Disk...** to display the 'Install From Disk' dialog.
- 16.Click on the **Browse...** button to display the 'Locate File' dialog:



- 17.On the 'Locate File' dialog, navigate to the Cobra-8 PPD folder that you copied to your workstation earlier, open the folder and select the **setup.inf** file. Click on the **Open** button.
- 18.On the 'Install From Disk' dialog you will now see the Cobra-8 print queue. Click on **OK**.

19.You should now see the Cobra-8 print queue listed in the Add Printer Wizard, for example:

| Add Printer Wizard |
|---|
| Select the manufacturer and model of your printer. If your printer came with an installation disk, click Have Disk. If your printer is not listed, consult your printer documentation for a compatible printer. |
| Printers |
| Cobra BV60 2-up |
| This driver is not digitally signed! <u>Tell me why driver signing is important</u> |
| OK Cancel |

20.Click on OK.

- 21.Choose whether the printer is to be the default printer: select **Yes** or **No** then click on **Next**.
- 22.Next, a dialog is displayed summarizing the choices you have made. Click on **Finish**.
- 23.In the 'Printers and Faxes' dialog you should now see the printer you have just created.
- 24. You can now print to this printer, as described in section 6.6.
- 25.Now, create a printer for any other Torrent input queues you wish to print to by following the instructions in this section again.

19.6 Creating a print queue on a Windows NT workstation

Note: You may need the Windows NT Installation disk to successfully complete this installation.

To create a print queue on a Windows NT workstation:

- 1. If you haven't done so already, copy the relevant Cobra-8 PPD folder to the Windows NT workstation (see section 19.1.2).
- 2. **In Torrent:** broadcast the input queues by selecting **Start Inputs...** from the **Torrent** menu (so there is a tick by it).
- 3. On your Windows NT page make-up workstation: from the Windows Start menu, choose Printers from the Settings sub-menu to display the 'Printers' dialog.
- 4. Double-click on **Add Printer**. The 'Add Printer Wizard' is displayed:



5. Select My Computer then click on Next.

6. The currently available ports are displayed:

| Add Printer Wizard | | | × |
|--------------------|--|--|---|
| | Click the check bo Documents will pri | ox next to the port(nt to the first availe | s) you want to use. able checked port. |
| | Port | Description | Printer 🔺 |
| | C:\Program | PDF Port | Distiller colour |
| | FAX: | Port pro Fax6 | Fax602 |
| | LPT1: | Local Port | Acrobat PDF |
| | LPT2: | Local Port | |
| | LPT3: | Local Port | |
| | 🗆 сом1: | Local Port | • |
| | Add Port | | <u>C</u> onfigure Port |
| | Enable printer | pooling | |
| | | | |
| | < <u>B</u> ac | ck <u>N</u> ext> | Cancel |

- 7. Click on the **Add Port...** button.
- 8. Double-click on **AppleTalk Printing Devices** to display the list of available zones, for example:

| Available AppleTalk Printing Devices 🛛 🗙 |
|---|
| AppleTalk Printing Devices: EtherTalk Hardware HWAdmin Production Sales Showroom Support |
| OK Cancel <u>H</u> elp |

9. Double-click on the AppleTalk zone, if applicable, where the Torrent input queues are broadcast to display the available printers dialog:

| Available AppleTalk Printing Devices | × |
|--------------------------------------|-----|
| AppleTalk Printing Devices: | |
| 🙈 EtherTalk | |
| Gobra SM102 | |
| | |
| | |
| | |
| | |
| | |
| | - 1 |
| UK Cancel <u>H</u> elp | |
| | |

- 10. Highlight the required Torrent input queue and click on **OK**.
- 11.Next, you are asked if you want to capture the device. Click on $\ensuremath{\text{No}}$.
- 12.On the 'Printer Ports' dialog, click on **Close**.
- 13.On the 'Add Printer Wizard' dialog, click on Next.
- 14. You are now asked to select the printer manufacturer and model. Click on **Have Disk...** to display the 'Install From Disk' dialog:



15. Click on the **Browse...** button.

Note: If you get an error 'The device is not ready', click on the **Cancel** button. The 'Locate File' dialog is then displayed.

- 16.In the 'Locate File' dialog, navigate to the Cobra-8 PPD folder that you copied to your workstation earlier, open the folder and select the **setup.inf** file. Click on the **Open** button.
- 17. Click on **OK** on the 'Install From Disk' dialog.
- 18.You should now see Cobra-8 listed in the Add Printer Wizard. Click on **Next** to display the following dialog:



- 19. Type in a new printer name (use the same name as the Torrent input queue) then select whether you want this printer to be your default printer. Click on **Next**.
- 20.When you are asked if the printer will be shared or not, select **Not shared** then click on **Next**.
- 21.Choose whether to print a test page (we recommend that you do), then click on **Finish**.
- 22. While the printer is being configured, you may be asked to insert the Windows NT Installation CD in order to complete the installation.

Note: You may need to locate the required files on the CD.

- 23. If you chose to print a test page, you are asked if the test page printed correctly. Check this in the Torrent RIP's Output Controller, then click on the **Yes** or **No** button, depending on whether the page printed correctly or not.
- 24. You will now see the printer you have just created in the 'Printers' dialog:

| Printers | | | _ 🗆 × |
|---|-----------|--------|-------------------|
| <u>File E</u> dit <u>V</u> iew <u>H</u> elp | | | |
| 😰 Printers | - 🗈 | X 🖻 🛍 | <u>> X 😭 </u> |
| Name | Documents | Status | Comment |
| 🥑 Add Printer | | | |
| Apple LaserWriter 16/600 PS | 0 | | |
| Cobra SM102 | 0 | | |
| | | | |
| • | | | Þ |
| 1 object(s) selected | | | |

- 25. You can now print to this printer, as described in section 6.6.
- 26.Now, create a printer for any other Torrent input queues you wish to print to by following the instructions in this section again.

19.7 Creating a print queue on a Windows 95/98 workstation

If you are printing from a workstation running Windows 95 or 98 you need to carry out the following steps:

- 1. Set up an input queue in the Torrent RIP using NTprint.
- 2. Broadcast the input queue then generate a shared printer on a Windows NT or Windows 2000 machine using the ScriptWorks protocol.
- 3. Set up the printer on your Windows 95/98 machine.

Please see your system administrator for more help and refer to the **Torrent User's Guide** for more information about using NTprint.

Alternatively, you can use a software application such as PC MACLAN to print directly to the RIP, via AppleTalk, without having to set up an NTprint queue. Refer to the **Torrent User's Guide** for more information about this.

Appendix A. Creating the Imager queue

This appendix shows you how to create the Imager queue (in the Cobra Console, the Imager queue outputs jobs to the Cobra-8 platesetter).

There must be only **one** Imager queue and, typically, it has already been created by the installation engineer. However, if your system data gets lost, becomes corrupted or you inadvertently delete or edit the Imager queue, you will need to re-create it. You can do this either by copying configuration files (which contain definitions for the Imager queue) to a specific location, or by manually creating the Imager queue using the Queue Configuration application.

This chapter includes the following sections:

- A.1, Checking for the Imager queue (p124).
- A.2, Creating the Imager queue by copying configuration files (p124).
- A.3, Creating the Imager queue using the Queue Configuration application (p125).
- A.4, The finished queue (p131).
- A.5, Checking the new queue (p132).

A.1 Checking for the Imager queue

To check if the Imager queue exists:

- 1. In the Cobra Console, click on the **Queues** tab.
- 2. In the 'Queue' list, you should see the Imager queue plus any TicketMaker queues that have been created, for example:



3. If the Imager queue is not in this list then you need to create it, as described in this chapter. Alternatively, if there is an Imager queue but you think its settings may be wrong you can check them from the instructions given in section A.3.

A.2 Creating the Imager queue by copying configuration files

You can create the Imager queue by copying specific configuration files into the required directory. However, in doing this, all existing TicketMaker queues will be deleted, which means you will have to re-create them. If you have a lot of TicketMaker queues or do not wish to re-create them, then create the Imager queue manually, as described in the next section. Otherwise, to create the Imager queue by copying configuration files:

- 1. In Windows Explorer, navigate to D:\Cobra\Engine v1.0.1\preconfigured settings\Q2 v4.4 Config Files.
- 2. Copy the following files to D:\Cobra\Q2v4.4:

Applications.cfg Preferences.cfg Queues.cfg

Note: If you are asked to overwrite existing files, click on **Yes**.

WARNING: Make sure you COPY rather than MOVE the required files to D:\Cobra\Q2v4.4 otherwise you will lose the backup copy.

3. If necessary, re-create any TicketMaker queues, as described in chapter 14.

A.3 Creating the Imager queue using the Queue Configuration application

Note: Before you start, make sure that the Completed queue exists, as described in Appendix B.

To create a new Imager queue using the Queue Configuration application:

1. Launch the Queue Configuration application, as described in section 7.7.1. The 'Queue Configuration' window opens:

| 😡 Queue Configuration | |
|--|-------|
| Output Queues GTD46 SM102 Completed | |
| Add Delete Edit Copy Up Dow | 'n |
| Preferences Administration | ancel |

Note: The 'Queue Configuration' window shows queues that have already been created. In this example, two TicketMaker queues and the Completed queue are shown.

2. Click on the **Add** button to open the 'Overview' dialog:

| 🕂 Overview | | |
|---------------|--|--------|
| Name: | [New Output Queue] | |
| | Get jobs to queue from the directory: C:\Program Files\HighWater Designs\Q2v4.4\Hot Folders\Hot Folder 2 | Change |
| - Thumbnail I | mages | |
| | No thumbnail image directory specified. | Change |
| Job Setting | 8 | |
| <u>.</u> | Default priority is 'Normal'. | Change |
| Processes t | to run | |
| | No processes. | Change |
| Process ins | tructions | |
| P | No parameters. | Change |
| – Clean-Un – | | |
| ologitop | Leave jobs where they are. | Change |
| - Resource M | 1anagement | |
| Ð | This queue runs independently of all others. | Change |
| | OK | Cancel |

This dialog contains a number of panels that allow you to set up the queue's details. Each one is described in the following sub-sections.

Name

Name: Imager

In the **Name** field, type **Imager** for the queue's name.

WARNING: This queue MUST be called Imager.

Inputs



The 'Inputs' panel specifies the directory where the Cobra Console should look for files to be processed.

To specify the directory:

1. Click on the **Change...** button to display the following dialog:



 Here, you need to specify the K:\PLOTDATA\BITMAPS\IMAGER directory. Either type the full pathname of this directory into the **Path** field, or click on the **Browse...** button to display the 'Queue Hot Directory' dialog, then locate and highlight the directory and click on **OK**.

- 3. In the 'Inputs' dialog, check that the correct directory name is shown.
- 4. Click on **OK** when you have finished. You will now see the directory listed in the 'Overview' dialog.

Thumbnail Images



The LRG application creates job thumbnail images, which are displayed in the Cobra Console (see section 5.5 for more details about the LRG application).

To specify the location of the thumbnail images:

1. Click on the **Change...** button to display the following dialog:



- 2. Click on the **Browse...** button and locate the thumbnails directory, K:\PLOTDATA\VIEW\IMAGER.
- 3. Click on **OK** when you have finished. You will now see the thumbnail images directory listed in the 'Overview' dialog.

Job Settings



The 'Job Settings' let you specify options, such as a job's priority. These settings will be applied to all jobs arriving in the queue. To specify the job settings:

1. Click on the **Change...** button. The following dialog is displayed:

| 🖌 Job Settings | × | |
|---|---|--|
| Initial settings | - | |
| Number of copies: | | |
| Initial priority: Normal | | |
| Initial state: Not suspended | | |
| Display thumbnails for all jobs as they arrive in the queue | | |
| Only display thumbnail image when job is active | | |
| Hide this queue (unless will suspend on error) | | |
| During Processing | | |
| C Always process files | | |
| Onn't process files while they are open with write access | | |
| O Don't process files while they are open with read or write access | | |
| Enable job grouping | | |
| Count jobs down | | |
| MultiJob Settings | | |
| Process jobs individually. | | |
| Change | | |
| File Filtering | | |
| Include Delete Filter Extensions | | |
| C Exclude Browse Exclude Pathname | | |
| OK Cancel | | |

- 2. In the 'Initial settings' panel, set the following options:
 - Set the Number of copies to 1.
 - Set the Initial priority to Normal.
 - Set the Initial state to Not Suspended.
 - Do not set the **Display thumbnails for all jobs as they** arrive in the queue option.
 - Do not set the **Only display thumbnail image when job is active** option.
 - Do not set the **Hide this queue (unless will suspend on error)** option.
- 3. In the 'During Processing' panel, select the **Don't process** files while they are open with write access option.

Make sure that no other options are set in this panel.

- 4. Do not change the 'Multi-Job Settings' option make sure it is set to **Process jobs individually**.
- 5. Do not set any 'File Filtering' options.
- 6. When you have finished, click on **OK** to return to the 'Overview' dialog.

Processes to run



This panel specifies the application that processes your jobs:

1. In the 'Processes to run' panel, click on the **Change...** button to display the following dialog:



2. Do not set any of the options in the 'Process Control' panel.

- In the 'Process Path' panel, click on the Browse button and locate the ctpimager.exe file (this can be found at D:\Cobra\Engine v1.0.1\).
- 4. The box **This process is a Resident Process** MUST be checked.

Note: If the **This process is compatible with Q2 v3.0** box is checked, you need to deselect it before you can select the required option.

- 5. Set the **Run this process as** option to **Hidden (no window visible)**.
- 6. Set the **Runtime priority** to **Normal**.
- 7. Set all other options as shown in the previous 'Processes' dialog.
- 8. When you have finished, click on **OK**. The 'ctpimager' application is now shown in the 'Overview' dialog.

Process instructions



The 'Process instructions' panel lets you specify the parameters that the Imager application should run with. As the parameters are always passed to Imager from the TicketMaker queues, there is no need to set any process instructions.

Clean-Up



The 'Clean-Up' panel lets you specify what happens to a job after it has been output to the Cobra-8 platesetter. The file will be moved to the Completed queue.

Note: Make sure the 'Completed' queue already exists. If it does not, create it following the instructions in Appendix B.

To set the clean-up options:

1. In the 'Clean-Up' panel click on the **Change...** button to display the 'Clean-Up' dialog:

| / Clean-Up |
|--|
| Error handling |
| Beep and display an alert box whenever an error occurs |
| Suspend this queue whenever an error occurs (unless hidden) |
| Jobs that complete successfully |
| Beep when a job completes |
| Leave job in queue for: 0 + days 0 + hours 0 + mins 5 + seconds |
| Then: |
| O Don't do anything further with this job |
| O Send the job to the recycle bin |
| O Delete the job |
| C Send the job to another directory (specified below) |
| Pass job to another queue (specified below) |
| Next queue: |
| Completed Browse |
| Force overwrite if file alreadu evists there |
| Limit number of files in this directory |
| Limit number of files to: 10 |
| OK Cancel |

- 2. Do not select the options in the 'Error handling' panel.
- 3. In the 'Jobs that complete successfully' panel, select **Pass job to another queue (specified below)**.
- 4. In the 'Next queue' panel, click on the **Browse...** button and choose the **Completed** queue from the 'Choose a Queue' dialog. Click on **OK**.
- 5. Do not set any other options in this dialog (the previous dialog shows the correct settings).

6. When you have finished, click on **OK**. You will now see the clean-up directory listed in the 'Overview' dialog.

Resource Management

| - Resource M | lanagement | |
|--------------|--|--------|
| ð | This queue runs independently of all others. | Change |

No 'Resource Management' options need to be set for the Imager queue.

A.4 The finished queue

When you have finished creating the Imager queue, the completed 'Overview' dialog will look like this:

| 👰 Overview | | |
|------------------|---|--------|
| Name: | | j |
| | Get jobs to queue from the directory: K:\PLOTDATA\BITMAPS\IMAGER | Change |
| – Thumbnail I | mages | |
| | Get thumbnail images from the directory: K:\PLOTDATA\VIEW\IMAGER | Change |
| Job Setting: | 8 | |
| <u>.</u> | Default priority is 'Normal'. | Change |
| Processes t | o run | |
| I4 | Run the process: D:\Cobra\Engine v1.0.1\CTPimager.exe | Change |
| Process ins | tructions | |
| P | No parameters. | Change |
| Clean-Up- | | |
| | Pass jobs to "Completed". | Change |
| ⊢ ⊢Resource M | lanagement | |
| Ð | This queue runs independently of all others. | Change |
| | <u> </u> | Cancel |

Click on **OK** to return to the 'Queue Configuration' dialog. You will now see the Imager queue in the 'Queue Configuration' window:

| 😡 Queue Configuration | |
|---|--------------|
| Output Queues I I Imager GT046 SM102 | |
| Completed | |
| Add Delete Edit | Copy Up Down |
| Preferences Administration | 0K Cancel |

Note: If there are no TicketMaker queues then these should be created now using the Queue Configuration application (refer to chapter 14 for full instructions).

When you have finished creating the required queues, you can quit out of the 'Queue Configuration' dialog by clicking on the **OK** button.

A.5 Checking the new queue

Now, you should make sure that the new Imager queue is set up correctly in the Cobra Console. To do this:

1. Go to the Cobra Console's 'Queues' tab. You should see the new Imager queue you have just created:

| Queue | |
|--------------|---------|
| 🜔 (0) Imager | |
| 🕕 (3) GTO46 | |
| 🕕 (0) SM102 | |
| | |
| | |
| | |
| | |
| | - |
| 4 | |

2. The Imager queue is now ready to output jobs to the Cobra-8 platesetter.

Note: When you have finished creating new queues, we recommend that you save the new information. Section 16.2 shows you how to do this.

Appendix B. Creating the Completed queue

This appendix shows you how to create the 'Completed' queue (in the Cobra Console, jobs are moved to the Completed queue once they have been successfully processed. You can see all successfully processed jobs in the 'Completed plates' tab).

There must be only **one** Completed queue and, typically, it has already been created by the installation engineer. However, if your system data gets lost, becomes corrupted or you inadvertently delete or edit the Completed queue, you will need to re-create it. You can do this either by copying configuration files (which contain definitions for the Completed queue) to a specific location, or by manually creating the Completed queue using the Queue Configuration application.

This appendix shows you how to create the Completed queue and includes the following sections:

- B.1, Checking for a Completed queue (p133).
- B.2, Creating the Completed queue by copying configuration files (p133).
- B.3, Creating the Completed queue using the Queue Configuration application (p134).
- B.4, The finished queue (p137).
- B.5, Checking the new queue (p138).

B.1 Checking for a Completed queue

To check if the Completed queue exists:

1. Launch the Queue Configuration application, as described in section 7.7.1. The 'Queue Configuration' window opens, showing all the queues that have been created, for example:

|) Queue | Configuration | - D × |
|---------|---------------------------------------|--------------|
| | it Queues Imager GT046 SM102 | |
| A | ld Delete Edit | Copy Up Down |
| Prefere | Administration | OK Cancel |

2. If there is no Completed queue, then you need to create it, as described in this chapter. Alternatively, if there is a Completed queue but you think its settings may be wrong you can check them from the instructions given in this chapter.

B.2 Creating the Completed queue by copying configuration files

You can create the Completed queue by copying specific configuration files into the required directory. However, in doing this, all existing TicketMaker queues will be deleted, which means you will have to re-create them. If you have a lot of TicketMaker queues or do not wish to re-create them, then create the Completed queue manually, as described in the next section. Otherwise, to create the Completed queue by copying configuration files:

- 1. In Windows Explorer, navigate to D:\Cobra\Engine v1.0.1\preconfigured settings\Q2 v4.4 Config Files.
- 2. Copy the following files to D:\Cobra\Q2v4.4:

Applications.cfg Preferences.cfg Queues.cfg

Note: If you are asked to overwrite existing files, click on **Yes**.

WARNING: Make sure you COPY rather than MOVE the required files to D:\Cobra\Q2v4.4 otherwise you will lose the backup copy.

3. If necessary, re-create any TicketMaker queues, as described in chapter 14.

B.3 Creating the Completed queue using the Queue Configuration application

To create a new Completed queue using the Queue Configuration application:

1. Launch the Queue Configuration application, as described in section 7.7.1. The 'Queue Configuration' window opens:

| Queue | Configuration | |
|------------|---------------------|--------------|
| Outp | ut Queues | |
| I4 | Imager | |
| 1 1 | GTO46 | |
| 2 | SM102 | |
| | | |
| | | |
| | | |
| A | dd Delete Edit | Copy Up Down |
| Prefere | nces Administration | OK. Cancel |

Note: The 'Queue Configuration' window shows queues that have already been created. In this example, the Imager queue and two TicketMaker queues are shown.

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2. Click on the **Add** button to open the 'Overview' dialog:

| 👰 Overview | | |
|---------------|--|--------|
| Name: | [New Output Queue] | |
| | Get jobs to queue from the directory: C:\Program Files\HighWater Designs\Q2v4.4\Hot Folders\Hot Folder 2 | Change |
| - Thumbnail I | Images | |
| | No thumbnail image directory specified. | Change |
| Job Setting | 8 | |
| <u>.</u> | Default priority is 'Normal'. | Change |
| Processes | to run | |
| | No processes. | Change |
| Process ins | tructions | |
| Þ | No parameters. | Change |
| _ Clean-Up _ | | |
| cicanop | Leave jobs where they are. | Change |
| | Aanagement | |
| Þ | This queue runs independently of all others. | Change |
| | OK | Cancel |

This dialog contains a number of panels that allow you to set up the queue's details. Each one is described in the following sub-sections.

| N | а | m | e |
|---|----------|---|---|
| | <u> </u> | | |

Name: Completed

In the Name field, type Completed for the queue's name.

WARNING: This queue MUST be called Completed.

Inputs

| - Inputs | | |
|----------|---|--------|
| | Get jobs to queue from the directory: K:\PLOTDATA\BITMAPS\COMPLETE | Change |

The 'Inputs' panel specifies the directory where the Cobra Console should look for files.

To specify the directory:

1. Click on the **Change...** button to display the following dialog:



 Here, you need to specify the K:\PLOTDATA\BITMAPS\COMPLETE directory. Either type the full pathname of this directory into the **Path** field, or click on the **Browse...** button to display the 'Queue Hot Directory' dialog, then locate and highlight the directory and click on **OK**.

- 3. In the 'Inputs' dialog, check that the correct directory name is shown.
- 4. Click on **OK** when you have finished. You will now see the directory listed in the 'Overview' dialog.

Thumbnail Images



The LRG application creates job thumbnail images for display in the Cobra Console (see section 5.5 for more details about the LRG application).

To specify the location of the thumbnail images:

1. Click on the **Change...** button to display the following dialog:



- 2. Click on the **Browse...** button and locate the thumbnails directory, K:\PLOTDATA\VIEW\COMPLETE.
- 3. Click on **OK** when you have finished. You will now see the thumbnail images directory listed in the 'Overview' dialog.

Job Settings



No 'Job Settings' need to be set for the Completed queue.

Processes to run

| - Processes | to run | |
|-------------|---------------------|--------|
| | No processes queue. | Change |

The 'Processes to run' panel specifies the application that processes your jobs:

- 1. In the 'Processes to run' panel, click on the **Change...** button.
- 2. In the 'Process Control' panel, select the **This queue runs no processes** option.



3. Click on **OK** to return to the 'Overview' dialog.

Process instructions

| Process in | structions | |
|------------|----------------|--------|
| P | No parameters. | Change |

For the Completed queue, there is no need to set any 'Process instructions'.

Clean-Up

| Clean-Up- | | |
|-----------|----------------------------|--------|
| | Leave jobs where they are. | Change |
| | | |

For the Completed queue, there is no need to set any 'Clean-Up' options (they should be set to **Leave jobs where they are**).

Resource Management

| Resource Management | | |
|---------------------|--|--------|
| Ð | This queue runs independently of all others. | Change |

For the Completed queue, there is no need to set any 'Resource Management' options.

B.4 The finished queue

When you have finished creating the Completed queue, the 'Overview' dialog will look like this:

| 🖉 Overview | | <u> </u> |
|-----------------|---|----------|
| Name: | Completed | |
| | Get jobs to queue from the directory: K:\PLOTDATA\BITMAPS\COMPLETE | Change |
| - Thumbnail Ir | mages | |
| | Get thumbhail images from the directory: K:\PLOTDATA\VIEW\COMPLETE | Change |
| Job Settings | | |
| <u>.</u> | Default priority is 'Normal'. | Change |
| Processes to | o run | |
| * | No processes queue. | Change |
| - Process inst | ructions | |
| P | No parameters. | Change |
| – Clean-Ulo – | | |
| | Leave jobs where they are. | Change |
| - Resource M | anagement | |
| Ð | This queue runs independently of all others. | Change |
| | OK | Cancel |

Click on **OK** to return to the 'Queue Configuration' dialog. You will now see the Completed queue in the 'Queue Configuration' window:

| 😡 Queue Configuration | |
|----------------------------|--------------|
| | |
| Output Queues | |
| Imager | |
| GT046 | |
| SM102 | |
| Completed | |
| | |
| | |
| Add Delete Edit | Copy Up Down |
| Preferences Administration | OK Cancel |

If there is no Imager queue then this should be created now using the Queue Configuration application (see Appendix A for instructions).

If there are no TicketMaker queues then these should be created now using the Queue Configuration application (see chapter 14 for instructions).

When you have finished, you can quit out of the 'Queue Configuration' dialog by clicking on the **OK** button. You will be returned to the Cobra Console.

B.5 Checking the new queue

Now, you should make sure that the Completed queue is set up correctly in the Cobra Console. To do this:

- 1. Go to the Cobra Console's 'Completed plates' tab.
- 2. If you have set up the Completed queue correctly, you will see any TicketMaker queues listed (assuming some have been created), for example:

| e |
|---|
| |
| |
| |
| |
| |
| |
| |
| |
| |

Note: When you have finished creating new queues, it is a good idea to save the new information. Section 16.2 shows you how to do this.

Appendix C. Setting up Barcode Plate Requeue

The Barcode Plate Requeue (BPR) option is a barcode system that lets you locate and re-output jobs with ease.

This chapter describes:

- C.1, An introduction to BPR (p139).
- C.2, Setting the BPR preferences (p140).
- C.3, Configuring BPR (p141).

Note: Using BPR to re-output plates to the Cobra-8 platesetter is covered in section 7.5.

C.1 An introduction to BPR

BPR lets you add a barcode with a unique reference number to jobs that are output to the Cobra-8 platesetter. If a job needs to be requeued in the Cobra Console (for instance, if a plate gets damaged), you can simply do this by scanning the plate's barcode off the plate or manually typing in the barcode number.

The barcode is 5×80 mm in size and looks like this:

0000-00042

It is made up of the barcode itself and a 12 digit number representing the barcode.

The 12 digit number is made up as follows:



- The **series number** (0-9) allows you to have up to ten systems running BPR, all applying unique barcode numbers. The series number also lets you identify which system a plate has come from. (See section C.3 for more information about setting the series number.)
- The **plate identification number** is used to identify the plate/image. This number starts at 0 and increments by 1 for each subsequent output.
- The final number in the barcode is the **check digit**.

The record of a plate's barcode is held for 28 days since the plate was last output. If this time limit is exceeded, a 'Cannot find a completed plate with this identifier' message is displayed when you attempt to requeue a plate in the Cobra Console. Refer to section 7.5 for more details about this.

C.1.1 Barcode positioning

The barcode can be positioned anywhere in the image that will be exposed to the plate (regardless of how the image is oriented on the plate), for example:



By default, the barcode is positioned with no offset from the specified corner of positioning (as shown above) so you may need to re-position it to avoid crop marks, registration marks or the image itself. (Repositioning the barcode is covered in section C.3.)

C.2 Setting the BPR preferences

To set the BPR preferences:

- 1. Launch the BPR Config software (refer to section 7.7.1 for details). The main 'BPRConfig' dialog is displayed.
- 2. Click on the **Preferences...** button to display the following:

| Preferences | ×I |
|----------------------------|----|
| Units Millimetres (mm) | |
| Barcode margins | 1 |
| Left 0.0 mm Top 0.0 mm | |
| Right 0.0 mm Bottom 0.0 mm | |
| Series number 0 | |
| 🔲 Stitch in imager queue | |
| OK Cancel | |

- 3. Select the measurement **Units** (choose from **Millimetres** or **Inches**).
- 4. It should not be necessary to specify margins to be added around the barcode. However, if you want to set margins, use the **Left**, **Right**, **Top** and **Bottom** fields in the 'Barcode margins' panel.

Note: If you set margins, ensure that the barcode will not print over the job image or any crop or registration marks.

- If you wish to use BPR on more than one system, with each system generating unique barcodes, then select a Series number (between 0 and 9) from the pull-down list. This series number will be the first digit on all barcodes output from the particular Cobra machine.
- 6. Do not select the Stitch in imager queue option.

When you have finished setting the preferences, click on \mathbf{OK} to return to the 'BPRConfig' dialog.

C.3 Configuring BPR

Note: Before you start, make sure you have created the required Cobra Console/TicketMaker queues, as described in chapter 14.

To configure BPR to add barcodes to the jobs output by the Cobra-8 platesetter:

1. Launch BPR Config if it is not already running (refer to section 7.7.1 for details on how to do this). The main 'BPRConfig' dialog is displayed:

| BPRConfig | | |
|---|--|--|
| Queues | | |
| Name SM102 | | |
| Add barcode | | |
| Barcode position | | |
| Horizontal 0.0 mm | | |
| Vertical 0.0 mm | | |
| | | |
| From left-hand side of image | | |
| From right-hand side of image | | |
| From top of image | | |
| C From bottom of image | | |
| | | |
| Rotation 0 degrees | | |
| Negative images | | |
| Preferences Q2 Setup OK Cancel | | |

- From the Name pull-down list, select the required TicketMaker queue (a barcode will be added to all plates in this queue).
- 3. Check the **Add barcode** box.

4. In the 'Barcode position' panel, enter the Horizontal and Vertical position of the barcode then select the From lefthand side of image or From right-hand side of image option, and also the From top of image or From bottom of image option. This allows you to place the barcode in any position and relative to any plate edge.

Notes: The barcode will be positioned within the image border so ensure that it will not print over crop or registration marks, or the image itself.

The barcode is 5×80 mm in size.

5. Select the barcode **Rotation** from the pull-down menu. Choose from **0**, **90**, **180** and **270** degrees:



6. Check the **Negative images** box if the barcode is to be output in negative.

Note: If the barcode is to be read with a barcode reader, it must appear as black stripes and text on a light background on the plate. In nearly all cases, the **Negative images** option should not be selected.

- 7. If you wish to add barcodes to other Cobra-8 queues, follow the instructions in this section (steps 2 to 6) again.
- 8. When you have finished, click on **OK** to close the BPR Config program.

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